# FURUNO

# Installation Manual SEARCHLIGHT SONAR DUAL-FREQUENCY SEARCHLIGHT SONAR Model CH-500/CH-600

SAF	ETY INSTRUCTIONS	i
SYS	TEM CONFIGURATION	iii
EQU	IIPMENT LISTS	iv
4.146		
-	DUNTING	
1.1 1.2	Required Tools and Materials Control/Display Unit (Standalone Type)	
1.2 1.3	Display Unit (Black Box Type)	
1.3 1.4	Control Unit (Black Box Type)	
1.4	Transceiver Unit	
1.6	Hull Unit	
1.7	External Monitor	
	VIRING	
2.1	Control/Display Unit (Standalone Type)	
2.2 2.3	Display Unit (Black Box Type)	
2.3 2.4	Control Unit (Black Box Type) Transceiver Unit	
2.4 2.5	Hull Unit	
2.6	Auto Filter	
2.7	Input/Output Sentences (NMEA0183)	
2.8	Input/Output PGNs (NMEA2000)	
2 0	CHECKING AND INITIAL SETTINGS	
<b>3. C</b> 3.1	Check Points After Installation	
3.1 3.2	Language Setting	
3.2 3.3	Heading Alignment, Draft and Stroke Adjustments	
3.4 3.4	Checking TX Frequency	
3.5	Setting for Synchronizing Transmission with other Equipment (External KP)	
3.6	Motion Sensor Offset	
3.7	Navigation Equipment Setup	
3.8	System Backup	
3.9	Color Settings	
3.10	Automatic adjustment of the train direction	
3.11	Decreasing cavitation	3-12
	ENDIX 1 JIS CABLE GUIDE	
	ENDIX 1 JIS CABLE GOIDE ENDIX 2 HOW TO MAKE THE RETRACTION TANK FOR WOODEN VESSEL.	
	ENDIX 2 HOW TO MAKE THE RETRACTION TANK FOR WOODEN VESSEL. ENDIX 3 HOW TO INSTALL THE RETRACTION TANK FOR WOODEN VESSE	
	KING LISTS	
INTE	RCONNECTION DIAGRAM	S-1

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# FURUNO ELECTRIC CO., LTD.

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(TEHI) CH-500/CH-600

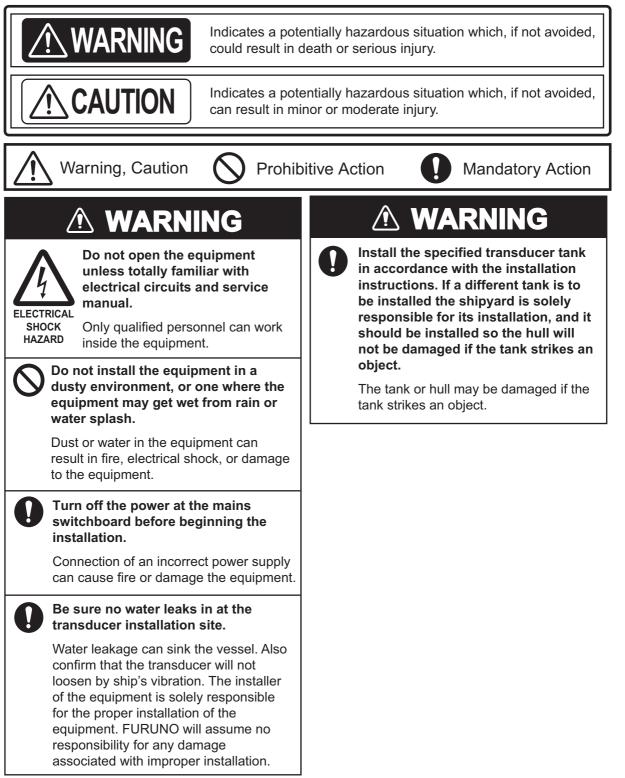
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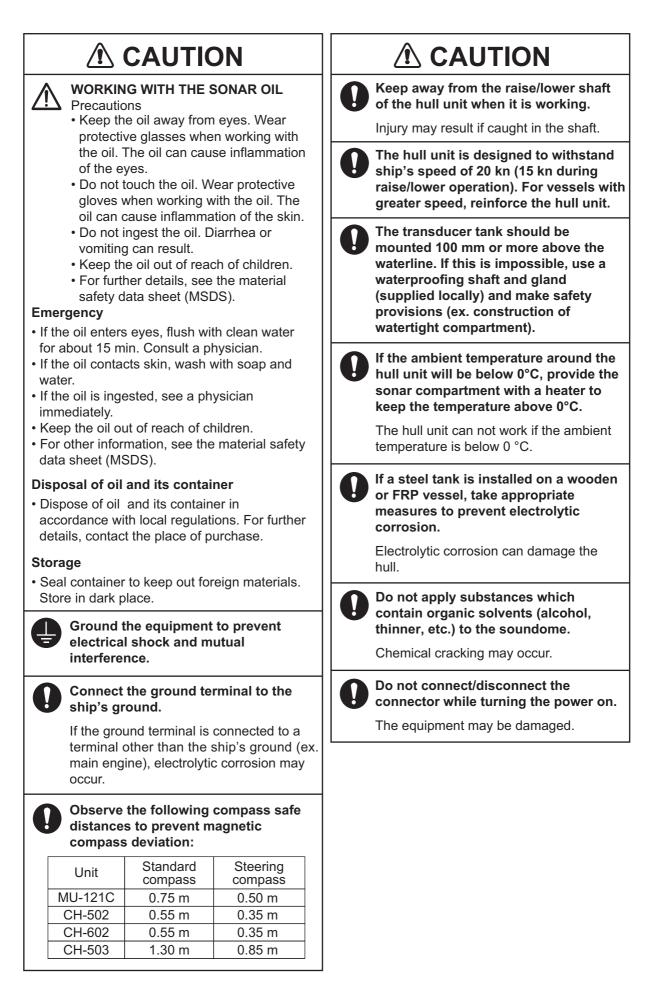


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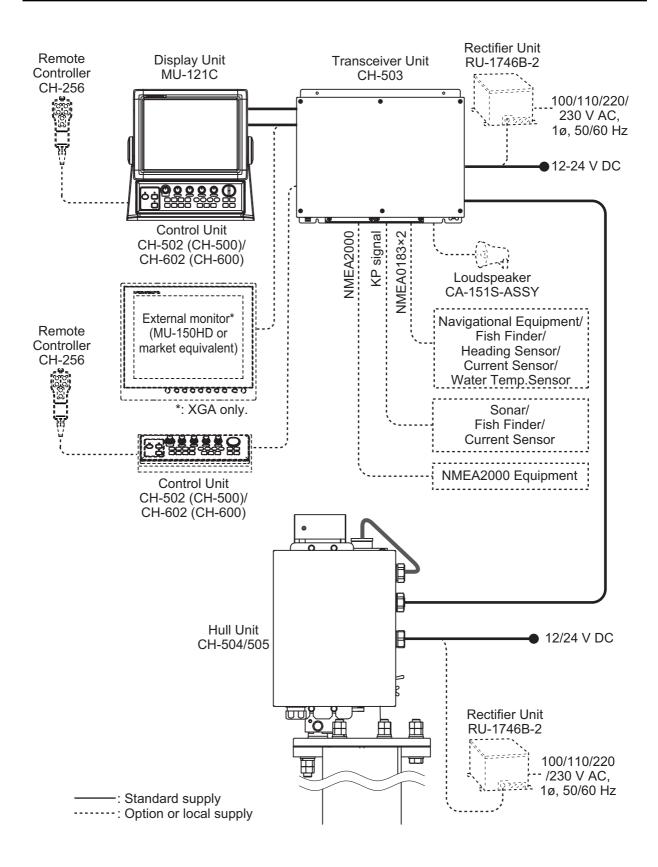
# ▲ SAFETY INSTRUCTIONS

The installer must read the applicable safety instructions before attempting to operate or install the equipment.





# SYSTEM CONFIGURATION

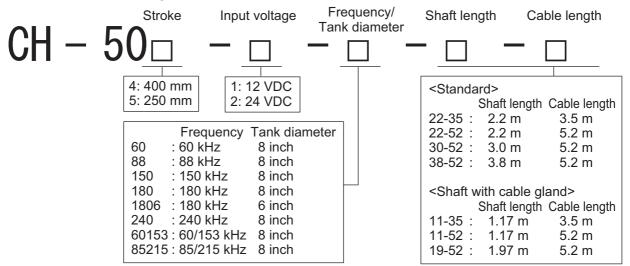


# EQUIPMENT LISTS

## **Standard Supply**

Name	Туре	Code No.	Qty	Remarks		
Control/Display	CH-502/MU-121C	-	1	For CH-500, standalone type		
Unit	CH-602/MU-121C	-	I	For CH-600, standalone type		
Control Unit	CH-502	-	1	For CH-500, black box type		
Control Onit	CH-602	-	I	For CH-600, black box type		
Display Unit	MU-121C	-	1	Supplied for black box type.		
Transceiver Unit	CH-503	-	1			
Hull Unit*	CH-504	-	1	400 mm stroke		
	CH-505	-	I	250 mm stroke		
	CP06-02100	001-453-960	1	Supplied for standalone type.		
				Cable between the control unit and		
	CP06-02200	001-471-870	1	transceiver unit, supplied for black box type only		
	CP06-02301	001-456-130	1	For transceiver unit		
Installation	CP06-02410	000-032-347				
Materials	CP06-02420	000-032-348	1			
	CP06-02430	000-032-349		See page v		
	CP06-02440	000-032-350	I	See page v.		
	CP06-02450	000-032-351				
	CP06-02460	000-032-352				
	CP06-02501	001-468-920	1	For hull unit		
	FP06-01900	000-033-449	1	Supplied for standalone type.		
Accessories	FP06-01800	001-454-080	1	For display unit, supplied for black box type		
	FP06-01600	000-032-340	1	For control unit, supplied for black box		
	FP06-01610	000-032-341	1	type		
	SP06-01601	001-456-120	1	For transceiver unit		
Spare Parts	SP06-01701	001-456-490	1	For hull unit (24 V DC)		
	SP06-01702	001-478-140	I	For hull unit (12 V DC)		

\*: Hull unit can be arranged as follows:



## <u>Hull Unit</u>

Name	Туре	Code No.	Qty	Remarks
Raise/Lower Drive Unit	CH-5041	-	1	400 mm stroke
	CH-5051	5051 -		250 mm stroke
Complete Soundome	CH-5048	-	1	For 8 inch retraction tank
Assembly	CH-5046	-		For 6 inch retraction tank
	CH-5081	000-030-337		For CH-5048, 1.17/1.97 m soun- dome shaft, included liquid gasket
	01-3001	000-030-338		For CH-5048, 1.17/1.97 m soun- dome shaft, without liquid gasket
	CH-5082	000-030-339		For CH-5048, 2.2/3.0/3.8 m soun- dome shaft, included liquid gasket
Hull Unit Assembly Parts	011-3002	000-030-340	1	For CH-5048, 2.2/3.0/3.8 m soun- dome shaft, without liquid gasket
Thui Onit Assembly Farts	CH-5061	000-030-341		For CH-5046, 1.17/1.97 m soun- dome shaft, included liquid gasket
		000-030-342		For CH-5046, 1.17/1.97 m soun- dome shaft, without liquid gasket
	CH-5062	000-030-343		For CH-5046, 2.2/3.0/3.8 m soun- dome shaft, included liquid gasket
	011-3002	000-030-344		For CH-5046, 2.2/3.0/3.8 m soun- dome shaft, without liquid gasket
	06-008-1021	001-237-220		1.17 m
	06-008-1022	001-458-090		1.97 m
Soundome Shaft	SHJ-0006	001-237-230	] 1	2.2 m
	06-007-1591	001-261-030		3.0 m
	06-007-1572	001-237-210		3.8 m

# **Cables for Installation Materials**

Туре	Code No.	Cable between display transceiver uni	Cable between transceiver unit and hull unit			
		Туре	Length	Туре	Length	
CP06-02410	000-032-347	FRU-HDMI-5M-AS	5 m	FRU-WH-A-15M	15 m	
CF00-02410	000-032-347	FRU-CCCAF18-05M-B			13111	
CP06-02420	000-032-348	FRU-HDMI-5M-AS	5 m	FRU-WH-A-30M	30 m	
GF 00-02420	000-032-346	FRU-CCCAF18-05M-B	1 5 11			
CP06-02430	000-032-349	FRU-HDMI-5M-AS	5 m	FRU-WH-A-50M	50 m	
CF00-02430		FRU-CCCAF18-05M-B	- 5 m			
CP06-02440	000-032-350	FRU-HDMI-10M-AS	10 m	FRU-WH-A-15M	15 m	
CF00-02440	000-032-350	FRU-CCCAF18-10M-B			15 11	
CP06-02450	000-032-351	FRU-HDMI-10M-AS	10 m	FRU-WH-A-30M	30 m	
CF00-02430	000-032-351	FRU-CCCAF18-10M-B			30 11	
CP06-02460	000-032-352	FRU-HDMI-10M-AS	10 m	FRU-WH-A-50M	50 m	
01 00-02400	000-032-332	FRU-CCCAF18-10M-B			50 m	

## <u>Option</u>

Name	Туре	Code No,		Remarks
Control Unit	CH-502	-	For CH-500	
Control Unit	CH-602	-	For CH-600	
Display Unit	MU-121C	-		
Remote Controller	CH-256	-		
Loudspeaker	CA-151S-ASSY	-		
Rectifier	RU-1746B-2	-		
Bracket Assem- bly with Knobs	OP06-24	001-458-030	For desktop r	nount of display unit
Flush Mount Kit (DISP)	OP06-25	001-458-040	For flush mou	unt of display unit
Flush Mount Kit (CTRL)	OP06-26	001-458-050	For flush mou	unt of control unit
Waterproof Attachment Kit	OP06-27	001-458-060	For soundom	
Fixing Materials	OP10-9	006-990-040	For remote co	
	MJ-A10SPF0002-015+	001-122-610-10	control unit, 1	
	MJ-A10SPF0002-050+	001-122-630-10	Cable betwee control unit, 5	en display unit and 5 m
	MJ-A6SPF0011-050C	000-159-690-10		6 pin-4 pin, 5 m
	MJ-A6SPF0011-100C	000-159-691-10		6 pin-4 pin, 10 m
	MJ-A6SPF0011-200C	001-244-120	For	6 pin-4 pin, 20 m
	MJ-A6SPF0012-050C	000-154-053-10	NMEA0183	6 pin-6 pin, 5 m
	MJ-A6SPF0012-100C	000-154-037-10	connection	6 pin-6 pin, 10 m
	MJ-A6SPF0012-150C	000-161-513-10	1	6 pin-6 pin, 15 m
	MJ-A6SPF0012-200C	001-244-130		6 pin-6 pin, 20 m
	M12-05BM+05BF-010	001-105-750-10		w/micro type connectors, 1 m
	M12-05BM+05BF-020	001-105-760-10		w/micro type connectors, 2 m
Cable Assembly	M12-05BM+05BF-060	001-105-770-10	For NMEA2000	w/micro type connectors, 6 m
	M12-05BFFM-010	001-105-780-10	connection	w/micro type connector, 1 m
	M12-05BFFM-020	001-105-790-10		w/micro type connector, 2 m
	M12-05BFFM-060	001-105-800-10		w/micro type connector, 6 m
	FRU-NMEA-PMM-01	001-471-560	For connectir	ng NMEA2000 cable
	FRU-CCCAF18-05M-B	001-471-470	Cable betwee transceiver u	en display unit and nit, 5 m
	FRU-CCCAF18-10M-B	001-471-480	Cable betwee transceiver u	en display unit and nit, 10 m
	FRU-HDMI-5M-AS	001-471-490	transceiver u	
	FRU-HDMI-10M-AS	001-471-500	Cable betwee transceiver u	en display unit and nit, 10 m

Name	Туре	Code No,	Remarks
Cable for External	HDMI-TO-DVI-A-L=5.3M	001-471-450	For connecting external monitor, 5.3 m
Monitor	HDMI-TO-DVI-A-L=10.3M	001-471-440	For connecting external monitor, 10.3 m
Cable for External	FRU-WH-B-05M	001-471-570	For external KP connection, 5 m
KP	FRU-WH-B-10M	001-471-580	For external KP connection, 10 m
Cable between	MJ-A10SPF0022-050+	001-471-540	For sub control unit connection, 5 m
Transceiver and Control	MJ-A10SPF0022-100+	001-471-550	For sub control unit connection, 10 m
Speaker Extension Cable	S06-9-5	006-556-270	Extension cable for loudspeaker, 5 m
Tabletop Mount Kit (CTRL)	FP06-01601	001-458-100	For desktop mount of control unit
Faring	06-021-4502	001-159-790-10	For an FRP ship
	06-007-1570-2	001-428-120	Steel, 1 m, tank diameter: 8 inch
	SHJ-0001-2*1.8M*ROHS	001-428-150	Steel, 1.8 m, tank diameter: 8 inch
	06-007-1571-2	001-241-270	Steel, 3.5 m, tank diameter: 8 inch
	06-021-4024-0	001-352-280	FRP, 1 m, tank diameter: 8 inch
	06-007-1573-0	001-428-260	FRP, 1.8 m, tank diameter: 8 inch
Retraction Tank	OP10-5	000-019-283	Aluminum, 1 m, tank diameter: 8 inch
	06-013-2501	001-241-280	Steel, 1 m, tank diameter: 6 inch
	06-013-2502	001-428-130	Steel, 1.8 m, tank diameter: 6 inch
	06-013-2503	001-428-140	Steel, 3.5 m, tank diameter: 6 inch
	06-022-2201	100-306-180-10	FRP, 1 m, tank diameter: 6 inch
	06-022-2202	100-306-200-10	FRP, 1.8 m, tank diameter: 6 inch

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# NOTICE

Do not apply paint, anti-corrosive sealant or contact spray to coating or plastic parts of the equipment.

Those items contain organic solvents that can damage coating and plastic parts, especially plastic connectors.

# **1.1 Required Tools and Materials**

Prepare the following tools in advance for this installation.

No.	Name	Qty	Specification/Remarks				
1	Phillips-head Screwdriver	-	#1 for M3 and #2 for M4/M5				
2	Wrench	-	For M4 (hex. size 7 mm), M8 (hex. size 13 mm), M10 (hex. size 17 mm), M16 (hex. size 24 mm, for CH-5046), M20 (hex. size 30 mm, for CH-5048)				
3	Adjustable Wrench	-	Hex. size 35 mm and 41 mm				
4	Pipe Wrench	-	Hex. size 55 mm				
5	Ball Wrench*1	-	For M5 (hex. size 4 mm)				
6	Ratchet Wrench	1	Hex. size 19 mm, for checking manual raise/lower of transducer				
7	Hex Wrench	1	Hex. size 3 mm, only required for optional waterproofing attach- ment kit (OP06-27)				
8	Terminal Opener*2	-	For wiring WAGO connector				
9	Power Cable		DPYCYSLA-2.5 cable, for hull unit				
9	Power Cable		DPYCY-2.5 cable, for transceiver unit				
10	Ground Wire	4	IV-2sq., for hull unit, transceiver unit, display unit, control unit				
11	Crimp-on Lug	4	FV2-4, for ground wire				
12	Vinyl Tape	-	For fabricating				
13	Heat Shrinkable Tube	I	For drain wire of the DPYCYSLA-2.5 cable				
14	Lithium Grease	-	<ul> <li>Recommended:</li> <li>Daphne Eponex Grease No.2 (IDEMITSU KOSAN CO.,LTD)</li> <li>Shell Albania Grease S No.2 (SHOWA SHELL SEKIYU K. K.)</li> <li>Mobilux EP No.2 (Exxon Mobil Corporation)</li> <li>Multinox Grease No.2 (Nippon Oil Corporation)</li> </ul>				
15	Liquid Gasket* <sup>3</sup>	-	TB1121 or TB1184 (ThreeBond Holdings Co., Ltd.)				
16	Retaining Compound	-	For optional waterproof attachment kit (OP06-27) Recommended: LOCTITE 601 (Henkel.,LTD)				
17	Extension Cable	-	Used only when the raise/lower control unit is mounted separately (not recommended). Cable diameter: $\phi7\pm0.5$ mm				

\*1: Supplied with installation materials for the CH-5048. Not required for CH-5046.

\*2: Pre-attached inside the raise/lower control unit.

\*3. Liquid gasket may not be supplied with the product because of export restrictions in each country. If not included, prepare specified liquid gasket locally.

# 1.2 Control/Display Unit (Standalone Type)

There are two configurations for control unit and display unit installation; standalone or black box type. Desktop mount is available for standalone type.

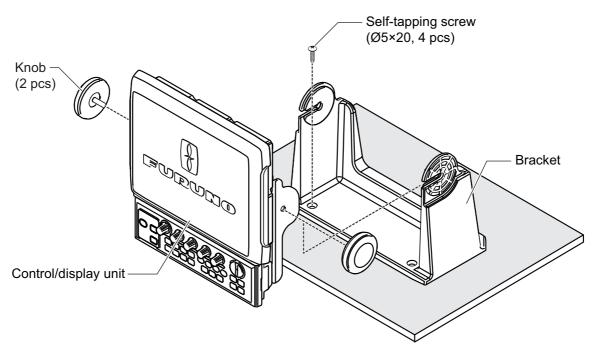
For how to install the control unit and display unit separately, see section 1.3 (display unit) and section 1.4 (control unit).

### Mounting consideration

Select a mounting location, keeping in mind the following points:

- Select a location where the unit can easily be operated.
- Keep the display unit out of direct sunlight. The LCD can blackout if the unit is exposed to the direct sunlight for a long time.
- Locate the unit away from places subject to water splash and rain.
- Locate the unit away from exhaust pipes and ventilators.
- The mounting location should be well ventilated.
- Select a location where shock and vibration are minimal.
- Referring to the outline drawings at the back of this manual, allow sufficient space for maintenance and service.
- Select a mounting location considering the length of the cables to be connected to the unit.
- A magnetic compass will be affected if the unit is placed too close to the magnetic compass. Observe the compass safe distances at the front of this manual to prevent interference to a magnetic compass.

## **Procedure**



- 1. Secure the supplied bracket to the mounting location, using four supplied self-tapping screws ( $\phi$ 5×20).
- 2. Fasten two supplied knobs to the control/display unit loosely.

- Connect the cables to the control/display unit, referring section 2.1.
   Note: Place the unit face-down on a soft, clean surface to prevent the damage to the LCD.
- 4. Set the unit in the bracket, then fasten the knobs.

# 1.3 Display Unit (Black Box Type)

The display unit can be mounted on a desktop or flush mounted in a console. Following optional item is required for each mounting method.

- Desktop mounting: Bracket assembly with knobs (OP06-24)
- Flush mounting: Flush mount kit (OP06-25)

#### Mounting consideration

Select a mounting location, keeping in mind the following points:

- Keep the display unit out of direct sunlight. The LCD can blackout if the unit is exposed to the direct sunlight for a long time.
- Locate the unit away from places subject to water splash and rain.
- Locate the unit away from exhaust pipes and ventilators.
- The mounting location should be well ventilated.
- Select a location where shock and vibration are minimal.
- Referring to the outline drawings at the back of this manual, allow sufficient space for maintenance and service.
- Select a mounting location considering the length of the cables to be connected to the unit.
- A magnetic compass will be affected if the unit is placed too close to the magnetic compass. Observe the compass safe distances at the front of this manual to prevent interference to a magnetic compass.

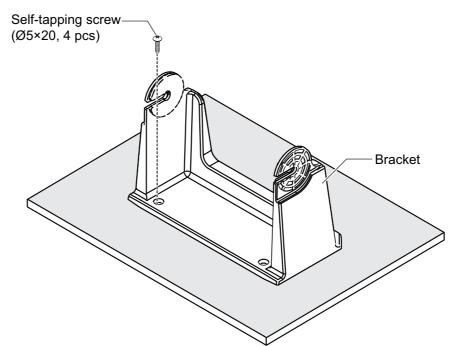
## 1.3.1 Desktop mounting

Prepare the optional bracket assembly with knobs (type: OP06-24, code no,: 001-458-030), to mount the display unit on a desktop. The items included in OP06-24 are listed in the following table.

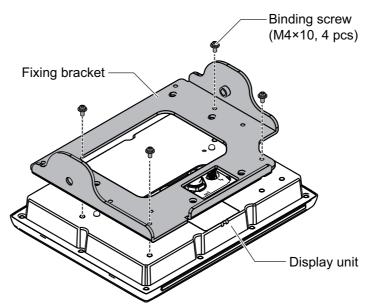
Name	Туре	Code No.	Qty
Fixing Bracket	06-027-1508-1	100-409-371-10	1
Bracket	FP06-01901	001-478-130	1
Bracket Washer	05-029-0132-1	100-087-911-10	2
Knob	19-028-2073-1	100-340-481-10	2
Binding Screw	M4×10 C2700W MBCR2	000-163-543-10	4
Self-tapping Screw	5×20 SUS304	000-162-608-10	4

### **Procedure**

1. Secure the bracket to the mounting location, using four self-tapping screws  $(\phi 5 \times 20)$ .

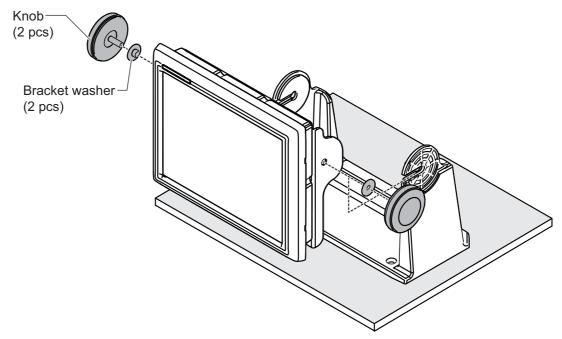


 Secure the fixing bracket to the display unit, using four binding screws (M4×10). Note: Place the unit face-down on a soft, clean surface to prevent the damage to the LCD.



- 3. Fasten two knobs and bracket washers to the fixing bracket loosely.
- 4. Connect the cables to the unit, referring section 2.2.

5. Set the unit in the bracket, then fasten the knobs.



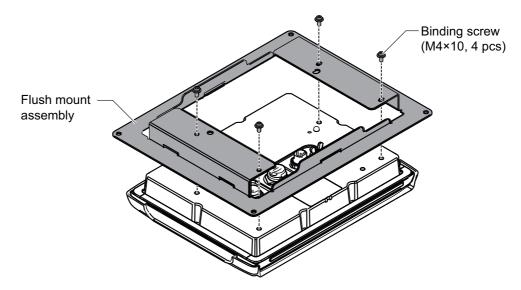
# 1.3.2 Flush mounting

Prepare the optional flush mount kit (type: OP06-25, code no,: 001-458-040) for flush mounting the display unit. The included items in OP06-25 are listed in the following table.

Name	Туре	Code No.	Qty
Flush Mount Assembly	OP06-25-1	001-454-100	1
Binding Screw	M4×10 C2700W MBCR2	000-163-543-10	4
Self-tapping Screw	5×20 SUS304	000-162-609-10	4

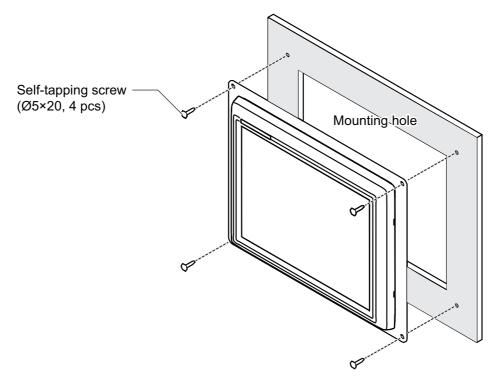
- 1. Make a mounting hole in the mounting location, referring to the outline drawing at the back of this manual.
- Secure the flush mount assembly to the display unit, using four binding screws (M4×10).

**Note:** Place the unit face-down on a soft, clean surface to prevent the damage to the LCD.



#### 1. MOUNTING

- 3. Connect the cables to the unit, referring section 2.2.
- 4. Set the unit to the mounting hole, then secure the unit with four self-tapping screws ( $\phi$ 5×20).



# **1.4** Control Unit (Black Box Type)

The control unit can be mounted on a desktop or flush mounted in a console. The following optional items are required for each mounting method.

- Desktop mounting: Tabletop mount kit\* (FP06-01601)
   \*: Supply depends on configuration purchased.
- Flush mounting: Flush mount kit (OP06-26)

#### Mounting consideration

Select a mounting location, keeping in mind the following points:

- Select a location where the unit can easily be operated.
- Locate the unit away from places subject to water splash and rain.
- Locate the unit away from exhaust pipes and ventilators.
- The mounting location should be well ventilated.
- Select a location where shock and vibration are minimal.
- Referring to the outline drawings at the back of this manual, allow sufficient space for maintenance and service.
- Select a mounting location considering the length of the cables to be connected to the unit.
- A magnetic compass will be affected if the unit is placed too close to the magnetic compass. Observe the compass safe distances at the front of this manual to prevent interference to a magnetic compass.

# 1.4.1 Desktop mounting

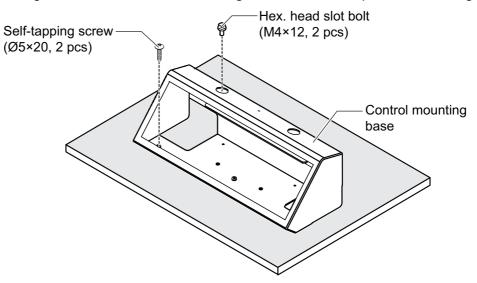
Prepare the optional tabletop mount kit\* (type: FP06-01601, code no: 001-458-100) for flush mounting the display unit. The items included in FP06-01601 are listed in the following table.

Name	Туре	Code No.	Qty
Control Mounting Base	06-027-2541-0	100-409-510-10	1
Control Mounting Bracket	06-021-2112-0	100-281-880-10	1
Self-tapping Screw	5×20 SUS304	000-162-608-10	2
Cosmetic Plug	DP-687	000-165-997-10	2
Hex. Head Slot Bolt	M4×12 SUS304	000-162-939-10	4

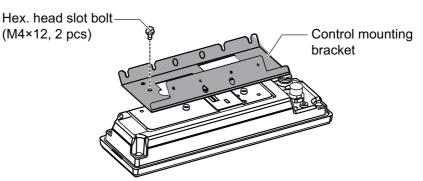
\*: Supply depends on configuration purchased.

#### **Procedure**

- 1. Secure the control mounting base to the mounting location, using two self-tapping screws ( $\phi$ 5×20).
- 2. Fasten two hex. head slot bolts ( $M4 \times 12$ ) loosely to the control mounting base, passing the bolt and screwdriver through the hole at the top of the mounting base.



3. Secure the control mounting bracket to the control unit, using two hex. head slot bolts (M4×12).

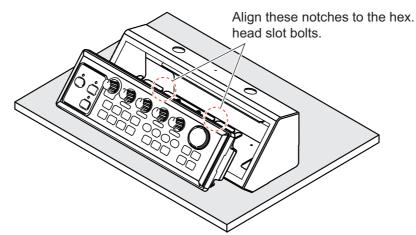


4. Connect the cables to the unit, referring section 2.3.

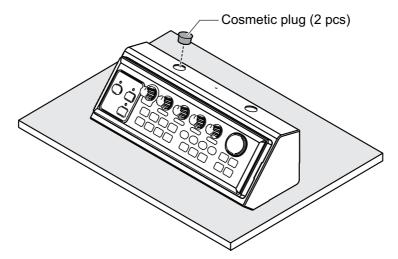
#### 1. MOUNTING

 Set the control unit to the control mounting base, then tightly fasten the two bolts that were fastened loosely at step 2.
 When you set the control unit, align the two notches on the control unit to the bolts

When you set the control unit, align the two notches on the control unit to the bolts fastened at step 2.



6. Attach the two cosmetic plugs to the holes at the top of the control mounting base.



## 1.4.2 Flush Mounting

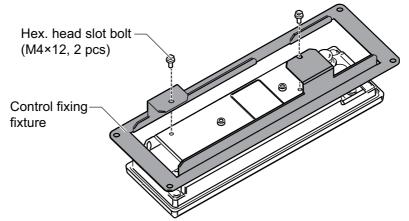
Prepare the optional flush mount kit (type: OP06-26, code no,: 001-458-050) for flush mounting the display unit. The included items in OP06-26 are listed in the following table.

Name	Туре	Code No.	Qty
Control Fixing Fixture	06-027-2543-0	100-409-520-10	1
Self-tapping Screw	5×20 SUS304	000-162-609-10	4
Hex. Head Slot Bolt	M4×12 SUS304	000-162-939-10	2

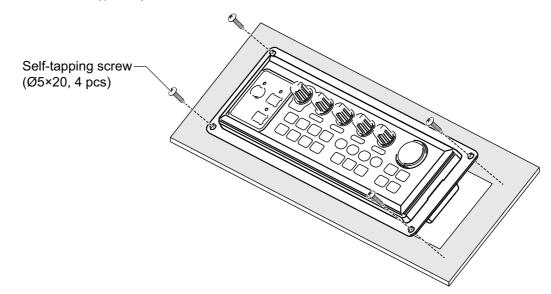
#### **Procedure**

1. Make a mounting hole in the mounting location, referring to the outline drawing at the back of this manual.

 Secure the control fixing fixture to the control unit, using two hex. head slot bolts (M4×12).



- 3. Connect the cables to the unit, referring section 2.3.
- 4. Set the unit to the mounting hole, then secure the unit with four self-tapping screws ( $\phi$ 5×20).



# 1.5 Transceiver Unit

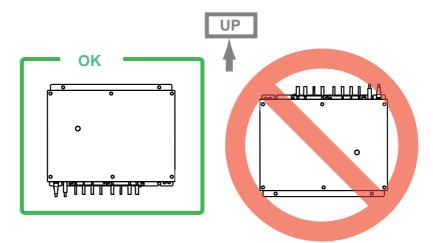
Mount the transceiver unit on a bulkhead.

#### **Mounting consideration**

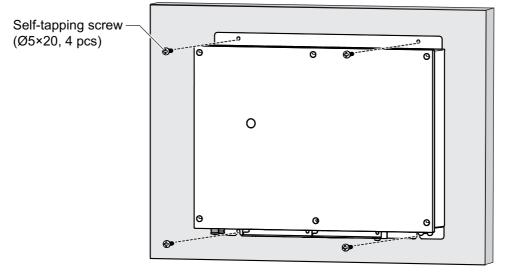
Select a mounting location, keeping in mind the following points:

- · Keep the display unit out of direct sunlight.
- Locate the unit away from places subject to water splash and rain.
- Locate the unit away from exhaust pipes and ventilators.
- The mounting location should be well ventilated.
- Select a location where shock and vibration are minimal.
- Referring to the outline drawings at the back of this manual, allow sufficient space for maintenance and service.
- Select a mounting location considering the length of the cables to be connected to the unit.

- A magnetic compass will be affected if the unit is placed too close to the magnetic compass. Observe the compass safe distances at the front of this manual to prevent interference to a magnetic compass.
- Secure the unit so that the cable entrance faces downward.



## **Procedure**



- 1. Drill four pilot holes in the bulkhead for self-tapping screws.
- 2. Screw two supplied self-tapping screws ( $\phi$ 5×20) into the lower pilot holes. Leave 5 mm of thread visible.
- 3. Set the notches of the unit onto the screws fastened at step 2.
- 4. Screw two supplied self-tapping screws ( $\phi$ 5×20) into the upper fixing holes.
- 5. Fasten all screws tightly to secure the unit in place.

# 1.6 Hull Unit

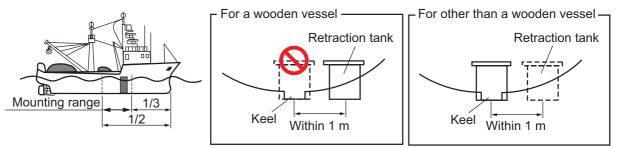
# **1.6.1** Installation position considerations

Discussion and agreement are required with the dockyard and ship owner in deciding the location for the hull unit. When deciding the location, take into account the following points:

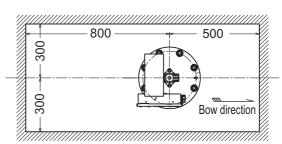
• Select an area where propeller noise, cruising noise, bubbles and interference from turbulence are minimal. Generally, the point at 1/3 to 1/2 of the ship's length from the bow or near the keel is the best. If the hull unit cannot be installed on the keel, the center of the retraction tank should be within 1 meter of the keel to prevent a rolling effect.

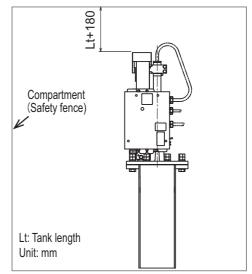
For a wooden vessel: Install the hull unit off the keel.

For other than a wooden vessel: On-the-keel installation is advantageous in comparison with off-the-keel.



- Select a place where interference from the transducers of other sounding equipment is minimal. The hull unit should be at least 2.5 meters away from the transducers of other sounding equipment.
- An obstacle in the fore direction not only causes a shadow zone but also aerated water, resulting in poor sonar performance. Be sure to locate the transducer well away from any obstacle in the fore direction.
- Referring to the outline drawings at the back of this manual, allow sufficient space for maintenance and service.
- If the ambient temperature will be below 0°C, provide the sonar compartment with a heater to keep the temperature above 0°C.
   The hull unit can not work if the ambient temperature is below 0°C.
- Prepare a secure and firm safety fence for the hull unit, to prevent accidental injury from the moving hull unit. The safety fence should be easily removable for maintenance and allow room for the connected cables to swing freely with pitch, roll and heave. The power switch on the raise/lower control unit should be operatable from outside the safety fence.





#### 1. MOUNTING

# 1.6.2 Retraction tank

A typical mounting method is shown in the outline drawing at the back of this manual (DWG No.: C1316-T01). Consult with the ship's owner, dockyard and user to determine the appropriate mounting method. Pay attention to safety (strength, watertightness) first, followed by ease of maintenance and inspection.

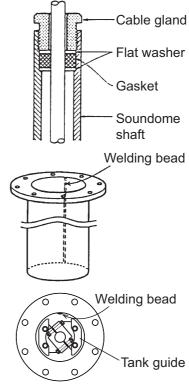
### Tank length (Lt)

Shorten the retraction tank so the transducer is lowered into water as deep as possible. Pay particular attention to the tank length (Lt). Determine the length of the soundome shaft.

- For CH-5048 (complete soundome assembly for 8 inch retraction tank): 400 mm stroke: Soundome shaft length = Lt + 200 mm 250 mm stroke: Soundome shaft length = Lt + 50 mm
- For CH-5046 (complete soundome assembly for 6 inch retraction tank): 400 mm stroke: Soundome shaft length = Lt + 190 mm 250 mm stroke: Soundome shaft length = Lt + 40 mm

**Note 1:** Do not shorten the 1 meter and 1.8 meter retraction tanks. Shortening it may also necessitate shortening of the top part of the soundome shaft, thereby destroying the watertight construction of the soundome shaft. If the soundome shaft is shortened, attach the optional waterproof attachment kit (OP06-27) to the top of the soundome shaft, see section 1.6.5.

**Note 2:** When the retraction tank is constructed locally, finish it so that welding beads do not protrude on the inner surface of the tank. The tank guide will hit the bead, burning out the raise/lower motor. Also, do not position the welding bead in the ship's fore-aft line.

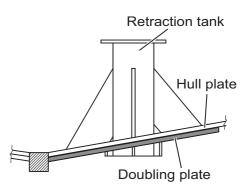


## Guideline for the installation on a steel or aluminum hull

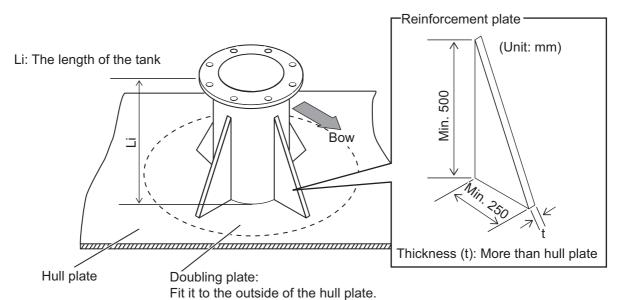
When the retraction tank is installed on a steel or aluminum hull, follow the guidelines shown below and see the outline drawing at the back of this manual.

• The flange of the retraction tank must be parallel with the waterline.

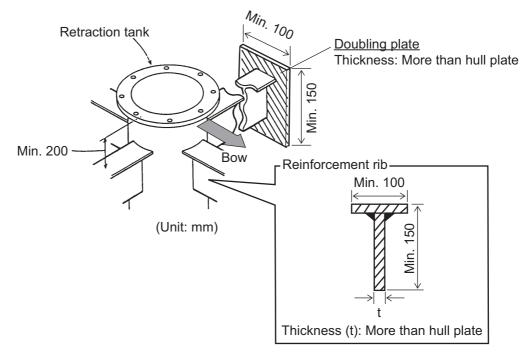
• Fit a doubling plate (a plate to reinforce the hull plate) of 600 mm or more diameter to the outside of the hull plate (see the figure to the right). For the doubling plate, use the same material and thickness as hull plate.



• Weld four reinforcement plates to the retraction tank.



- If the length of the retraction tank (Li) is more than 1 m, install at least one reinforcement rib to prevent damage of the tank and vessel. One reinforcement rib should be installed toward the ship's bow (see the following figure). It is recommended that four reinforcement ribs are installed.
- For the reinforcement ribs, fit doubling plates to the location where the reinforcement ribs are welded to the bulkhead of the vessel (see the following figure).



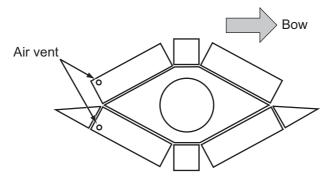
 Install a fairing plate to the bottom hull where the transducer projects to protect the transducer from the water pressure. The fairing plate should contact the frame of the hull plate.

For the fairing plate, use the same material and thickness as the hull plate. Wooden or plastic material can also be used.

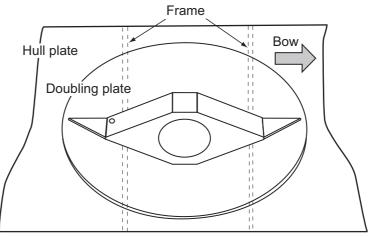
**Note:** When you install the fairing plate with bolts, fill the bolt holes with marine sealant to smooth the water flow.

For using the same material and thickness as the hull plate

Make a fairing plate to refer the following figure. The figure is an example taken from technical drawings.

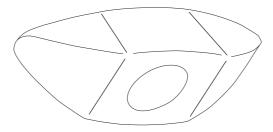


Example: Technical drawing of the fairing plate



After installing the fairing plate

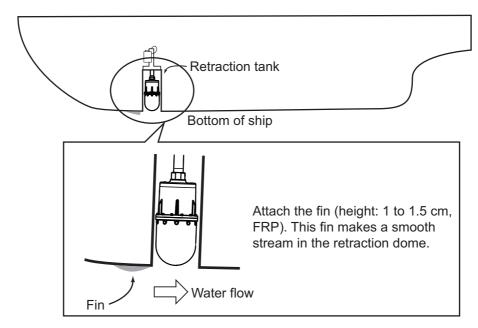
For using the wooden or plastic material Make a fairing plate to refer the following figure.



### For small FRP hulls

For small FRP hulls, the retraction tank should be 2 degrees against ship's draft. This creates high water pressure in the tank because of the resistance at the rear of the tank well. To solve this problem, attach a fin to the hull the location shown in the following figure.

**Note:** The optional fairing (06-021-4502) is available for making a smooth stream in the retraction tank. For how to install the fairing, see the installation instructions (C12-01104) supplied with the fairing.

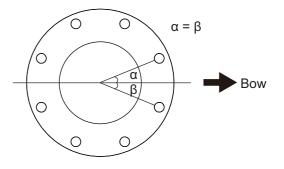


#### Mounting of retraction tank

Install the transducer tank referring to the hull unit outline drawings at the back of this manual.

**Note 1:** When making a retraction tank locally, the inside diameter of the retraction tank should not be more than  $\phi 190 \pm 0.5$ , as shown on outline drawing at the back of this manual. If the inner diameter is larger, the hull unit may be damaged.

**Note 2:** Locate the retraction tank so that the center of any two bolt holes is facing the ship's bow.



1. MOUNTING

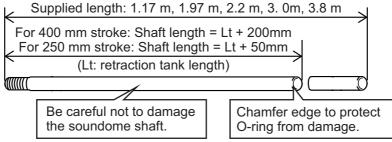
# 1.6.3 Assembling and mounting of hull unit for CH-5048

The hull unit is shipped disassembled as parts. Assemble the hull unit as shown in the following procedure.

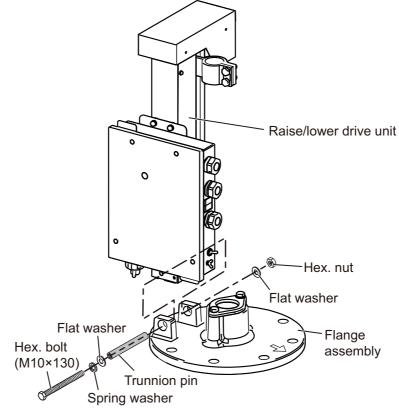
The following procedure is for the CH-5048 (transducer for 8-inch diameter tank). For the procedure for the CH-5046 (transducer for 6-inch diameter tank), see section 1.6.4.

1. Calculate the required length of the soundome shaft from the retraction tank length (Lt) and cut off the spare portion.

**Note:** When the retraction tank length is 1 meter, the soundome shaft whose length is 1.17 meter can be used without cutting off any portion. Also, when the retraction tank length is 1.8 meter, the soundome shaft whose length is 1.97 meter can be used without cutting off any portion. If the 1.17/1.97 m soundome shaft is shortened, attach the optional waterproof attachment kit (OP06-27) to the top of the soundome shaft, see section 1.6.5.

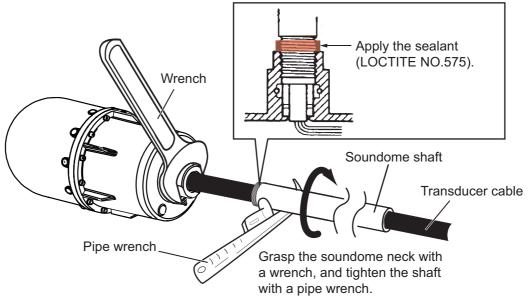


2. Remove the hex. bolt, hex. nut, spring washer, two flat washer, and trunnion pin from the flange assembly, then mount the raise/lower driver unit on the main body flange, using the removed materials.



3. Pass the transducer cable through the soundome shaft.

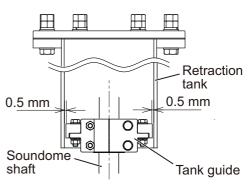
4. After fully screwing the main shaft into the soundome neck, unscrew it by four turns and apply the supplied sealant (LOCTITE NO.575) to the threads.



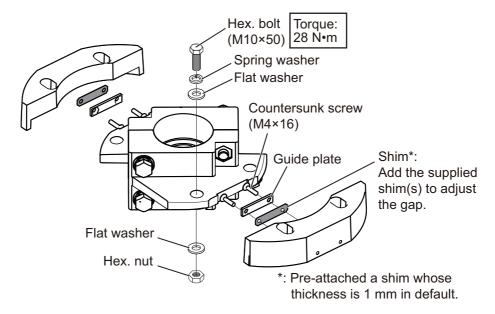
- 5. Fasten the soundome shaft completely.
- 6. Remove any excess sealant with a waste cloth. The sealant does not harden when exposed to air.
- Attach the supplied tank guide to the soundome shaft temporarily, then confirm the narrowest gap between the tank guide and retraction tank is within 0.5 mm.

**Note:** If the gap is more than 0.5 mm, attach the supplied shim(s) to make the gap within 0.5 mm.

 Unfasten four hex. bolts (M10×50) from the tank guide.

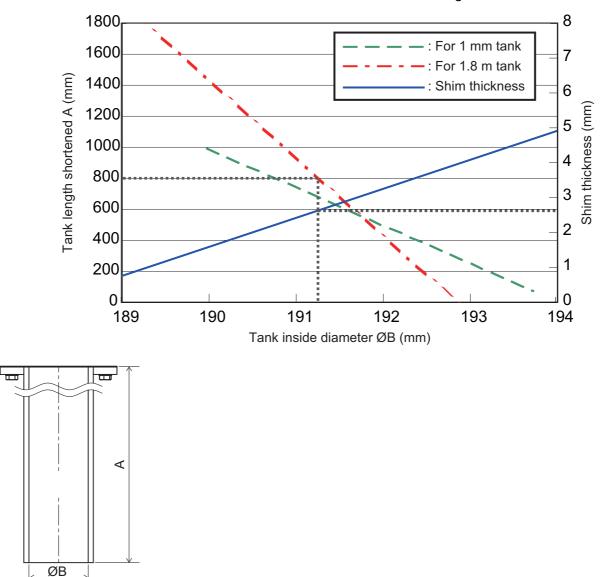


- 2) Unfasten two countersunk screws (M4×16).
- 3) Attach the supplied shim(s) to make the gap within 0.5 mm.



#### Reference data for existing FPR retraction tank:

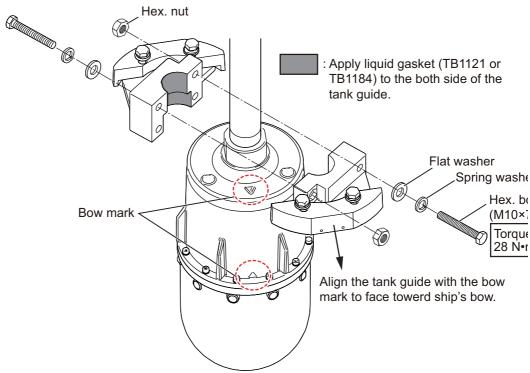
The following table is reference data for existing FRP retraction tank. It shows the relationship between the retraction tank length and necessary shim thickness. The shim thickness indicates the thickness for one side. For example, when cutting the 1,800 mm tank to 800 mm, the tank inside diameter is 191.25 mm, shim thickness is 2.5 mm as shown in the following table.



The following	table	shows	number	of shims	required	and	shim thick	ness.
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Shim thickness (mm)	0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5
Number of shim (thickness: 2.0 mm)	0	0	0	0	1	1	1	1	2	2	2	2	2	2
Number of shim (thickness: 1.0 mm)	0	0	1	1	0	0	1	1	0	0	1	1	2	2
Number of shim (thickness: 0.5 mm)	0	1	0	1	0	1	0	1	0	1	0	1	0	1
Tank inner diameter ØB (mm)	188.1	188.7	189.3	189.9	190.5	191.1	191.7	192.3	192.9	193.5	194.1	194.7	195.3	195.9

8. Apply liquid gasket (TB1121 or TB1184) to the inside of the tank guide, then fasten the tank guide at the neck of the soundome, referring the following figure.

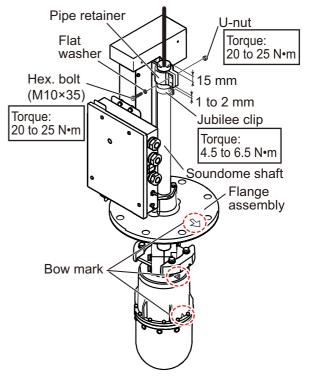


- 9. Pass the soundome shaft through the flange assembly and shaft retainer.
- 10. Fasten two supplied hex. bolts, flat washers, and U-nuts to the shaft retainer to secure the soundome shaft.

**Note 1:** Face the bow mark on the soundome and flange assembly to the ship's bow.

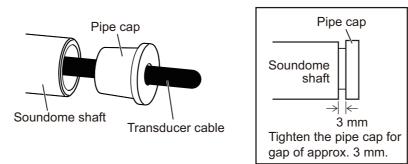
**Note 2:** Attach the shaft retainer so it is 15 mm below the top of the shaft. The soundome is then placed 10 mm above the bottom of the tank when retracted.

11. Attach the jubilee clip to the soundome shaft.Note: Attach the jubilee clip so that it is 1 to 2 mm below from the shaft retainer.

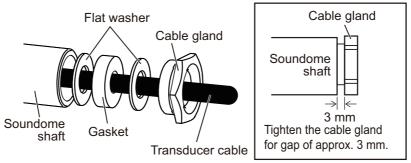


- 12. Inscribe the bow mark to the top of the soundome shaft, referring to the bow mark on the soundome.
- 13. Pass the following item(s) through the transducer cable, then fasten them to the top of the soundome shaft.
  - <u>2.2/3.0/3.8 m soundome shaft</u>: Pass the pipe cap through the transducer cable, then fasten it to the shaft.

**Note:** When you use the optional waterproof attachment kit (OP06-27), see section 1.6.5.



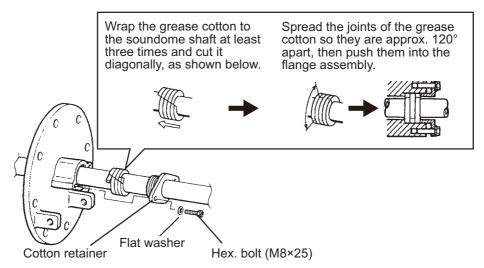
<u>1.17/1.97 m soundome shaft</u>: Pass two flat washer, gasket and cable gland through the transducer cable, then fasten the cable gland to the shaft.
 **Note:** If the 1.17/1.97 m soundome shaft is shortened, attach the optional waterproof attachment kit (OP06-27) to the top of the soundome shaft, see section 1.6.5.



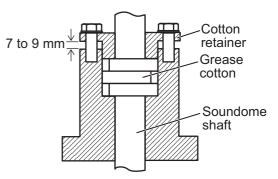
- 14. Insert the supplied grease cotton (V8133L) to the flange assembly as follows: The grease cotton is supplied with the flange assembly.
  - 1) Remove two hex. bolts (M8×25) and flat washer from the flange assembly to remove the cotton retainer.
  - 2) Wrap the supplied grease cotton to the soundome shaft.
  - 3) Mark on the grease cotton as shown in the following below and unwrap the cotton, then cut the cotton along the mark.

**Note:** Unwrap the grease cotton from the soundome shaft before cutting the cotton. If the grease cotton is cut with the cotton wrapped to the soundome shaft, the shaft can be damaged.

- 4) Wrap the grease cotton to the soundome shaft again, then push the cotton into the flange assembly.
- 5) Reattach the cotton retainer.



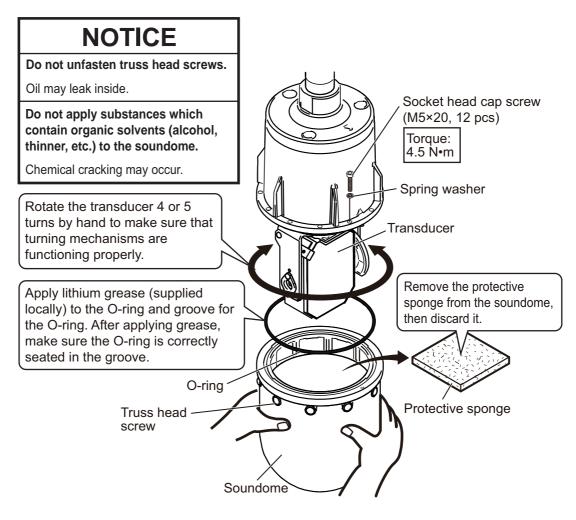
**Note:** After attaching the cotton retainer, confirm that the gap between the cotton retainer and flange assembly is 7 to 9 mm. If water leaks around the cotton retainer, the grease cotton may not be attached correctly. Reattach the grease cotton.



15. Loosen twelve socket head cap screws (M5×20), using the supplied ball wrench, to remove the soundome.

Note: Do NOT unfasten the screws on the side of the soundome. Oil may leak inside.

- 16. Do the following works after removing the soundome, referring the figure on next page.
  - Rotate the transducer 4 or 5 turns by hand to make sure that turning mechanisms are functioning properly.
  - Remove the protective sponge from the soundome, then discard it.
  - Apply lithium grease (supplied locally) to the O-ring and groove of the O-ring. For recommended lithium grease, see page 1-1.



#### 1. MOUNTING

17. Fill the soundome with supplied super sonar oil until the scribe line (6 cm below the top of the dome).

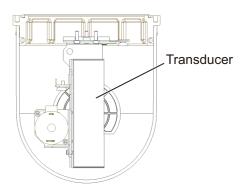
Note: Use only the specified sonar oil. Use of other sonar oils may affect the performance.

#### A CAUTION WORKING WITH THE SONAR OIL Precautions • Keep the oil away from eyes. Wear protective glasses when working with the oil. The oil can cause inflammation of the eyes. • Do not touch the oil. Wear protective gloves when working with the oil. The oil can cause inflammation of the skin. • Do not ingest the oil. Diarrhea or vomiting can result. · Keep the oil out of reach of children. • For further details, see the material safety data sheet (MSDS). Emergency • If the oil enters eyes, flush with clean water for about 15 min. Consult a physician. • If the oil contacts skin, wash with soap and water. • If the oil is ingested, see a physician immediately. Super Sonar oil Keep the oil out of reach of children. • For further details, see the material safety data sheet (MSDS). Disposal of oil and its container Dispose of oil and its container in accordance with local Use packing regulations. For further details, contact the place of purchase. material to Storage support · Seal container to keep out foreign materials. Store in dark place.

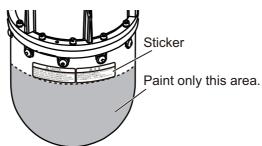
18. Confirm that the O-ring is correctly seated in the groove, then reattach the soundome. When you reattach the soundome, turn the transducer vertically to improve the workability.

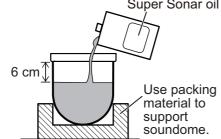
Note 1: Do not place the oil-filled soundome on its side for more than five minutes. Oil may leak.

**Note 2:** When the soundome is painted to keep marine life off the transducer, observe the following precautions.

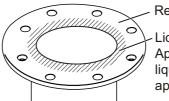


- Use only anti-foulant "SEATENDER 20" (Manufacture: Chugoku Marine Paint Co. Ltd., Japan).
- Paint the area below sticker on the soundome. Painting the metal parts causes corrosion.





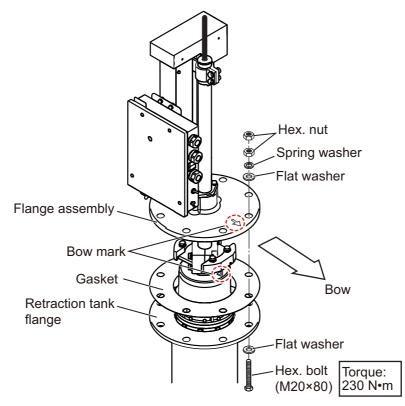
- 19. Clean the supplied gasket, retraction tank flange, and flange assembly.
- 20. Apply approx. 1 mm thickness of liquid gasket (TB1121 or TB1184) to the retraction tank flange. For the application area, see the following figure.
  Note: Do not apply liquid gasket to the gasket. If applied, clean the gasket with a waste cloth.



Retraction tank flange

Liquid gasket application area: Apply approx. 1 mm thickness of liquid gasket. Be careful not to apply to the bolt holes.

- Apply a slight coat of lithium grease (supplied locally) to the supplied hex. bolts (M20×80), spring washers, flat washers and hex. nuts.
   For recommended lithium grease, see page 1-1.
- 22. Set the hull unit into the retraction tank, taking care not to damage the soundome, then secure the hull unit to the retraction tank, using hex. bolts, nuts and washers.



1. MOUNTING

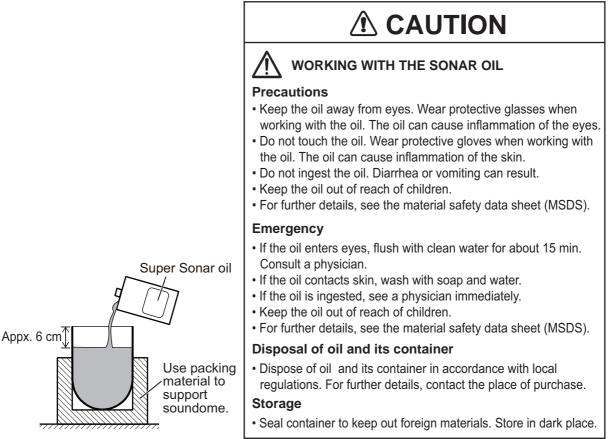
# 1.6.4 Assembling and mounting of hull unit for CH-5046

The hull unit is shipped disassembled as parts. Assemble the hull unit as shown in the following procedure.

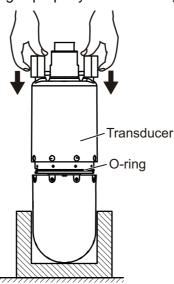
The following procedure is for the CH-5046 (transducer for 6-inch diameter tank). For the procedure for the CH-5048 (transducer for 8-inch diameter tank), see section 1.6.3.

1. Fill the soundome with supplied super sonar oil until the scribe line (6 cm below the top of the dome).

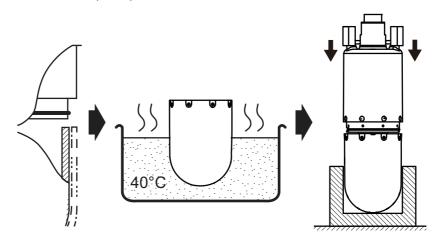
**Note:** Use only the specified sonar oil. Use of other sonar oils may affect the performance.



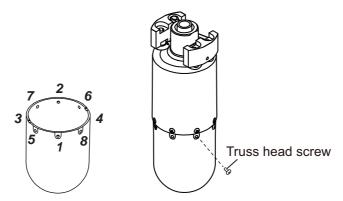
2. Confirm that the O-ring is properly seated in its groove.



Set the transducer to the soundome, aligning the screw holes.
 Note: When the soundome is installed in a low ambient temperature, the soundome may shrink and become difficult to fit to the transducer. To prevent this, warm the soundome in water of approx. 40°C (104°F) or leave it in room temperature above 20°C (68°F) for at least one hour.

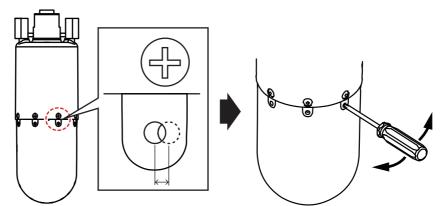


 Secure the soundome, using the eight supplied truss head screws (M5×12). Fastening the screws in diagonal order. Note that the truss head screws do not require washers.



**Note 1:** When screw holes on the soundome are not aligned with the screw holes on the transducer, align the holes as follows:

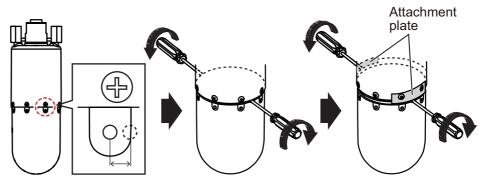
• When the screw holes are not aligned slightly: Insert a screwdriver in holes to align them.



- When the screw holes are totally out of alignment: Detach the soundome as follows and then reattach it.
  - 1) Orient the soundome vertically.

- Insert two screw drivers with a blade width of 7 to 10 mm in the slits on the soundome, then rotate them in the opposite directions of each other. The transducer should pushed up by the width of the blade.
- 3) Attach the two supplied attachment plates to the transducer at the locations directly above the slits of the soundome.
- 4) Insert the screwdrivers between the plates and slits of the soundome and rotate them.

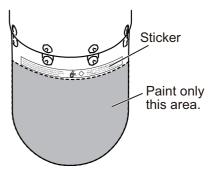
The transducer is pushed up further and will become loose enough to be removed by hand.



**Note 2:** Do not place the oil-filled soundome on its side for more than five minutes. Oil may leak.

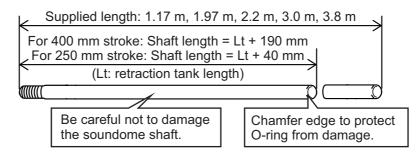
**Note 3:** When the soundome is painted to keep marine life off the transducer, observe the following precautions.

- Use only anti-foulant "SEATENDER 20"(Manufacture: Chugoku Marine Paint Co. Ltd., Japan).
- Paint the area below sticker on the soundome. Painting the metal parts causes corrosion.

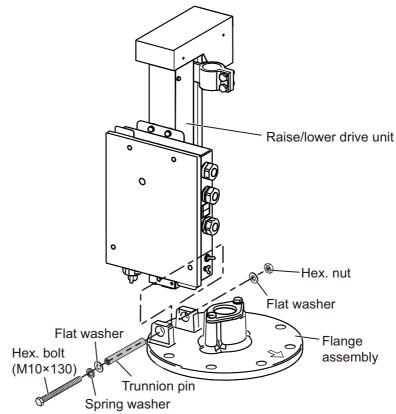


5. Calculate the required length of the soundome shaft from the retraction tank length (Lt) and cut off the spare portion.

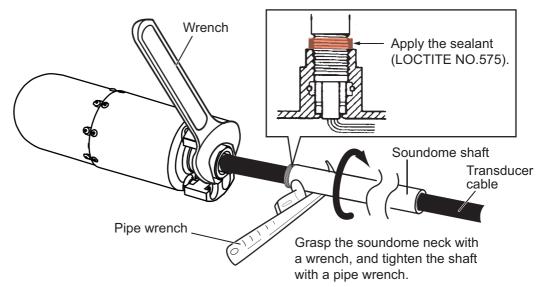
**Note:** When the retraction tank length is 1 meter, the soundome shaft whose length is 1.17 meter can be used without cutting off any portion. Also, when the retraction tank length is 1.8 meter, the soundome shaft whose length is 1.97 meter can be used without cutting off any portion. If the 1.17/1.97 m soundome shaft is shortened, attach the optional waterproof attachment kit (OP06-27) to the top of the soundome shaft, see section 1.6.5.



6. Remove the hex. bolt, hex. nut, spring washer, two flat washer, and trunnion pin from the flange assembly, then mount the raise/lower driver unit on the main body flange, using the removed materials.

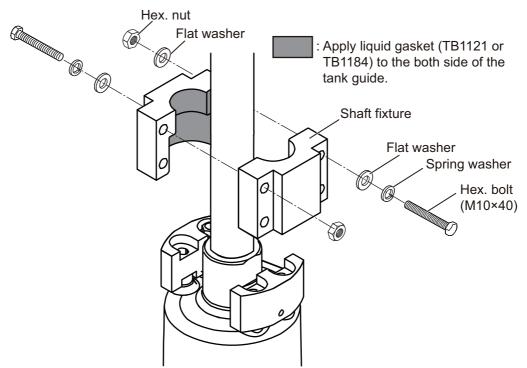


- 7. Pass the transducer cable through the soundome shaft.
- 8. After fully screwing the main shaft into the soundome neck, unscrew it by four turns and apply the supplied sealant (LOCTITE NO.575) to the threads.

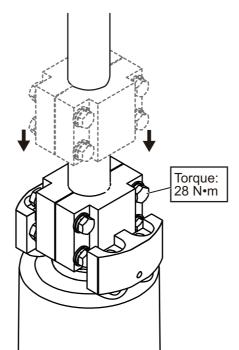


- 9. Fasten the soundome shaft completely.
- 10. Remove any excess sealant with a waste cloth. The sealant does not harden when exposed to air.

11. Apply liquid gasket (TB1121 or TB1184) to the inside of the shaft fixture, then fasten the shaft fixture to the soundome shaft temporarily.



12. Move the shaft fixture to the neck of the soundome, then fasten the fixture tightly.

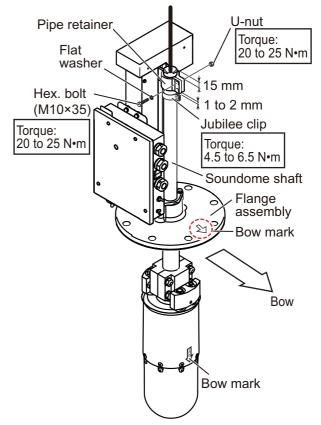


13. Fasten the supplied hex. socket set screw to the tank guide.

- 14. Pass the soundome shaft through the flange assembly and shaft retainer.
- Fasten two supplied hex. bolts, flat washers, and Unuts to the shaft retainer to secure the soundome shaft.
   Note 1: Face the bow mark on the soundome and flange assembly to the ship's bow.

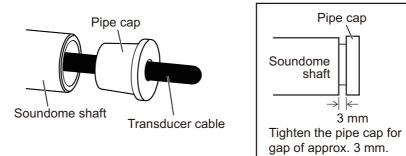
**Note 2:** Attach the shaft retainer so it is 15 mm below the top of the shaft. The soundome is then placed 10 mm above the bottom of the tank when retracted.

16. Attach the jubilee clip to the soundome shaft.Note: Attach the jubilee clip so that it is 1 to 2 mm below from the shaft retainer.

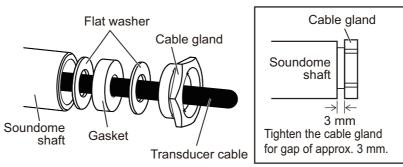


- 17. Inscribe the bow mark to the top of the soundome shaft, referring to the bow mark on the soundome.
- 18. Pass the following item(s) through the transducer cable, then fasten them to the top of the soundome shaft.
  - <u>2.2/3.0/3.8 m soundome shaft</u>: Pass the pipe cap through the transducer cable, then fasten it to the shaft.

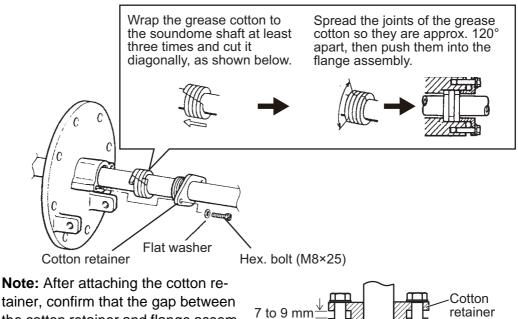
**Note:** When you use the optional waterproof attachment kit (OP06-27), see section 1.6.5.



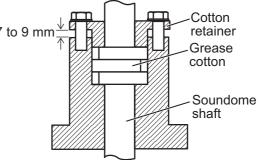
<u>1.17/1.97 m soundome shaft</u>: Pass two flat washer, gasket and cable gland through the transducer cable, then fasten the cable gland to the shaft.
 **Note:** If the 1.17/1.97 m soundome shaft is shortened, attach the optional waterproof attachment kit (OP06-27) to the top of the soundome shaft, see section 1.6.5.



- 19. Insert the supplied grease cotton (V8133L) to the flange assembly as follows: The grease cotton is supplied with the flange assembly.
  - 1) Remove two hex. bolts (M8×25) and flat washer from the flange assembly to remove the cotton retainer.
  - 2) Wrap the supplied grease cotton to the soundome shaft.
  - Mark on the grease cotton as shown in the figure below and unwrap the cotton, then cut the cotton along the mark.
     Note: Unwrap the grease cotton from the soundome shaft before cutting the cotton. If the grease cotton is cut with the cotton wrapped to the soundome shaft, the shaft can be damaged.
  - 4) Wrap the grease cotton to the soundome shaft again, then push the cotton into the flange assembly.
  - 5) Reattach the cotton retainer.

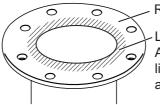


tainer, confirm that the gap between the cotton retainer and flange assembly is 7 to 9 mm. If water leaks around the cotton retainer, the grease cotton may not be attached correctly. Reattach the grease cotton.



20. Clean the supplied gasket, retraction tank flange, and flange assembly.

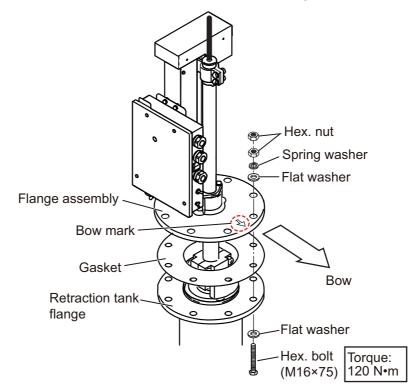
Apply approx. 1 mm thickness of liquid gasket (TB1121 or TB1184) to the retraction tank flange. For the application area, see the following figure.
 Note: Do not apply liquid gasket to the gasket. If applied, clean the gasket with a waste cloth.



Retraction tank flange

Liquid gasket application area: Apply approx. 1 mm thickness of liquid gasket. Be careful not to apply to the bolt holes.

- Apply a slight coat of lithium grease (supplied locally) to the supplied hex. bolts (M16×75), spring washers, flat washers and hex. nuts.
   For recommended lithium grease, see page 1-1.
- 23. Set the hull unit into the retraction tank, taking care not to damage the soundome, then secure the hull unit to the retraction tank, using hex. bolts, nuts and washers.

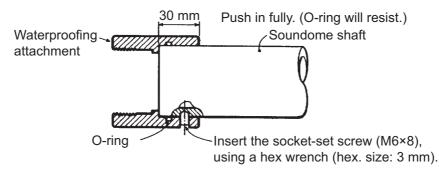


1. MOUNTING

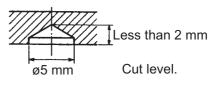
#### **1.6.5** Waterproof attachment kit (option)

Attach the optional waterproof attachment kit (OP06-27) to the soundome shaft as follows:

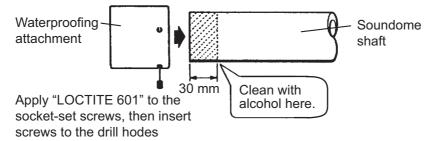
1. Temporarily install the waterproofing attachment on the top of the soundome shaft and drill holes for socket-set screws as follows:



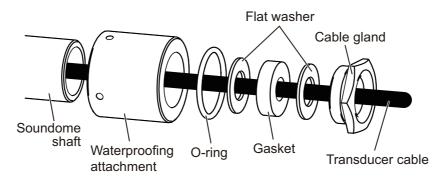
- 1) Mark drilling point on the shaft surface by tightening two socket-set screws (M6×8).
- 2) Remove the waterproofing attachment.
- Drill holes must be less than 2 mm in depth. The drill bit should be stainless steel, φ5, 120° tip. Do not drill holes through the shaft. Use a low rpm drill, and use a cutting oil.



- 2. Clean the top of the shaft with alcohol.
- 3. Apply "LOCTITE 601" (supplied locally) to the socket-set screws, then fasten the screws to the drill holes on the waterproofing attachment.



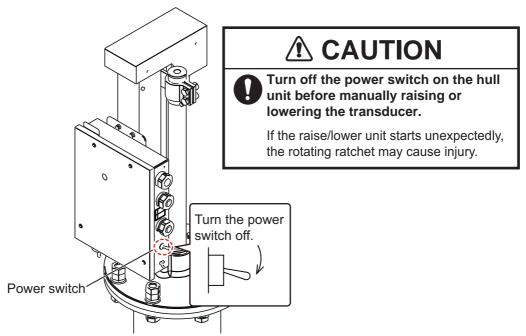
4. Attach the two flat washers, O-ring, waterproof attachment and cable gland to the soundome shaft, referring to the following figure.



#### 1.6.6 Checking manual raise/lower of transducer

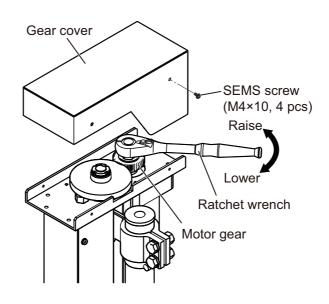
Raise/lower the transducer manually to check the raise/lower function after installing the hull unit.

1. Turn the hull unit (raise/lower control unit) off.



- 2. Unfasten four SEMS screws (M4×20) to remove the gear cover.
- 3. Set the ratchet wrench (hex. size: 19 mm) to the motor gear and rotate the wrench.
- 4. Confirm that the transducer raise/lower smoothly with even force in upper to lower limits. If not, adjust the hull mounting position if necessary, checking the following points:
  - The centers of the shaft sleeve and retraction tank are not aligned.
  - Painting inside the retraction tank is not smooth.
  - Inner diameter of the tank is not uniform.
  - Welding bead

**Note:** If the transducer cannot be raised or lowered smoothly, do not use excessive force.

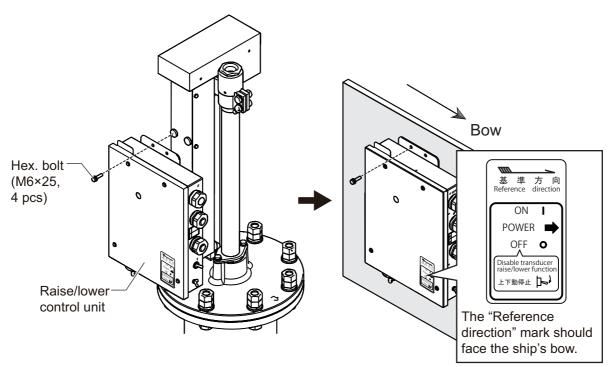


## 1.6.7 How to mount the raise/lower control unit separately (not recommended)

The raise/lower control unit is pre-attached to the hull unit. The motion sensor is built into the raise/lower control unit. <u>Normally, install the hull unit without removing the raise/lower control unit, to keep the performance of the motion sensor.</u> If you need to mount the raise/lower control unit separately from the hull unit, do as follows:

**Note:** When the raise/lower control unit is mounted separately, it is required to extend the motor, upper and lower limit switch lines. Use the extension cable (supplied locally) whose diameter is  $\phi7\pm0.5$  mm.

- 1. Unfasten the two upper hex. bolts (M6×25), which secure the raise/lower control unit.
- 2. Loosen the two lower hex. bolts (M6×25), then detach the raise/lower control unit.
- Drill four pilot holes to the mounting location.
   Note: Select a mounting location so that the "Reference direction" mark faces the ship's bow.
- 4. Screw two fixing bolts (M6×25, supplied locally) into the lower pilot holes. Leave 5 mm of thread visible.
- 5. Hang the notches of the raise/lower control unit onto the bolts fastened at step 4.
- 6. Screw two fixing bolts (M6×25, supplied locally) into the upper fixing holes.
- 7. Fasten all bolts tightly to secure the raise/lower control unit in place.
- Adjust the offset value of the motion sensor, referring to section 3.6.
   Note: If the motion sensor offset is not compensated, the beam stabilization feature does not work properly.



## **1.7 External Monitor**

The portrait type monitor MU-150HD or a commercial monitor can be used for the external monitor. The transceiver unit outputs the HDMI video signal only. When you use the monitor (ex. MU-150HD), whose input interface is DVI-D, prepare the optional HDMI-TO-DVI-A-L=5.3/10.3M cable, to convert the HDMI video signal to DVI-D.

For details about the external monitor, see the operator's manual of the monitor.

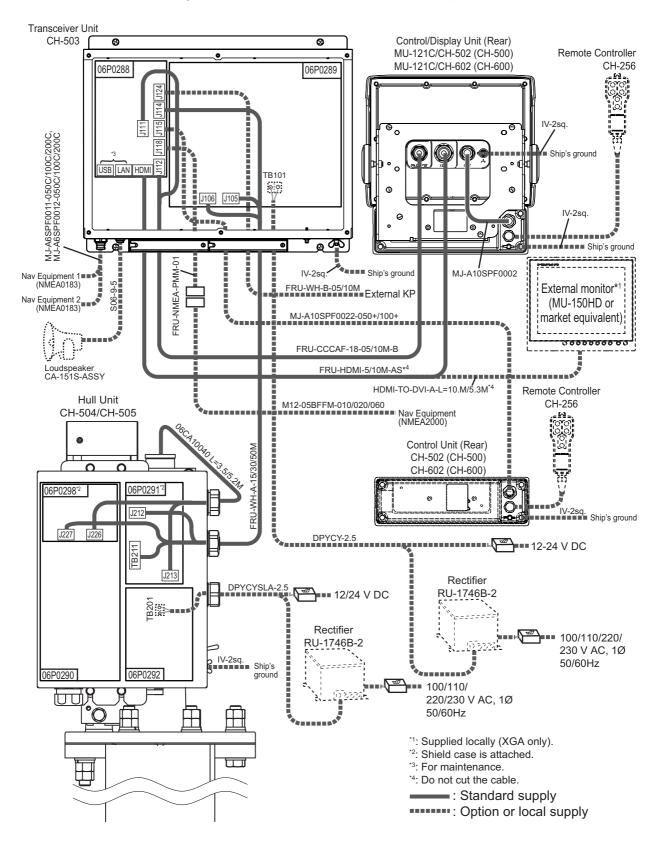
When a commercial monitor is used, it should meet the following specifications;

Input signal interface:	HDMI or DVI-D* *: Requires HDMI-TO-DVI-A-L=5.3/10.3M cable.
Resolution:	XGA (1024×768)
Refresh rate:	60Hz

#### 1. MOUNTING

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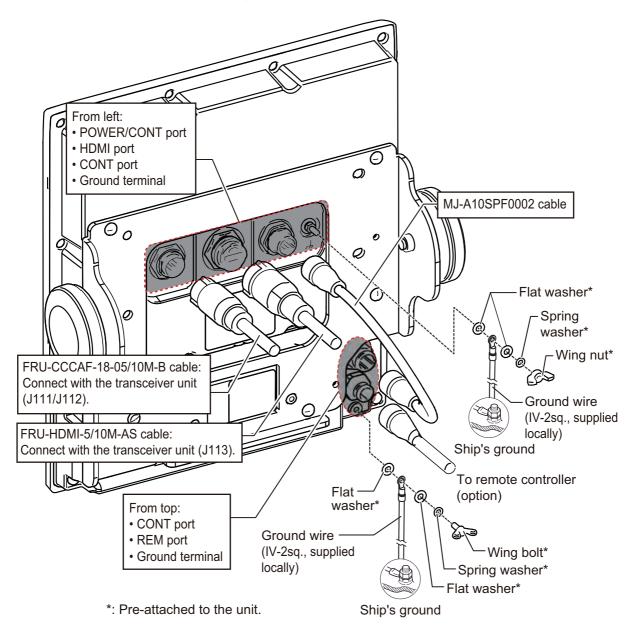
The following illustration shows the general connection of this system. For detailed information, see the interconnection diagram. Many of the cables mentioned are JIS (Japanese Industrial Standards) cables. If not available locally, use the equivalent. See the cable guide in the Appendix for how to select equivalent cables.



## 2.1 Control/Display Unit (Standalone Type)

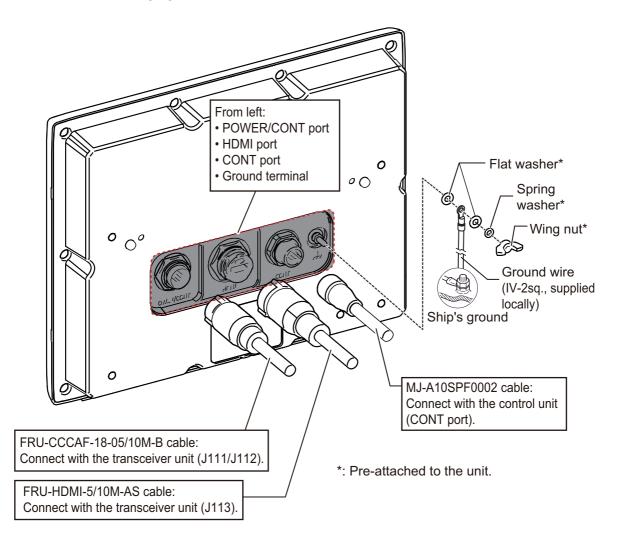
Connect the cables to the connector on the rear side of the control/display unit, referring to the following figure.

**Note:** When the optional remote controller is not connected, do not remove the connector cover on the REM port.



## 2.2 Display Unit (Black Box Type)

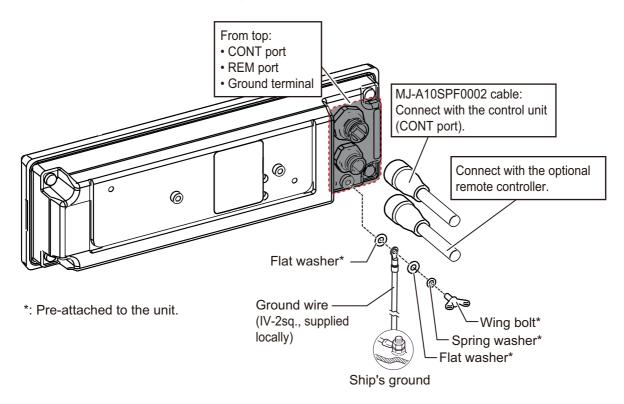
Connect the cables to the connector on the rear side of the display unit, referring to the following figure.



## 2.3 Control Unit (Black Box Type)

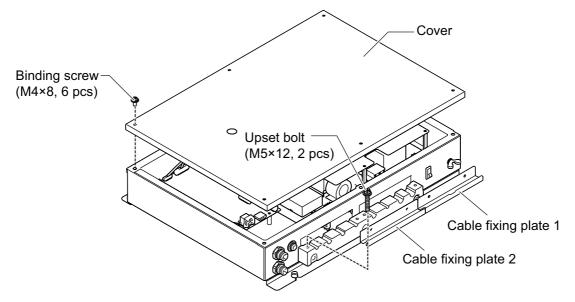
Connect the cables to the connector on the rear side of the control unit, referring to the following figure.

**Note:** When the optional remote controller is not connected, do not remove the connector cover on the REM port.

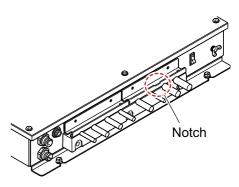


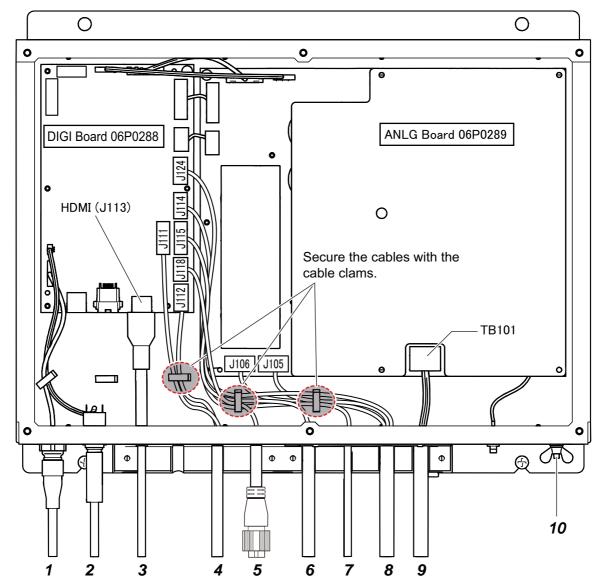
## 2.4 Transceiver Unit

Remove the transceiver unit cover and two cable fixing plates, to connect the cables to the connector on the internal board. Loosen six binding screws (M4×8) to remove the cover. Loosen two upset bolts (M5×12) to remove the cable fixing plate.



**Note:** When you reattach the cable fixing plates, the plate which has the notch (cable fixing plate 1) should be attached to the right side.





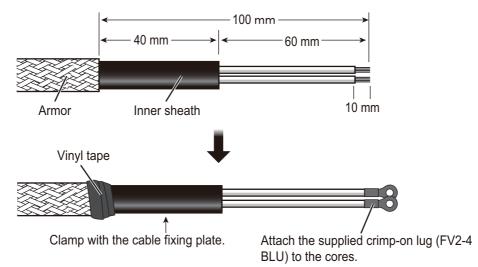
#### Internal wiring of the transceiver unit

No.	Cable	Access point on the transceiver unit	Cable from			
1	MJ-A6SPF0011-050C/100C/200C, MJ-A6SPF0012-050C/100C/200C	NMEA1/NMEA port	Navigation equipment (NMEA0183, max. 2)			
2	Speaker cable, S06-9-5	SPEAKER jack	Loudspeaker			
3	FRU-HDMI-5/10M-AS	DIGI board 06P0288: HDMI port (J113)	Display unit			

No.	Cable	Access point on the transceiver unit	Cable from		
4	FRU-CCCAF-18-05/10M-B	DIGI board 06P0288: POWER port (J112) and CONT port (J111)	Display unit		
5	FRU-NMEA-PMM-01	DIGI board 06P0288: J118	Navigation equipment (NMEA2000)		
6	MJ-A10SPF0022-050+/100+	DIGI board 06P0288: J115	No.2 control unit		
7	FRU-WH-B-05/10M	DIGI board 06P0288: J124	External KP		
8	FRU-WH-A-15/30/50M	DIGI board 06P0288: J114 ANLG board 06P0289: J105 and J106	Hull unit		
9	DPYCY-2.5*	ANLG board 06P0289: TB101	Ship's main (12-24 V DC)		
10	Ground Wire (IV-2sq.)	Ground terminal	Ship's ground		

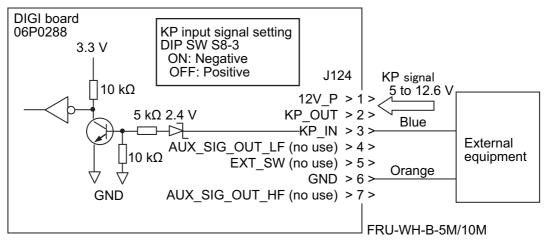
\*: Fabricate the power cable (DPYCY-2.5, supplied locally), referring to the following figure.

Fabrication of DPYCY-2.5 cable

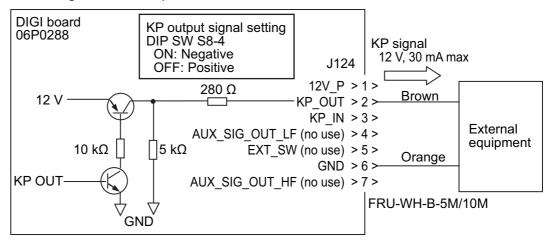


#### **External KP connection**

To synchronize the KP (Keying Pulse) signal from the external equipment, make the connection as follows. Also, change the DIP switch (S8-3) on the DIGI board 06P0288, according to the logic signal of the external equipment.

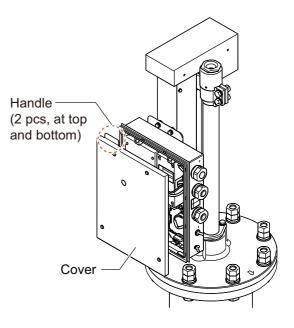


To output the KP signal from the transceiver unit to external equipment, make the connection as follows. Also, change the DIP switch (S8-4) on the DIGI board 06P0288, according to the logic signal of the external equipment. The transceiver unit outputs the KP signal while the power is turned on.



## 2.5 Hull Unit

Unfasten four binding screws  $(M4 \times 10)$  to remove the cover from the raise/lower control unit, then connect the cables to the connector on the internal board. When you remove the cover, hold the handle and pull it.

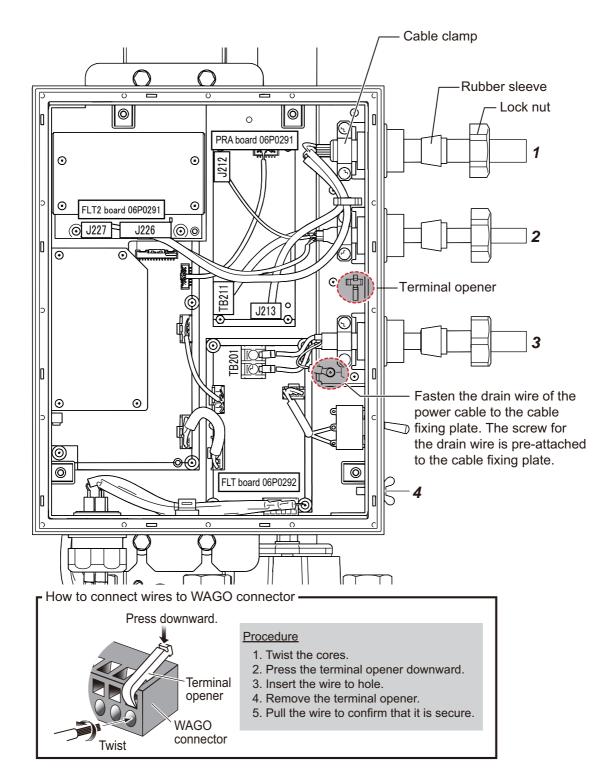


#### Internal wiring of the transceiver unit

Remove the lock nut and rubber sleeve from the cable gland (3 pcs) on the raise/lower control unit, then insert the cables into the unit after passing the lock nut and rubber sleeve on to the cable.

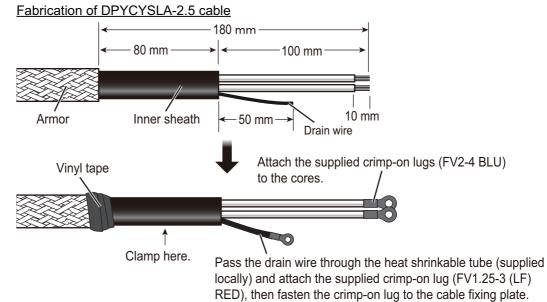
The shield cover is attached on the PRA board 06P0291. When you connect the cables to the connector on the PRA board, loosen four binding screws to remove the shield cover.

**Note:** For the pin assignment of each connector, see the interconnection diagram at the back of this manual.



No.	Cable	Access point on the raise/lower control unit	Cable from
1	Transducer cable (06CA10040)	PRA board 06P0291: J213 FLT2 board 06P0298: J226	Transducer
2	FRU-WH-A-15/30/50M	PRA board 06P0291: J212 and TB211 FLT2 board 06P0298: J227	Transceiver unit
3	DPYCYSLA-2.5*	FLT board 06P0292: TB201 <b>Note:</b> For the drain wire of the DPYCYSLA-2.5 cable, fasten to the cable fixing plate.	Ship's main (12/24 V DC)
4	Ground wire (IV-2sq.)	Ground terminal	Ship's ground

\*: Fabricate the power cable (DPYCYSLA-2.5, supplied locally), referring to the following figure.



2.6 Auto Filter

The auto filter ensures that you get clear and crisp echoes even when traveling at speed. The auto filter also decreases interference from other fish finder equipped vessels.

The auto filter functions automatically by inputting the following data from a GPS.

- VTG sentence
- HDG, HDT, THS, VHW, Gpatt\*, or HDM sentence
   \*: FURUNO proprietary sentence

#### Notice for connecting a GPS

Connect a GPS to this equipment, keeping in mind the following points. If you do not observe the following points, this equipment may not detect fish echoes properly.

- Connect a GPS to the transceiver unit directly. When the interface unit (ex. IF-2300) is connected between the GPS and transceiver unit, the input signal may be delayed.
- Set the GPS smoothing as short as possible. For how to adjust the smoothing setting, see the operator's manual of the GPS.

## 2.7 Input/Output Sentences (NMEA0183)

This equipment can input/output following sentences:

**Note:** The NMEA0183 format data has higher priority than NMEA2000 format data.

Sentence									
Input senter	nces								
CUR	Water Current Layer	Ver. 1.5/2.0/3.0/4.0							
DBS	Depth Below Surface	Ver. 1.5/2.0/3.0/4.0							
DBT	Depth Below Transducer Ver. 1.5/2.0/3.0/2								
DPT	Depth	Ver. 1.5/2.0/3.0/4.0							
GGA	Global Positioning System Fix Data	Ver. 1.5/2.0/3.0/4.0							
GLL	Geographic Position	Ver. 1.5/2.0/3.0/4.0							
GNS	GNSS FIX Data	Ver. 1.5/2.0/3.0/4.0							
HDG	Heading, Deviation & Variation	Ver. 1.5/2.0/3.0/4.0							
HDM	Heading, Magnetic	Ver. 1.5/2.0/3.0/4.0							
HDT	Heading True	Ver. 1.5/2.0/3.0/4.0							
MDA	Meteorological Composite	Ver. 1.5/2.0/3.0/4.0							
MTW	Water Temperature	Ver. 1.5/2.0/3.0/4.0							
RMC	Recommended Minimum Specific GNSS Data	Ver. 1.5/2.0/3.0/4.0							
THS	True Heading and Status	Ver. 1.5/2.0/3.0/4.0							
VDR	Set & Drift	Ver. 1.5/2.0/3.0/4.0							
VHW	Water Speed and Heading	Ver. 1.5/2.0/3.0/4.0							
VTG	Pitch and Roll	Ver. 1.5/2.0/3.0/4.0							
ZDA	Time and date	Ver. 1.5/2.0/3.0/4.0							
GPatt	FURUNO proprietary sentence	-							
pireq	FURUNO proprietary sentence	-							
Output sent	ences								
TLL	Target Latitude and Longitude	Ver. 3.0/4.0							
pidat	FURUNO proprietary sentence	-							

## 2.8 Input/Output PGNs (NMEA2000)

This equipment can input/output following PGNs:

**Note:** The NMEA0183 format data has higher priority than NMEA2000 format data.

#### Input PGNs

PGN	Data					
059392	ISO Acknowledgement					
059904	ISO Request					
060160	ISO Transport Protocol, Data Transfer					
060416	ISO Transport Protocol, Connection Management - BAM group					
060928	ISO Address Claim					
061184	FURUNO Proprietary PGN					
065240	ISO Commanded Address					
126208	NMEA - Request group function					
120200	NMEA - Command group function					
126720	FURUNO Proprietary PGN					
126992	System Time					

PGN	Data
126996	Product Information
127250	Vessel Heading
128259	Speed
128267	Water Depth
129025	Position, Rapid Update
129026	COG & SOG, Rapid Update
129029	GNSS Position Data
129033	Local Time Offset
129291	Set & Drift, Rapid Update
130310	Environmental Parameters
130311	Environmental Parameters
130312	Temperature
130316	Temperature, Extended Range
130577	Direction Data
130821	FURUNO Proprietary PGN

#### Output PGNs

PGN	Data	Sending Cycle
059392	ISO Acknowledgement	Non-periodic
059904	ISO Request	Non-periodic
060928*	ISO Address Claim	Non-periodic
061184	FURUNO Proprietary PGN	Non-periodic
126208	NMEA - Acknowledge group function	Non-periodic
126464	PGN List - Transmit PGN's group function	Non-periodic
120404	PGN List - Received PGN's group function	Non-periodic
126720	FURUNO Proprietary PGN	Non-periodic
126993	Heartbeat	60,000 ms
126996	Product Information	Non-periodic
126998	Configuration Information	Non-periodic
130822	FURUNO Proprietary PGN	Non-periodic
130823	FURUNO Proprietary PGN	Non-periodic
130828	FURUNO Proprietary PGN	Non-periodic

\*: To change "Device Instance" or "System Instance" field of "060928 ISO Address Claim", use "126208 NMEA - Command group function".

#### 2. WIRING

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# 3. CHECKING AND INITIAL SETTINGS

## 3.1 Check Points After Installation

Check the following points in the dockyard after installation:

ltem	Check point, Rating									
Retraction tank level	<ul> <li>The retraction tank is installed on the keel, or is located within 1 meter of the keel.</li> </ul>									
	• The distance between the keel and bottom of the retraction tank is 500									
	<ul><li>mm or more.</li><li>The retraction tank flange is located 100 mm above the water level, or</li></ul>									
	higher.									
	On-keel Installation Off-keel Installation									
	100 mm inin.									
	Note: Do not cut the keel.									
Distance between transducer and bottom of the retraction tank	Distance between the transducer and bottom of the retraction tank when the transducer is retracted completely is approx. 1 cm.									
when transducer is completely retracted.	Approx. 1 cm									
Transducer travel	• Distance between the transducer and bottom of the keel when the trans- ducer is lowered completely is following value.									
	For 400 mm stroke: Minimum 30 cm For 250 mm stroke: Minimum 22 cm									

Item	Check point, Rating
Direction of the bow mark	<ul> <li>The bow mark on the transducer and flange assembly should be faced to the ship's bow. If not faced to the bow, target echoes may not be displayed correctly.</li> <li>Bow</li> <li>Bow</li></ul>
Wiring check	<ul> <li>All cables are correctly connected.</li> <li>All screws (ex. cable clamp screw, ground terminal) are firmly fastened.</li> <li>Cables are firmly secured.</li> <li>Cable shields are properly grounded.</li> </ul>
Rejecting source of noise and interference	<ul> <li>Noise generating machinery (motor, radiotelephone, TV set, etc.) are not placed nearby.</li> </ul>
Ground	<ul> <li>Each unit is grounded correctly.</li> <li>Note: The ground terminal should be connected to ship's ground. If the ground terminal is connected to the terminal other than the ship's ground (ex. main engine), electrolytic corrosion may occur.</li> </ul>
Ship's main voltage	Ship's main voltage is stable 12 or 24 V DC.
Watertightness	Water should not leak from the flange assembly or cotton retainer.
Heading alignment	• A target echo is displayed on the correct bearing. For how to adjust head- ing alignment, see section 3.3.

## 3.2 Language Setting

Turn the system on after completing the installation. The following language selection screen appears the first time the power is turned on. Press  $\blacktriangle$  or  $\triangledown$  on the cursorpad to select desired language, then press the **MENU** key.

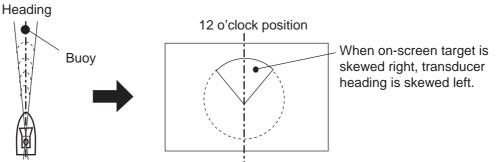
	Please set language. ( $[\Delta/\nabla]$ : Select, [MENU]:Enter)
	言語を選択して下さい。 For Japanese Customer ([▲/▼] : 選択、[メニュー] : 終了)
	日本語
	English ภาษาไหย
	Viet Nam
	中文
	Español Indonesia
	Melayu
	မြန်မာ
	Français Norsk
	Norsk Italiano
$\subseteq$	

## 3.3 Heading Alignment, Draft and Stroke Adjustments

Do as follows to compensate the heading line and set own ship's draft and stroke length of the hull unit.

1. Locate a target (buoy, etc.) in the bow direction and display it on the screen at close range.

The heading alignment is correct when the target is displayed at 12 o'clock on the screen.



2. Press the MENU key to open the menu.

Menu COM1	COM2	HOR.	VERT	ES	FUNC Key	System	Menu C	DM1	COM2	HOR.	VERT	ES	FUNC Key	System
TX Power TX Pulselength TX Rate Interference AGC Auto Filter Reverberation Volume	High Long 1 0 On 0 Wide Off 0. 0						TX Power TX Pulselen TX Rate Interference- AGC-LF AGC-HF Auto Filter-L Auto Filter-H Reverberatic Volume	LF HF F	High Long 1 0 On On 0 Wide Wide Off 0. 0					
▲V: Select ◀▶	0	Menu: For (	Apply CH-50	00			▲V: Select	•		Menu: A		<u>)0</u>		

- 3. Press ▶ on the cursorpad to select [COM2] on the menu bar.
- 4. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.

Menu COM1	COM2	HOR.	VERT	ES	FUNC Key	System	Menu	COM1	COM2	HOR.	VERT	ES	FUNC Key	System
Delete Track White Marker Erase Color Echo Colors BkGD. Colors Bearing Heading Roll Offset Pitch Offset Sensor Correct	No Off 32 3 Relativ +0 +0.0 +0.0 +0	e					Mix Mi White Erase Echo ( BKGD Bearin Headii Roll O Pitch (	Marker Color Colors . Colors g ng ffset	No           Compr           Off           32           3           Relativ           +0           +0.0           +0.0					
Delete sonar track.	Change	Menu:	Apply					onar track. Select 利	Change	Menu:	Apply			
For CH-500						For CH-600								

- 5. Press ▼ several times to select [Heading].
- 6. Press  $\blacktriangleright$  to open the setting window.
- [Heading] is selected with the cursor; press ◄ or ► to adjust the setting value.
   Adjust the setting value so that the target echo selected at step 1 appears at the 12 o'clock position (+: clockwise direction, -: counterclockwise direction).

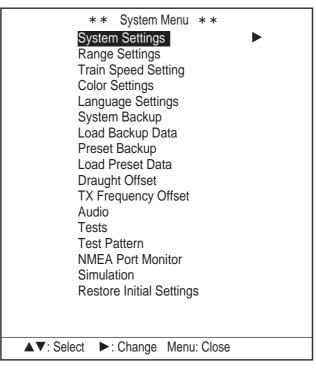


#### 3. CHECKING AND INITIAL SETTINGS

- 8. Press  $\blacktriangle$  several times to move the cursor to the menu bar.
- 9. Press ► several times to select [System] on the menu bar.
- 10. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.

Menu	COM1	COM2	HOR.	VERT	ES	FUNC Key	System
Go to SYS	Menu	Yes	No				

11. Press ◀ to select [Yes]. The [System Menu] appears.



- 12. Press ▼ several times to select [Draught Offset].
- 13. Press ► to open the [Draught Offset] window.

* * Draught Offset * *
Draught : 0.0 m (0.0~60.0m)
Set the draught.
Hull Unit Stroke : 400 m (0~400mm)
Set the hull unit stroke length.
▲▼ : Select ◀► : Change Menu: Apply

14. [Draught] is selected with the cursor; press  $\blacktriangleleft$  or  $\triangleright$  to set own ship's draft.

- 15. Press ▼ to select [Hull Unit Stroke].
- 16. Press  $\blacktriangleleft$  or  $\blacktriangleright$  to set the stroke length of the hull unit.
- 17. Press the MENU key to apply the settings.
- 18. Press the MENU key to close [System Menu].

### 3.4 Checking TX Frequency

Check the TX frequency after completing the installation.

- 1. Press the MENU key to open the menu.
- 2. Press ► several times to select [System] on the menu bar.
- 3. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.
- 4. Press ◀ to select [Yes] to open [System Menu].
- 5. Press ▼ several times to select [Tests].

### 6. Press ► to start the self test.

The test result displayed on the screen.

DIGI CPU	: 0650131-xx.xx	DIGI Ver.	: 0650139-xx.xx
	: 0650132-xx.xx	DIGI Revision	: 0
	: 0650134-xx.xx	ANLG Revision	: 0
ROM	: OK	DRV Revision	: 0
RAM	: OK		
DATA	: OK	TEMP	: 36.8°C
<b>S1</b>	: 00000000 (00)	P5VA	: 2.3V
		+B	: 108.9V
LAN MAC address	: 00:D0:1D:1B:6F:E2	P1 <b>2</b> V	: 12.25V
CAN Unique No	: ffffffff	P5V	: 5.00V
USB	: OK	P2.5V	: 2.49V
NMEA1	:	DRV12V	: 0.00V
NMEA2	:	DRV5V	: 0.00V
NMEA3	:		
LAN	:	PITCH	: 0
		ROLL	: 0
DRV CPU	: 0650140-xx.xx		
DRV CPLD	: 0650130-xx.xx	TRAIN PULSES	: 0( 0/ 0)
DIGI FPGA	: 0650129-xx.xx	TANK_CODE	: 8inch(1)
PANEL1	:	TX FREQ	:XXX kHz()
PANEL2	: 0650112-xx.xx	TRX CHECK	: OK
		ON TIME	: 187.8H

- 7. Check that the frequency at the [TX FREQ] line on the test result is same as the transducer's frequency. If not, contact your dealer.
- 8. Press the **MENU** key three times to close the test result.
- 9. Press the MENU key to close [System Menu].

## 3.5 Setting for Synchronizing Transmission with other Equipment (External KP)

To synchronize transmission with other echo sounder, do as follows:

- 1. Press the **MENU** key to open the menu.
- 2. [COM1] is selected on the menu bar; press  $\mathbf{\nabla}$  to move the cursor inside the menu.

Menu         COM1         COM2           TX Power         High         Long           TX Pulselength         Long         Long           TX Rate         1 0         Interference         On           AGC         0         Auto Filter         Wide           Reverberation         Off         Volume         0. 0	HOR. VERT	ES	FUNC Key	System	Ment COMI TX Power TX Pulselength TX Rate Interference-LF Interference-HF AGC-LF AGC-LF Auto Filter-LF Auto Filter-HF Reverberation Volume	COM2 High Long 1 0 On On 0 Wide Wide Off 0. 0	HOR.	VERT	ES	FUNC Key	System
Toggle TX power level.	Menu: Apply				Toggle TX power		Menu:	Apply			
	For CH-5	00					For (	CH-60	00		

- 3. Press ▼ several times to select [TX Rate].
- 4. Press  $\blacktriangleright$  to open the setting window.
- 5. Press ◀ several times to select [EXT.].
- 6. Press the **MENU** key to apply the settings and close the menu.

TX Rate	10
EXT. min	max
(EXT, 1/	~10)

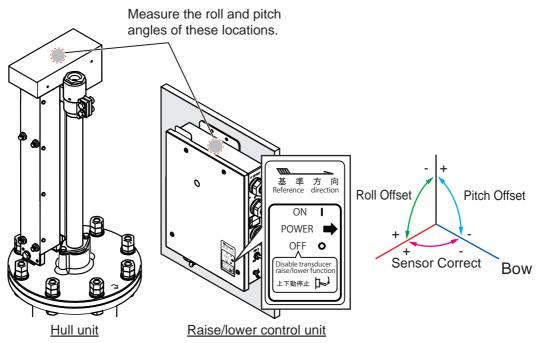
## 3.6 Motion Sensor Offset

The motion sensor is built in the raise/lower control unit. Stabilizer functions use the measurements of the motion sensor. To perform stabilization correctly, offset the motion sensor.

- When the raise/lower control unit is not separated from the hull unit: Adjust [Heading] and [Sensor Correct] in the [COM2] menu as required. [Roll Offset] and [Pitch Offset] do not require adjustment. If the Hull Unit and Raise/Lower Control Unit do not have a matching heading, adjust the value for [Heading]. See step 7 of the procedure in section 3.3. If the Hull Unit and Raise/Lower Control Unit do not have a matching azimuth, adjust the value for [Sensor Correct]. See step 13 of the procedure in this section.
- <u>When the raise/lower control unit is separated from the hull unit:</u> Adjust [Roll Offset], [Pitch Offset] and [Sensor Correct].

Note: When you adjust the motion sensor offset value, the vessel should be stable.

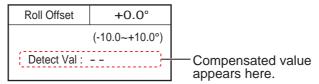
1. Measure the roll and pitch angles of the two locations shown in the following figure, using a angle meter. When the raise/lower control unit is not separated from the hull unit, go to next step.



- 2. Press the MENU key to open the menu.
- 3. Press ▶ on the cursorpad to select [COM2] on the menu bar.
- 4. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.

Menu COM1	COM2	HOR.	VERT	ES	FUNC Key	System	Menu	COM1	COM2	HOR.	VERT	ES	FUNC Key	System
Delete Track White Marker Erase Color Echo Colors BKGD. Colors Bearing Heading Roll Offset Pitch Offset Sensor Correct	No Off 32 3 Relativ +0 +0.0 +0.0 +0	e					Mix Me White Erase Echo ( BKGD Bearin Headii Roll O Pitch (	Marker Color Colors Colors Colors g ng ffset	No Compr Off 32 3 Relativ +0 +0.0 +0.0 +0					
Delete sonar track.	►: Change	Menu:	Apply					onar track. Select ◀	Change	Menu:	Apply			
		For (	CH-5	00						For C	CH-60	00		

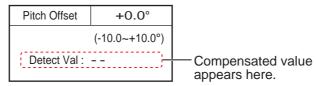
- 5. Press ▼ several times to select [Roll Offset]. When the raise/lower control unit is not separated from the hull unit, go to step 11
- 6. Press  $\blacktriangleright$  to open the setting window.



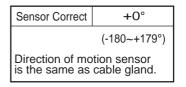
- Press ◀ or ► to adjust the offset value.
   Calculate the offset value for [Roll Offset], using the values measured at step 1.
  - [Roll Offset] = "Hull unit's roll angle" minus "Raise/Lower control unit's roll angle"
- 8. Press ▼ to select [Pitch Offset].

#### 3. CHECKING AND INITIAL SETTINGS

9. Press ► to open the setting window.



- Press ◀ or ► to adjust the offset value.
   Calculate the offset value for [Pitch Angle], using the values measured at step 1.
  - [Pitch Offset] = "Hull unit's pitch angle" minus "Raise/Lower control unit's pitch angle"
- 11. Press ▼ to select [Sensor Correct].
- 12. Press  $\blacktriangleright$  to open the setting window.
- Press ◄ or ► to adjust the offset value. The [Reference direction] mark on the raise/lower control unit should face the ship's bow. When the mark is skewed 2° in the starboard direction, enter "+2°" to [Sensor Correct].



**Note:** When the raise/lower control unit is not separated from the hull unit, enter the same value as the heading alignment value (see section 3.3).

- 14. Press the **MENU** key to apply the settings.
- 15. Press the **MENU** key to close [System Menu].

## 3.7 Navigation Equipment Setup

Do the following settings depending on the external equipment connected.

- 1. Press the **MENU** key to open the menu.
- 2. Press ► to select [System] on the menu bar.
- 3. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.
- 4. Press ◀ to select [Yes] to open [System Menu].
- 5. [System Settings] is selected with the cursor; press ►.

	*	* Sys	tem Se	tting 1 ;	* *			
Menu		1		2		3		
Positin Display	:	Ship's	L/L	Curs	sor L/L			
Track	:	Off	On					
Current Data	:	Off	Inb	ound	Out	bound		
Heading Indication	:	True	Az	imuth				
Display Range Ring	:	Off	On					
North Mark	:	Off	On					
CSE. Data	:	Nav.	Gy	ro	···· )			
NAV. Data	:	GPS	Oth	er				
NMEA1 Baudrate	:	4800	9600	19200	38400	$\backslash$		
NMEA2 Baudrate	:	4800	9600	19200	38400	$\backslash$		
TVG Correction	:	Off	1/2	1	/1		Setup th	
Units	:	m	ft	fm	HR	pb /	items.	iese me
Temp Display	:	°C	°F				items.	11
Temp Graph	:	Off	20r	nin	60min	/		
TLL Output	:	Off	On			/		

6

6. Setup the following menu items, referring to the table below.

Menu item	Description
[CSE. Data]	Selects heading data source, navigator or gyrocompass, to draw ship's track. For heading sensor of gyrocompass connection select [Gyro].
[Nav. Data]	Selects source of navigational data ([GPS] or [Other]).
[NMEA1 Baudrate]/ [NMEA2 Baudrate]	Sets the baud rate for the NMEA1 and NMEA2 port. Select from [4800], [9600], [19200], [38400], as appropriate.
[TLL Output]	Select [On] to output the target position data specified by the <b>Event Mark</b> key to the plotter.

7. Press the **MENU** key two times to apply the settings.

## 3.8 System Backup

After setting up the equipment, do the following procedure to backup system settings. Backup data can be loaded in the event of equipment trouble, to restore previous system settings.

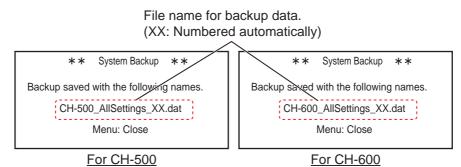
#### 3.8.1 How to backup the system data

- 1. Press the **MENU** key to open the menu.
- 2. Press ► to select [System] on the menu bar.
- 3. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.
- 4. Press ◀ to select [Yes] to open [System Menu].
- 5. Press ▼ several times to select [System Backup].
- 6. Press ► to open the [System Backup] window.

	** Syst	em Backup 🛛 🛪 🛪	
Are You Sure?	No	Internal	External
Note: Pro	evious backu	p data will be overw	ritten.
4	: Change	Menu: Apply	

- 7. Press  $\blacktriangleleft$  or  $\blacktriangleright$  to select the item.
  - [No]: Chancel the backup of the system data.
  - [Internal]: Save the current system data to the transceiver unit. **Note:** When [Internal] is selected, the previous system data in the transceiver unit is overwritten with the current data.
  - [External]: Save the current system data to the USB flash memory. This setting item appears only when a USB device is connected to the transceiver unit.

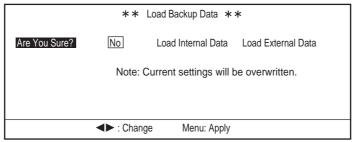
Press the MENU key to apply the settings.
 When [External] is selected at step 7, the following pop-up message appears.
 Press the MENU key to close the message.



9. Press the **MENU** key to close [System Menu].

#### **3.8.2** How to load the system data

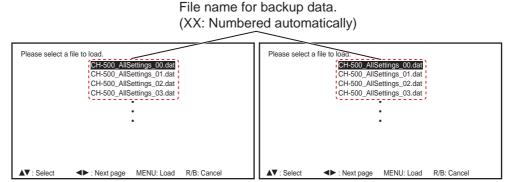
- 1. Press the **MENU** key to open the menu.
- 2. Press ► to select [System] on the menu bar.
- 3. Press  $\mathbf{\nabla}$  to move the cursor inside the menu.
- 4. Press ◀ to select [Yes] to open [System Menu].
- 5. Press ▼ several times to select [Load Backup Data].
- 6. Press ► to open the [Load Backup Data] window.



- 7. Press  $\blacktriangleleft$  or  $\blacktriangleright$  to select the item.
  - [No]: Chancel loading the backup data.
  - [Load Internal Data]: Load the backup data saved in the transceiver unit.
  - [Load External Data]: Load the backup data saved in the USB flash memory. This setting item appears only when a USB device is connected to the transceiver unit.

**Note:** After loading the backup data, current system settings is overwritten with the backup data.

Press the MENU key to apply the settings.
 When [External] is selected at step 7, the file selection window appears. Press ▲ or ▼ to select the backup file, then press MENU key.



9. Press the MENU key to close [System Menu].

### 3.9 Color Settings

The color on the MU-101C for previous model and MU-121C for this equipment is different, even if the both color settings are same value. This is because MU-121C's liquid crystalline property is different from MU-101C. Therefore, default color settings is adjusted so that the colors on the MU-101C and MU-121C are same (the default color settings are different from the previous model).

- When the MU-101C is replaced with MU-121C: If you kept default color settings for the previous model, it is not required to adjust the color settings. If you customized the color settings for the previous model, adjust the color settings for this equipment on the menu.
- <u>When you divert the display unit used for the previous model:</u> Adjust the color settings so that the color settings is same value as the previous model. When you use the same display, the colors on the display are same, if the color setting value is same between previous model and this equipment.

For details about adjusting the color settings, see the operator's manual.

### 3.10 Automatic adjustment of the train direction

The soundome assembly has a function to adjust the train direction automatically in case it shifts due to vibration or external shocks. When the bow mark on the transducer and flange assembly are faced to the ship's bow, as per the "Direction of the bow mark" on section 3.1 "Check Points After Installation" the function is enabled. When they are not faced to the ship's bow, change the DIP switch (S8-5) on the DIGI board 06P0288 to ON, referring to "External KP connection" on "2.4 Transceiver Unit". The function is enabled.

## 3.11 Decreasing cavitation

When operating with high water temperatures, cavitation can occur in the soundome assembly and the signal level can be subsequently decreased during high frequency transmission.

In this case, change the DIP switch (S8-6) on the DIGI board 06P0288 to ON, referring to "External KP connection" on "2.4 Transceiver Unit" to reduce the effects of cavitation by adjusting the transmission power of the transducer.

## **APPENDIX 1 JIS CABLE GUIDE**

Cables listed in the manual are usually shown as Japanese Industrial Standard (JIS). Use the following guide to locate an equivalent cable locally.

JIS cable names may have up to 6 alphabetical characters, followed by a dash and a numerical value (example: DPYC-2.5).

For core types D and T, the numerical designation indicates the *cross-sectional Area (mm<sup>2</sup>)* of the core wire(s) in the cable.

For core types M and TT, the numerical designation indicates the number of core wires in the cable.

#### 1. Core Type

## **2. Insulation Type**lineP: Ethylene Propylene

Rubber

- D: Double core power line
- T: Triple core power line
- M: Multi core
- TT: Twisted pair communications
- (1Q=quad cable)

#### 4. Armor Type

C: Steel



#### 6. Shielding Type

3. Sheath Type

Y: PVC (Vinyl)

- S: All cores in one sheath
- -S: Individually sheathed cores
- SLA: All cores in one shield, plastic tape w/aluminum tape -SLA: Individually shielded cores,
- plastic tape w/aluminum tape



MPYC - 4

1 2 3 4

TTYCSLA4

DPYC

TPYC

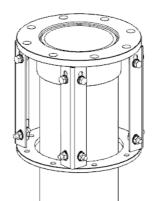
MPYC

Designation type \_\_\_\_ # of cores \_\_\_\_

Туре	Co Area	re Diameter	Cable Diameter	Туре	Co Area	ore Diameter	Cable Diameter
DPYC-1.5	1.5mm <sup>2</sup>	1.56mm	11.7mm	TTYCS-1	0.75mm <sup>2</sup>	1.11mm	10.1mm
DPYC-2.5	2.5mm <sup>2</sup>	2.01mm	12.8mm	TTYCS-1T	0.75mm <sup>2</sup>	1.11mm	10.6mm
DPYC-4	4.0mm <sup>2</sup>	2.55mm	13.9mm	TTYCS-1Q	0.75mm <sup>2</sup>	1.11mm	11.3mm
DPYC-6	6.0mm <sup>2</sup>	3.12mm	15.2mm	TTYCS-4	0.75mm <sup>2</sup>	1.11mm	16.3mm
DPYC-10	10.0mm <sup>2</sup>	4.05mm	17.1mm	TTYCSLA-1	0.75mm <sup>2</sup>	1.11mm	9.4mm
DPYCY-1.5	1.5mm <sup>2</sup>	1.56mm	13.7mm	TTYCSLA-1T	0.75mm <sup>2</sup>	1.11mm	10.1mm
DPYCY-2.5	2.5mm <sup>2</sup>	2.01mm	14.8mm	TTYCSLA-1Q	0.75mm <sup>2</sup>	1.11mm	10.8mm
DPYCY-4	4.0mm <sup>2</sup>	2.55mm	15.9mm	TTYCSLA-4	0.75mm <sup>2</sup>	1.11mm	15.7mm
MPYC-2	1.0mm <sup>2</sup>	1.29mm	10.0mm	TTYCY-1	0.75mm <sup>2</sup>	1.11mm	11.0mm
MPYC-4	1.0mm <sup>2</sup>	1.29mm	11.2mm	TTYCY-1T	0.75mm <sup>2</sup>	1.11mm	11.7mm
MPYCSLA-4	1.0mm <sup>2</sup>	1.29mm	11.4mm	TTYCY-1Q	0.75mm <sup>2</sup>	1.11mm	12.6mm
MPYC-7	1.0mm <sup>2</sup>	1.29mm	13.2mm	TTYCY-4	0.75mm <sup>2</sup>	1.11mm	17.7mm
MPYC-12	1.0mm <sup>2</sup>	1.29mm	16.8mm	TTYCY-4S	0.75mm <sup>2</sup>	1.11mm	21.1mm
TPYC-1.5	1.5mm <sup>2</sup>	1.56mm	12.5mm	TTYCY-4SLA	0.75mm <sup>2</sup>	1.11mm	19.5mm
TPYC-2.5	2.5mm <sup>2</sup>	2.01mm	13.5mm	TTYCYS-1	0.75mm <sup>2</sup>	1.11mm	12.1mm
TPYC-4	4.0mm <sup>2</sup>	2.55mm	14.7mm	TTYCYS-4	0.75mm <sup>2</sup>	1.11mm	18.5mm
TPYCY-1.5	1.5mm <sup>2</sup>	1.56mm	14.5mm	TTYCYSLA-1	0.75mm <sup>2</sup>	1.11mm	11.2mm
TPYCY-2.5	2.5mm <sup>2</sup>	2.01mm	15.5mm	TTYCYSLA-4	0.75mm <sup>2</sup>	1.11mm	17.9mm
TPYCY-4	4.0mm <sup>2</sup>	2.55mm	16.9mm				

## APPENDIX 2 HOW TO MAKE THE RETRACTION TANK FOR WOODEN VESSEL

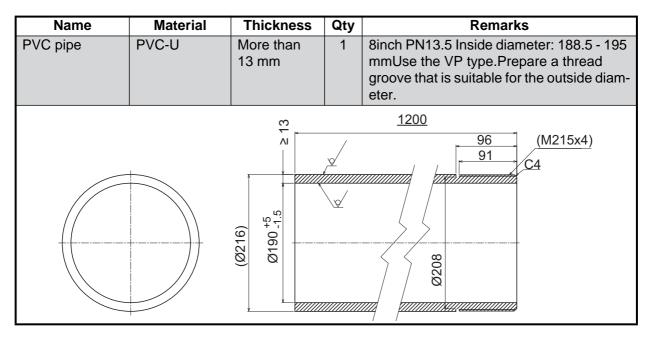
These instructions show how to make the retraction tank for a wooden vessel.



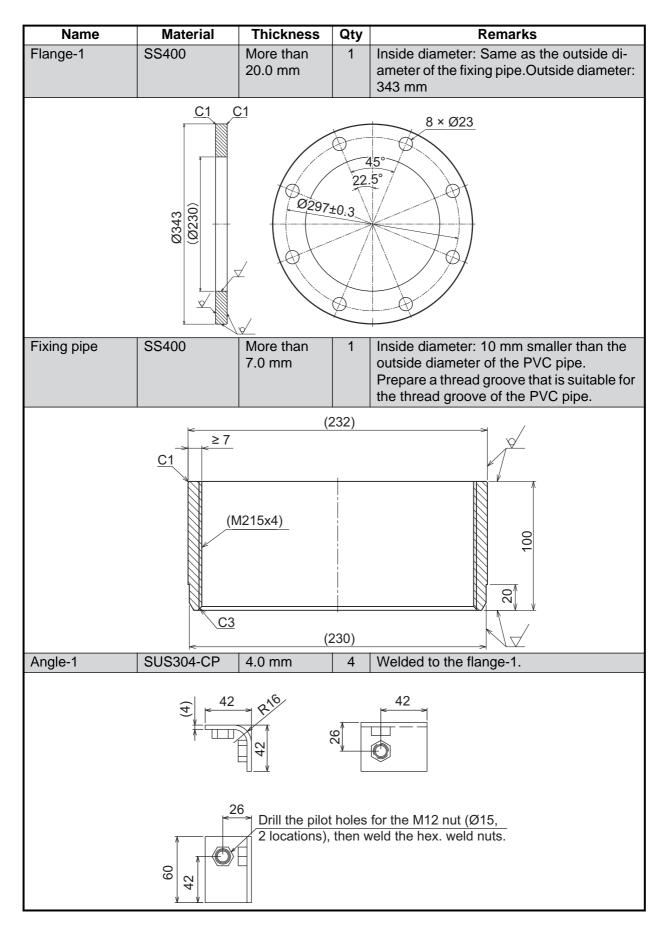
Retraction tank (conceptual drawing)

Necessary components for the retraction tank

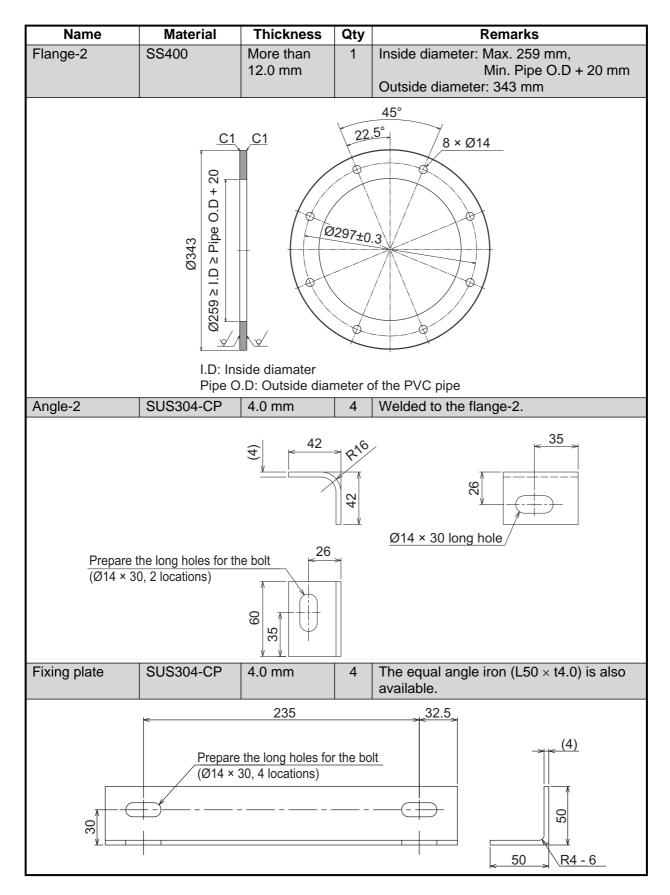
Prepare the components shown in the table below for the retraction tank. The dimensions in the table are recommended values. Follow the recommended values as near as possible.



#### APPENDIX 2 HOW TO MAKE THE RETRACTION TANK FOR WOODEN VESSEL



#### APPENDIX 2 HOW TO MAKE THE RETRACTION TANK FOR WOODEN VESSEL

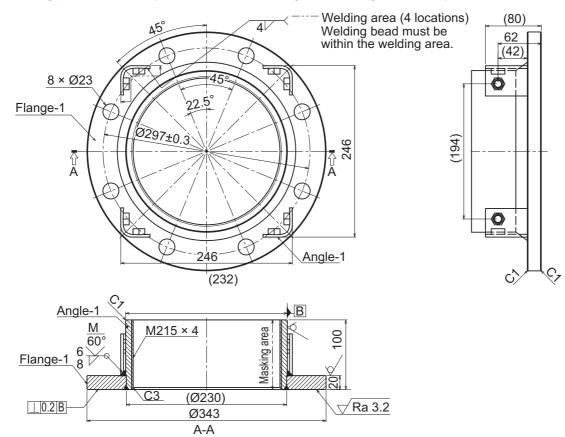


# Welding the components

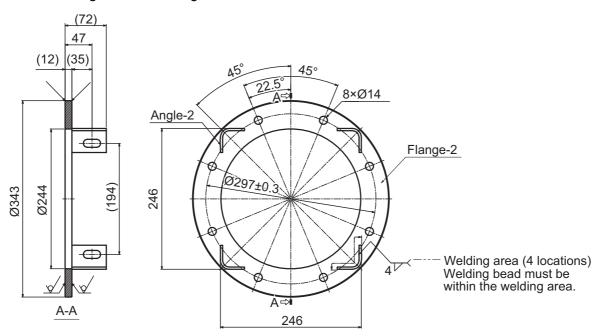
Before assembling the retraction tank, weld the components to create the flange assembly 1 and 2.

#### • Flange assembly 1

Weld the fixing pipe and four angle-1 to the flange-1. After welding, mask the thread groove of the fixing pipe, then apply anticorrosive coating to the flange assembly 1.



• Flange assembly 2 Weld four angle-2 to the flange-2.

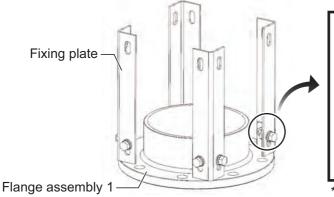


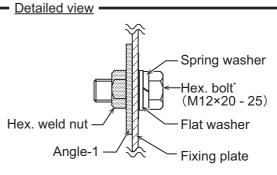
## How to assemble the retraction tank

To assemble the retraction tank, prepare the installation materials shown in the following table.

Name	Material	Туре	Qty
Hex. Bolt	SUS304	M12×20 - 25	8
	SUS304	M12×25 or more	8
Hex. Nut	SUS304	M12	8
Spring Washer	SUS304	M12	16
Flat Washer	SUS304	M12	24

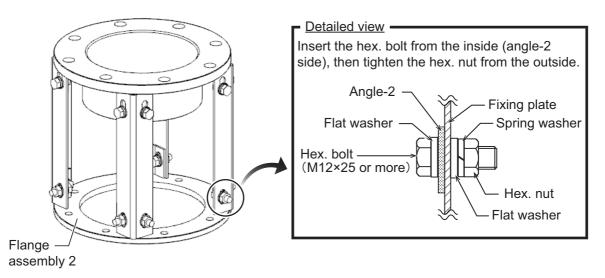
1. Fix four fixing plates to the flange assembly 1.



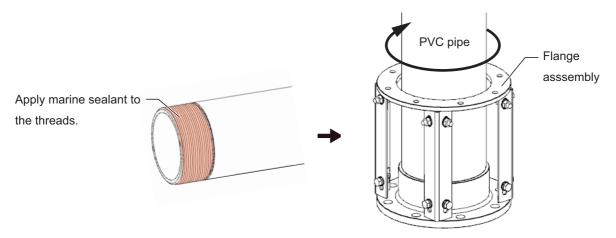


\*: Length of bolt should be such that bolt does not interfere with other bolts when tightened.

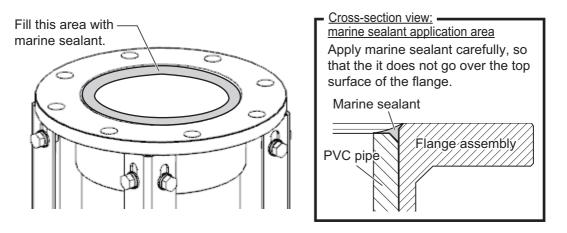
2. Fix the flange assembly 2 to the component assembled at step 1. Tighten the bolts temporarily to allow for fine adjustment later.



3. Apply marine sealant to the threads of the PVC pipe, then screw the PVC pipe into the flange assembly.



4. To prevent water from entering at the threads, fill the clearance between the flange assembly and PVC pipe with marine sealant.



# APPENDIX 3 HOW TO INSTALL THE RETRACTION TANK FOR WOODEN VESSEL

Install the retraction tank for wooden vessel (prepared in APPENDIX 2) as shown here.

## Installation location considerations

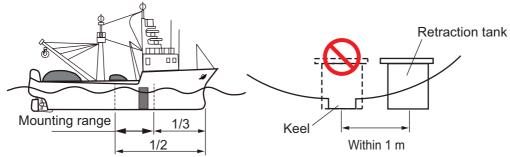
Discussion and agreement are required with the dockyard and ship owner in deciding the location for the retraction tank (hull unit). When selecting the installation location, consider the following points:

#### • Select an area where the noise and interference are minimal.

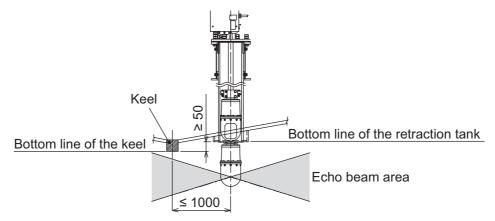
The point at 1/3 to 1/2 of the ship's length from the bow or near the keel is the best. The center of the retraction tank should be within 1 meter of the keel to prevent a rolling effect.

• Install the retraction tank off the keel.

Do NOT install the retraction tank on the keel and mounting hole for the retraction tank should not be contact with the keel.



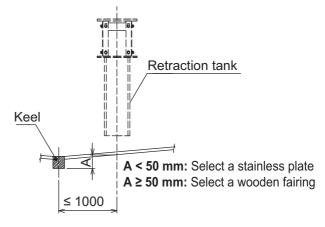
- Select a place where interference from the transducers of other equipment is minimal. The hull unit should be at least 2.5 meters away from the transducers of other sounding equipment.
- Select a place where no obstruction should be around the full-lowered transducer. No obstruction should be in the fore direction since it causes a shadow zone and aerated water, resulting in poor sonar performance.
- The distance between the bottom line of the keel and retraction tank should be 50 mm. When the distance between the bottom line of the keel and retraction tank is more than 50 mm, the echo beam may be interrupted with the keel or other ship's bottom structures.



• Install a flow rectification component to the hull where the transducer projects. Install a fairing or stainless plate as the flow rectification component. See the next page to select a faring or stainless plate.

## Selection of the flow rectification component

According to the vertical distance between the bottom line of the keel and center of the retraction tank, select a fairing or stainless plate as the flow rectification.



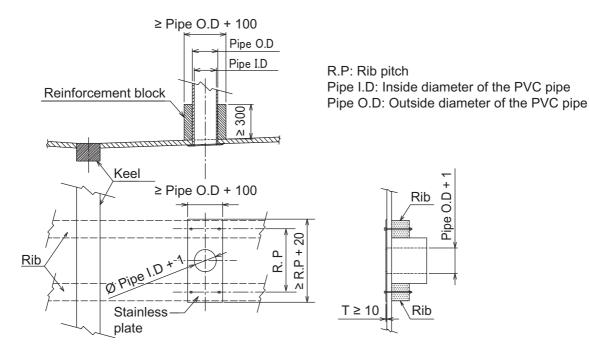
# Recommended dimensions for the stainless plate

- Length (bow-stern direction): R. P + 20 mm or more
- Length (both sides direction): Pipe O.D + 100 mm or more
- Thickness (T): 10 mm or more
- Diameter of the hole: Pipe I.D + 1 mm

**Note:** For flat bottom hull, prepare a wooden reinforcement block to decrease the vibration of the retraction tank. The recommended dimensions of the reinforcement block are shown below.

# Recommended dimensions for the reinforcement block

- Height: 300 mm or more
- Length (bow-stern direction): Same as the distance between the ribs
- Length (both sides direction): Pipe O.D + 100 mm or more
- Diameter of the hole: Pipe O.D + 1 mm



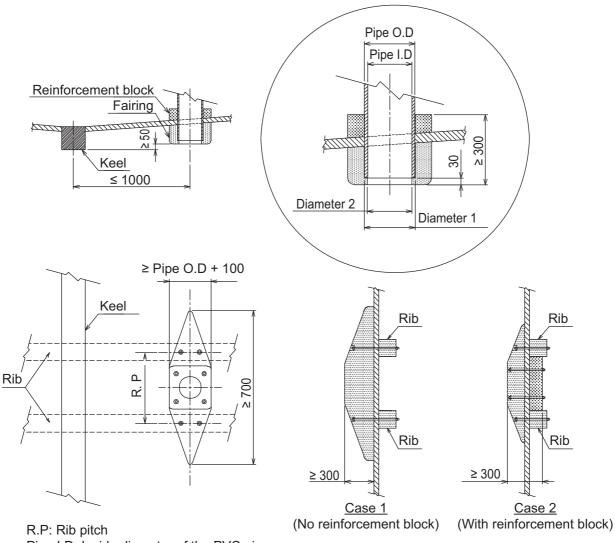
# Recommended dimensions for the faring

- Length (bow-stern direction): R. P + 100 mm or more (700 mm or more recommended)
- Length (both sides direction): Pipe O.D + 100 mm or more
- Diameter 1: Pipe O.D + 1 mm
- Diameter 2: Pipe I.D + 1 mm
- Distance between the bottom lines of the fairing and PVC pipe: 30 mm

Note 1: Be sure the fairing does not interfere with the raising or lowering of the transducer.

Note 2: Streamline the fairing to keep water pressure and bubbles minimal.

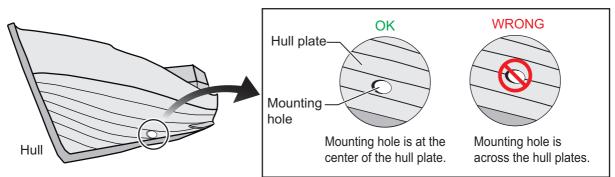
**Note 3:** If the height of the fairing is less than 300 mm, install a wooden reinforcement block on the inside of the hull.



Pipe I.D: Inside diameter of the PVC pipe Pipe O.D: Outside diameter of the PVC pipe

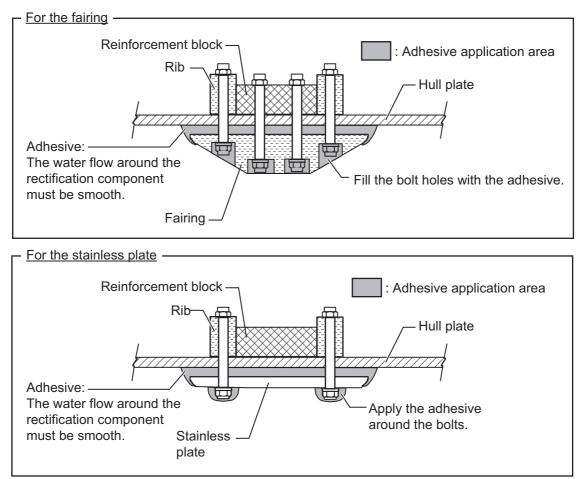
### Mounting hole and installation of the flow rectification component

- 1. Select the installation location referring to "Installation location considerations" on page AP-8. For the location of the mounting hole, consider the following points:
  - Make the mounting hole between ribs.
  - The mounting hole should not be across the hull plates of the vessel.



- 2. Install the flow rectification component (fairing or stainless plate) on the ship's hull. Be sure the bolts penetrate through the ribs or wooden reinforcement block.
- 3. Apply the adhesive to the area between the ship's hull and flow rectification component for waterproofing.

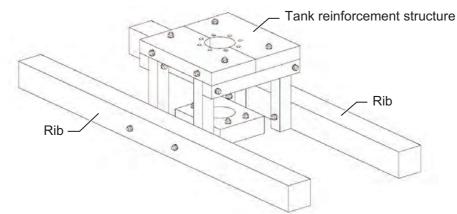
Apply the adhesive evenly to provide smooth water flow around the flow rectification component.



4. Open a mounting hole in the hull and flow rectification component perpendicular to the waterline.

## Installation of the tank reinforcement structure

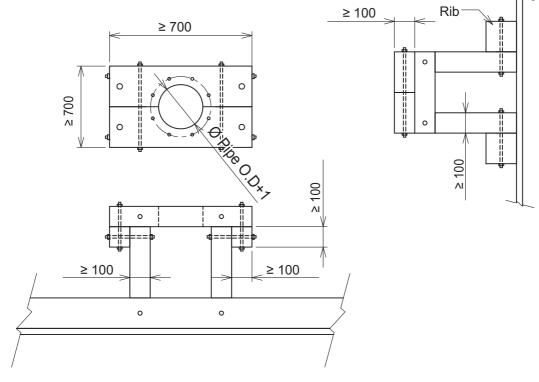
Install the tank reinforcement structure to prevent the retraction tank from coming off and vibrating. Fix the tank reinforcement structure to the ribs or ship's superstructure.



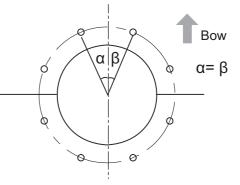
Tank reinforcement structure (conceptual drawing)

Create the tank reinforcement structure considering the structure of the hull. The minimum dimensions of the tank reinforcement structure are shown below. Ensure the reinforcement structure meets the minimum dimensions or better.

To fasten and assemble the tank reinforcement structure, use the M10 (or more) bolts.

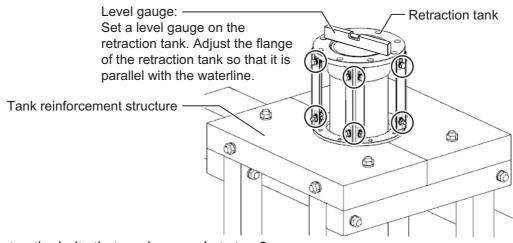


**Note:** Make the bolt holes for the tank reinforcement structure so that the center of any two bolt holes is facing the ship's bow.

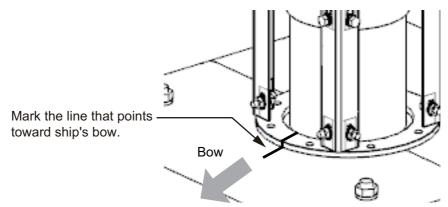


## How to install the retraction tank

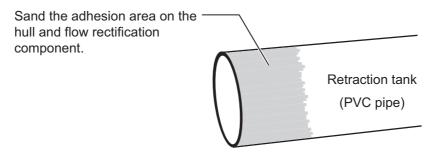
- 1. Set the retraction tank to the tank reinforcement structure and mounting hole.
- 2. Loosen the bolts fixing the flange (8 locations, 16 pcs), then adjust the flange of the retraction tank so that it is parallel with the waterline.



- 3. Fasten the bolts that are loosened at step 2.
- 4. Mark a line on the location on the retraction tank and tank reinforcement structure that points toward the ship's bow.

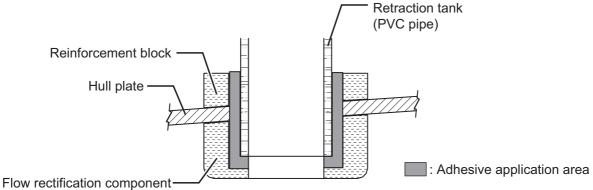


- 5. Pull out the retraction tank.
- 6. Sand the retraction tank (PVC pipe) with a grinder to increase adhesion.



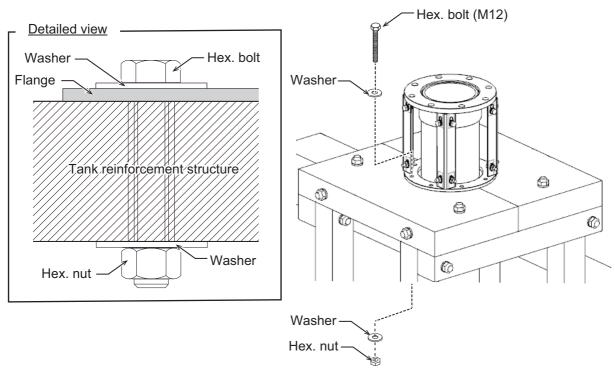
- Use a hair dryer or the like to dry the mounting hole, then apply the adhesive to the contact areas between the retraction tank and mounting hole.
   Apply the adhesive both to the retraction tank and mounting hole.
- 8. Set the retraction tank to the tank reinforcement structure and mounting hole to align the line marked at step 4.

After setting the retraction tank, remove the adhesive run over the mounting hole.



(Fairing or stainless plate)

9. Fasten the retraction tank to the tank reinforcement structure with eight hex. bolts (M12).



10. Confirm that the flange of the retraction tank is parallel with the waterline.

06AY-X-9851 -0 1/1 A-1	CH-502/MU-121C-*     1       CH-502/MU-121C-*     1       000-033-445-00 **     1       FP06-01901     1       FP06-01901     1       001-476-930-000     1       MJ-A105PF0002-0020+     1       000-191-482-10     1	cP06-02101         1           001-461-210-00         1
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(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

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C1354-Z01-A

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1355-Z01-A

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Cover	PAC           602-E-5         602-E-5           602-E-5         N A M E           N A M E         N           MOUNT KIT (CFRL)         SOVER           20VER         E           ITT         ITT	-1     1/1       A-5     A-5       A-5     A-6       A-7     A-602-E-5       A-7     A-6       A-6     A-6       A-7     A-7       A-7     A-5       A-7     A-5       A-7     A-5       A-7     A-1       A-7       A-7 <th< th=""><th>OGAV-X-9683     -1     1/1       A-5     A-5       A-5     A-5       A-5     A-5       A-5     A-5       DESCRIPTION/CODE<no.< th="">     0.17       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE<no.< th="">     0.17       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.</no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></th><th>LIST         <math>04V + 4683 - 1</math> <math>10</math>           A-5         A-5         A-5           OUTLINE         DESCRIPTION/CODE Ms.         <math>0</math>           MARE         A-5         CHe02-E-5           MARE         DESCRIPTION/CODE Ms.         <math>1</math>           MARE         DESCRIPTION/CODE Ms.         <math>1</math> <math>1</math>           MARE         DESCRIPTION/CODE Ms.         <math>1</math> <math>1</math> <math>1</math>           MARE         DESCRIPTION/CODE MS.         <math>1</math> <math>1</math> <math>2</math> <math>2</math></th><th>KING       LIST       <math>OAV-SeB3 - 1</math> VI       <math>A-5</math> <math>A-5</math>         MI       <math>A-5</math> <math>A-5</math> <math>A-5</math> <math>A-5</math>         MI       <math>0</math> U L I N E       DESCRIPTION/ODE No. 07 Y       <math>A-5</math> <math>A-6</math>         MI       <math>A-5</math> <math>A-5</math> <math>A-5</math> <math>A-6</math>         MI       <math>A-5</math> <math>A-5</math> <math>A-5</math> <math>A-5</math>         MI       <math>0</math> U T L I N E       DESCRIPTION/ODE No. 07 Y       <math>A-5</math> <math>A-5</math>         MI       <math>0</math> U T L I N E       DESCRIPTION/ODE No. 07 Y       <math>A-5</math> <math>A-5</math>         MI       <math>0</math> U T L I N E       <math>B-20^{-1}</math> <math>A-5</math> <math>A-5</math> <math>A-5</math>         MI       <math>0</math> 0.00-033-448-00       <math>A-5</math> <math>A-5</math> <math>A-5</math> <math>A-5</math>         MI       <math>0</math> 0.01-10       <math>1</math> <math>0</math> <math>1</math> <math>1</math><th>IG LIST</th><th>_</th><th>and the second s</th><th>IES</th><th></th><th><math>\bigcirc</math></th><th>FION MATERIALS</th><th></th><th></th></th></th<>	OGAV-X-9683     -1     1/1       A-5     A-5       A-5     A-5       A-5     A-5       A-5     A-5       DESCRIPTION/CODE <no.< th="">     0.17       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE<no.< th="">     0.17       DESCRIPTION/CODE<no.< th="">     0.14       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.       DESCRIPTION/CODE     No.</no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<></no.<>	LIST $04V + 4683 - 1$ $10$ A-5         A-5         A-5           OUTLINE         DESCRIPTION/CODE Ms. $0$ MARE         A-5         CHe02-E-5           MARE         DESCRIPTION/CODE Ms. $1$ $1$ MARE         DESCRIPTION/CODE Ms. $1$ $1$ $1$ MARE         DESCRIPTION/CODE MS. $1$ $1$ $2$	KING       LIST $OAV-SeB3 - 1$ VI $A-5$ $A-5$ MI $A-5$ $A-5$ $A-5$ $A-5$ MI $0$ U L I N E       DESCRIPTION/ODE No. 07 Y $A-5$ $A-6$ MI $A-5$ $A-5$ $A-5$ $A-6$ MI $A-5$ $A-5$ $A-5$ $A-5$ MI $0$ U T L I N E       DESCRIPTION/ODE No. 07 Y $A-5$ $A-5$ MI $0$ U T L I N E       DESCRIPTION/ODE No. 07 Y $A-5$ $A-5$ MI $0$ U T L I N E $B-20^{-1}$ $A-5$ $A-5$ $A-5$ MI $0$ 0.00-033-448-00 $A-5$ $A-5$ $A-5$ $A-5$ MI $0$ 0.01-10 $1$ $0$ $1$ <th>IG LIST</th> <th>_</th> <th>and the second s</th> <th>IES</th> <th></th> <th><math>\bigcirc</math></th> <th>FION MATERIALS</th> <th></th> <th></th>	IG LIST	_	and the second s	IES		$\bigcirc$	FION MATERIALS		
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(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1354-Z03-B

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1355-Z03-A

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PACKING         LIST         000-401         Anti-4080-0         1/1           0H-504         A-11         A-11         A-11         A-11           Image: A transmission of the transmission of transmission of the transmission of transm	コー・番号末尾の[+++]は、選択品の代表コードを表します。 CODE NUMBER ENDING WITH "++" INDICATES THE CODE NUMBER OF REPRESENTATIVE MATERIAL.	(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) G1354–Z08–A

PACKING LIST         06M-X-9859         0         1/1           PACKING LIST         A-14         A-14           CH-5081, CH-5082         A-14         A-14           Image: A m E         0 I I L I N E         DESCRIPTION/GODE No.         0 I T           Image: A m E         0 I I L I N E         DESCRIPTION/GODE No.         0 I T           Image: A m E         0 I I L I N E         DESCRIPTION/GODE No.         0 I T           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E         Image: A m E         Image: A m E           Image: A m E         Image: A m E	2-1:晋号来履kolf+alla: 强托品のft+数-1-下表化L录+. CODE RUNBERE ENDING WITH **** ANDOLTES THE CODE RUNBER OF REPRESENTATIVE IMATERAL.
PACKING         LIST         06AY-X-9863         1         1/1           PACKING         LIST         06AY-X-9863         1         1/1           CH-5046         A-13         A-13         A-13           CH-5046         A-13         A-13         A-13           N A M E         0 U T L I N E         DESCRIPTION/CODE No.         0 TY           -1.(1)         M A M E         0 U T L I N E         DESCRIPTION/CODE No.         0 TY           -10(1)         M A M E         0 U T L I N E         DESCRIPTION/CODE No.         0 TY           -11(1)         M A M E         0 U T L I N E         DESCRIPTION/CODE No.         0 TY           +17334/         M A M E         0 U T L I N E         DESCRIPTION/CODE No.         0 TY           -1.53316L         M STALLATION MATERIALS         M STALLATION MATERIALS         M STALLATION MATERIALS         M STALLATION MATERIALS           +17334/         M STALLATION MATERIALS           TUBS         HEAD SCREW         M STALLATION MATERIALS         M STALLATION MATERIALS         M STALLATION MATERIALS         M STALLATION MATERIALS           TUBS         HEAD SCREW         M STALLATION MATERIALS	

C1354-Z09-A

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1354-Z13-B

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

A-16	<b>CODE NO.</b> 001-461-240-00 06AY-X-9404 -1	GH-5081 / 5082	<ul> <li>番号</li> <li>名称</li> <li>器図</li> <li>型名/規格</li> <li>数量</li> <li>用途/備考</li> <li>No.</li> <li>NAME</li> <li>0.01L.INE</li> <li>DESCRIPTIONS</li> <li>0.1Y</li> <li>REMARKS</li> <li>ALABA</li> <li>3.13</li> </ul>	Рокт	13-27-25*2         104         06-021-4022-2         ROHS         1           2         TRUMNION PIN         06-021-4022-2         ROHS         1           000         000         100-280-3922-10         1	06-021-4	757/57 / 7/2/1         0/18         000-1615         2           4         FLAMGE BUSH         CODE         000-1615         2           000         000-1665-569-100         0         0	5 0-R1MG CODE 001-172-228 1	6         0-R1MG (P)         0 0 0041 A (P42)         1           CODE         CODE         000-166:368-10         1	7 GASKET 75757 17457 17451 1741-0009-1 ROHS 1 GASKET 122 100E 160HS 1 100E 661-000-031-10	0023	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	型式/コ-Fi 署号が2 段の場合、下段より上段に代わる通貨期品であり、どちらかが入っています。 なお、品質は変わりません。 TWO TYPES AND GODES MAY BE LISTED FOR AN ITEM. THE LOWER PRODUCT MAY BE SHIPPED IN PLACE OF THE UPPER PRODUCT. QUALITY IS THE SAME.	(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC COLTD. C1354-M04-B
PACKING LIST 064Y-X-9860 -0 1/1 CH-5061 , CH-5062 A-15	NAME DESCRIPTION/CODE No. 0.17 3週地組織品 LOCAL ASSEMBLING PARTS		757)/ 280 MAIN BODY FLANGE ASSEMBLY CH-5061/5062 1		HULL UNIT ASSEMBLY PARTS 001-461-300-00 **								□	(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) C1354–Z10–A

06AY-X-9403 -1	用途/鏞考 REMARKS					
CODE NO. 001-461-210-00 TYPE CP06-02101	型名/規格 数量 DESCRIPTIONS 0.17 5X20 SUS304 4 600E 0000-162-608-10	1				
	BA ER OUTLINE					
工事材料表 INSTALLATION MATERIALS	<ul> <li>番号 名 称</li> <li>NO.</li> <li>NAME</li> <li>+トラスタッビ・ンキジ 1シュ</li> <li>1 SELF-TAPPING SOREM</li> </ul>					
-9405 -0 1/1	考验之識考 REMARKS					品質は変わりません。 THE UPPER PRODUCT.
06AY-X-9405 -0	数量用油/编考 0.TY REMARKS			~ ~		o います。 なお、品質は変わりません。 ED IN PLACE OF THE UPPER PRODUCT.
CODE NO.         001-461-250-00         06AY-X-9405         -0           TYPE         CH-5061/5062         1/1				615 000-166-569-10 - 228	000-1/2-22-10 M1A (P42) [000-166-368-10 [000-166-368-10]	W
001-461-220-00 06AY-X-9405 -0 CH-5061/5062	型名/規格 較量 DESCR1PT10NS 01TY 3-2303-1 R0HS 1 100-093-711-100	3-2304-0 R0HS -2304-0 R0HS 100-098-720-10 -1-4022-2 R0HS 1-4022-2 R0HS	1-4025-0 R0HS 1-4025-0 R0HS 100-330-630-10 7-4521-1	615 000-166-569-10 - 228	000-1/2-22-10 141A (P42) 000-166-368-10 8L 9.535 *0.6M*	000-192-198-10     、どちらかが入っています。 DOUCT MAY BE SHIPPED IN PLA

			code no. Type		06AY-X-9417 -1 1/1
H	事材料表				
INSTAI	INSTALLATION MATERIALS				
略 <sup>昭</sup> Si	名 NAME	略 図 OUTLINE	型名/規格 DESGRIPTIONS	数量 0 <sup>.</sup> TY	用途/備考 REMARKS
-	9−7° № (9ミヒン) HDMI		FRU-HDMI-5M-AS	- 120	選択 表示部一送受信装 置用 TO BE SELECTED FOR DISPLAY UNIT-
-	GABLE ASSEMBLY		CODE 001-471-490-00	. <u> </u>	RANSCEIVER UNIT
6	−7° № (∱ミヒン) HDMI		FRU-HDMI-10M-AS	700001	選択 表示部一送受信装 置用 TO BE SELECTED FOR DISPLAY INIT-
	GABLE ASSEMBLY	No. 1	CODE 001-471-500-00	-	RANSCEIVER UNIT
	ケープ ル (ウミヒン)		EPIL-CCCAF18-06M-R	7220121	選択 表示部一送受信装 置用 TO BE SELECTED
°	CABLE ASSEMBLY	D	CODE 001-471-470-00	-	UK UISPLAT UNIT RANSCEIVER UNIT
	ケープ ル (りミヒン)		EPIL-CCCAF18-10M-B	792 01== L	選択 表示部一送受信装 置用 TO BE SELECTED
4	CABLE ASSEMBLY	Tella	CODE 001-471-480-00	-	UK DISPLAT UNIT RANSCEIVER UNIT
<u>م</u>	−7° ル(∱ミビン) cei e.w. τον AND Hilli		FRU-WH-A-15M	772 HHL ()	選択 送受信装置-上下 動部用   TO BE SELEGTED FOR
-			CODE 001-471-510-00	- 22	RANSCEIVER- AISE/LOWER DRIVE
9		C	FRU-WH-A-30M	7742 Hant (7)	選択 送受信装置一上下 動部用 IO BE SFI ECTED FOR
	gbl b/w ikx and hull		CODE N0. 001-471-520-00	- <u>~</u>	RANSCEIVER- AISE/LOWER DRIVE
2	−7° ル(∱ミビン) cei e.w. τον ANN Hilli	T	FRU-WH-A-50M	722 888 (5)	選択 送受信装置-上下 動部用   TO BE SELECTED FOR
	ספר פ/וו ווגא אווס חטרר	0	CODE 001-471-530-00	- 22	RANSCEIVER- AISE/LOWER DRIVE

FURUNO ELECTRIC CO .. LTD.

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

A-19

		[				
			CODE NO.	001-456-130-00		06AY-X-9401 -0
			TYPE	CP06-02301		1/1
Н	工事材料表					
INST.	INSTALLATION MATERIALS					
卷 19 19	名 NAME	略 図 OUTLINE	ಷ SI	型名/規格 DESCRIPTIONS	数量 0'TY	用途/備考 REMARKS
-	+トラスタッピンネジ 1シュ ႽႽ! テ_エ ADDIMC SCDEW	Purnan as	5X20 SUS304	5X20 SUS304	4	
		The second second	CODE NO.	000-162-609-10		
6	压着端子	16	FV2-4 RI II	EV2-4 RIII	c	
7	CRIMP-ON LUG	6	CODE 100	000-157-247-10	Z	

FURUNO ELECTRIC CO .. LTD.

C1354-M02-A

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1354-M17-B

青日	工事材料表				
ISTALL	INSTALLATION MATERIALS				
事 9.	名 恭 NAME	略 図 OUTLINE	型名/規格 DESCRIPTIONS	数量 0' TY	E 用途/備考 REMARKS
1 BAL	★° ールレンチ BALL WRENCH	25	TWB-40 CODE NO. 0000-162-561-10 NO.	-	
2 TAN	タンクカ・イド・組品 TANKGUIDE ASSEMBLY	<u>*</u>	081/	- 8	
3 HEX	六角祚' ルト HEX. BOL T	35	M10X35 SUS304 00DE 000-162-786-10	2	
4 FLA	ミが キ平座金 FLAT WASHER		M10 SUS304 CODE NO. 000-167-232-10	4	
5 U-NUT	»۶ עטד		M10 SUS CODE 000-167-533-10 NO.	2	
د 'ز FAS	خروارام-ور"غد"ر FASTENING BAND	13 III	1X 30/40 SUS304 CODE 000-177-039-10 NO.	1	
7 GLA	絡 付サゲ うゝド GLAND		06-008-1031-0 R0HS 00DE NO.	2	
隆金 8 WASHE	座 金 WASHER	\$37.4	06-011-2111-0 R0HS CODE 100-057-940-10 NO.	4	
9 PAC	n' ッキン PACKING	11 III	06-011-2209-1 ROHS CODE NO.	2	
→ 10 HEX	六角ギ JAト 全 4ジ HEX. BOL T	80 ())	80 81	8	

A-21

		(				
		9	CODE NO.	001-468-920-00		06AY-X-9402 -0
			TYPE	CP06-02501		1/1
Н	工事材料表					
INST	INSTALLATION MATERIALS					
₩ 19 19	名 NAME 本	略 図 OUTLINE	型 DESO	型名/規格 DESCRIPTIONS	数量 0′TY	用途/備考 REMARKS
-	圧着端子 CRIMP-ON LUG	9	FV1. 25-3(LF) RED	FV1. 25-3(LF) RED	-	
			NO.	000-166-756-10		
2	压着端子 CDIMD ON IIIO	11	FV2-4 BLU	FV2-4 BLU	2	
			CODE NO.	000-157-247-10	1	

C1354-M03-A

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC CO ...LTD.

06AY-X-9406 -2 2/2	工事材料表	INSTALLATION MATERIALS	転用途/編本 離市 仏 茶 器 図 メ REMARS NO. NAME OUTLINE	1 BALL WENCH 25	2 TANKGUIDE ASSEMBLY	3 HEX.BOLT 35.400	35*3年度金         4         FLAT WASHER         の31	4+10 10-10	6 FASTENING BAND	7 GLAND	隆金 MASHER	9 PAXING	六角ボ II: 全科ジ 80 10 HEX. BOLT 0.1
			型名/規格 数量 DESCRIPTIONS 0'TY	04 8 000-167-401-10	04 16 000-167-452-10	04 16 16 16 16	06-021-4035-1 4 2006 100-295-421-10	036-1 2 100-295-431-10	06-021-4037-1 4 2006 100-295-441-10 4 N0.	D=275 *50ML* 1 200E 000-194-894-10			

C1354-M07-C(1)

FURUNO ELECTRIC CO .. LTD.

C1354-M06-C(2)

FURUNO ELECTRIC CO ., LTD.

	08 -2 1/2			∕ 痲 兆 \RKS											
	06AY-X-9408						~		~						
			-		40 000-162-561-10	381/82 001-473-920-00	35 SUS304 000-162-786-10	⊢167-232-10	sus 000-167-533-10	30/40 SUS304 000-177-039-10	0011-1 R0HS 661-400-111-10	M20X80 SUS304 CODE 000-162-826-10 N0.	SUS304 000-167-401-10	susso4 000-167-452-10	
Main         Main <th< td=""><td></td><td></td><td></td><td>略 図 0UTL INE</td><td></td><td>ISI</td><td>01.02 98</td><td></td><td></td><td>(()=)</td><td></td><td>80</td><td>E K</td><td>e lo</td><td></td></th<>				略 図 0UTL INE		ISI	01.02 98			(()=)		80	E K	e lo	
Mining         Mining<		事材料表	ALLATION MATERIALS	名 NAN	★ <sup>~</sup> -ルレンチ BALL WRENCH	タンクガ・イト、 組品 TANKGUIDE ASSEMBLY	六角*`#ŀ HEX. BOLT	きがキ平座金 FLAT WASHER	U+vt U−NUT	シ <sup>ェ</sup> ュヒ <sup>。</sup> リークリッフ <sup>・</sup> FASTENING BAND	11° 47° ‡497° PIPE CAP	六角ボルト 全ネジ HEX.BOLT	バネ座金 SPRING WASHER	きが キ丸 平 座 金 FLAT WASHER	
ODER         ODE         ODE <th></th> <th>н</th> <th>INSI</th> <th>卷 S S</th> <th>-</th> <th>2</th> <th>m</th> <th>4</th> <th>2 J</th> <th>9</th> <th>7</th> <th>∞</th> <th>6</th> <th>10</th> <th></th>		н	INSI	卷 S S	-	2	m	4	2 J	9	7	∞	6	10	
ODDE         ODI-461-260-00           市         TPFE         ODI-461-260-00           市         世         DESCRIPTIONS         DESCRIPTIONS           のUILINE         世名の-101         世名の-101         DESCRIPTIONS           小         ビ         DESCRIPTIONS         DESCRIPTIONS           小         M         DESCRIPTIONS         DESCRIPTIONS           小         M         DESCRIPTIONS         DESCRIPTIONS           小         M         DESCRIPTIONS         DESCRIPTIONS           小         M         DESCRIPTIONS         DESCRIPTIONS           M         DESCRIPTIONS         DESCRIPTIONS         DESCRIPTIONS           M         DESCRIPTIONS         DESCRIPTIONS         DESCRIPTIONS           M         DESCRIPTIONS         DESCRIPTIONS	- (														
	2/2 2/2														
<b>事 大 花 永</b> LLATION MATERIALS LLATION MATERIALS 名 和 MAKER SPRING WASHER A MAKE FLAT WASHER FLAT WASHER FLAT WASHER FLAT WASHER (1.0) SHIM (1.0) SHIM (	001-461-260-00 064Y-X-9407 -2 CH-5081-A 2/2		-	效量 0.T7	sus304 000-167-401-10	sus304 000-167-452-10	M20 SUS304 CODE 000-167-476-10 N0.	06-021-4035-1 CODE 100-295-421-10	21-4036-1 100-295-431-10	95-441-10	TB1121 2006 CODE 000-193-909-10	41- NO. 575 *50ML* 000-194-894-10			
Image: state	CODE         NO.         001-461-260-00         06AV-X-9407         -2           TYPE         CH-5081-A         2/2			型名/規格 数量 DESCRIPTIONS 0'TY	M20 SUS304 CODE 000-167-401-10 NO.	W20 SUS304 W20 SUS304 CODE 000-167-452-10	30 K00 SUS304 30 K00 SUS304 000 K000 K000-167-476-10	39 06-021-4035-1 1-0.6 CODE 100-295-421-10	1=1 000 100-295-431-10	39         06         021         0037-1           1-2         000E         100-205-441-10         000E	50 [B1121 2006 [B006 [000-193-909-10]	CODE 000-194-994 NO: 575 *50ML*			

C1354-M07-C(2)

C1354-M08-C(1)

事状状況         簡単数         1.20000         1.20000         1.2000 <th>06AY-X-9409</th> <th></th> <th></th> <th>用途/備考 REMARKS</th> <th></th>	06AY-X-9409			用途/備考 REMARKS										
事状状況         簡単数         1.20000         1.20000         1.2000 <td></td> <td></td> <td></td> <td>数量 0' TY</td> <td>-</td> <td>-</td> <td>2</td> <td>4</td> <td>2</td> <td>1</td> <td>-</td> <td>8</td> <td>8</td> <td>16</td>				数量 0' TY	-	-	2	4	2	1	-	8	8	16
事材均表   ALLATION MATERIALS   ALLATION MATERIALS   ALLATION MATERIALS   ALLATION MATERIALS   BALL WERKIALS   BALL WERKIALS   SALL WERKIALS   SATAFIAN   DUPN   UPN   UPN   UPN   UNSHER   SATAFIAN   UPN				型名/規格 DESCRIPTIONS	40	081/	35 S	SUS3	SUS	30/4	0011	80 8	SUS3	SUS3
中社大教教 ALLATION MATERIAL ALLATION MATERIAL ALLATION MATERIAL ***-#いシチ BALL WRENGH ***-#いシチ BALL WRENGH DE ASSEMBLY 大角ボルト HEX BOLT ジオキ和座金 FLAT WASHER いイフ*キャップ PIPE CAP パイプ*キャップ PIPE CAP パイプ*キャップ PIPE CAP パイプ*キャップ PIPE CAP たる部・ト会が HEX BOLT ホイオンキャップ PIPE CAP たる部・ト会が HEX BOLT たる部・大和座金 Sift 大和座金 SFRING WASHER FLAT WASHER				惑 図 OUTL INE	135	<u>1</u>	35	175	×.	13 I 13	<b>\$44</b>	80		- 10
		事材料表	ALLATION MATERIALS	NAM		きンクカディト・絵品品 TANKGUIDE ASSEMBLY	六角ギ"JJ-H HEX. BOLT	きが キ平座 金 FLAT WASHER	U+9F U-NUT	`7~(10−1′ °± ± 'خ Fastening band	n' 15' ‡495' PIPE GAP	六角ギ.Ibト 全补/ HEX. BOLT	n.* 未座金 SPRING WASHER	≥が+丸平座金 FLAT WASHER
		Н	INST	₩ 19	-	2	m	4	2 2	9	7	8	6	10

A-27	06AY-X-9408 -2 2/2		用途/備考 REMARKS					
			数量 0'TY	16	4	2	4	-
	. 001-461-290-00 CH-5082-N		型名/規格 DESCRIPTIONS	JS304 000-167-476-10	06-021-4035-1 200E 100-295-421-10	06-021-4036-1 200E 100-295-431-10	06-021-4037-1 200E 100-295-441-10	пу}\$4F NO.575 *50ML* 000E 000-194-894-10
	CODE NO. TYPE			M20 SUS304 CODE N0.	06-02 CODE NO.	06-02 CODE NO.	06-02 CODE NO.	п <i>у                                    </i>
			惑 図 OUTLINE	e le	\$10=1 6* <u>*****</u> 6	1=1 6 ()	2=1 6 ( ) )	K 205 M
	FURUNG	工事材料表	INSTALLATION MATERIALS	大角ナット 1シュ HEX.NUT	ንፋ (0. 5) SH IM (0. 5)	(0 · 1) MIHS HS (1 · 0)	уд. (2.0) SH IM (2.0)	ジールサ・イ SEALANT
		H	相 SI SI No IA	=	12	13	14	15

C1354-M08-C(2)

FURUNO ELECTRIC CO ., LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1354-M09-D(1)

-00 06AY-X-9410		数量 0, TY	2	4	~	4	4	5	4	2	-	2
CODE NO.         001-461-310-00           TYPE         CH-5061-N		型名/規格 DESCRIPTIONS	06-027-4882-2 CODE N0.	M10 SUS316L CODE N0. 000-167-389-10	SUSS	SUS3	M10X70 SUS316L CODE 000-192-641-10 N0.	35 2	M10 SUS304 CODE 000-167-232-10	M10 SUS CODE 000-167-533-10	1X 30/40 SUS304 CODE 000-177-039-10	8-1
0		略 図 OUTLINE	10 COL	RI	(0) \$3	8	10 Jan 10 10	35 010	Ref.		13 III	<b>A</b>
FURUN 「 重 が 浅 末	上寺付社弦 INSTALLATION MATERIALS	名 NAME	軸固定具 SHAFT F1XTURE	バネ座金 SPRING WASHER	平座金 FLAT WASHER	六角ナット 1シュ HEX. NUT	六角ボ" Mh全科ジ HEXAGON HEAD SCREW	六角ボルト HEX. BOLT	ミが キ平座金 FLAT WASHER	U+»ŀ U-NUT	ن*علام) Fastening band	緒付づっい <sup>。</sup> GLAND
	I	略 <u>8</u> .0			<u>I</u>					l		
• ['												
• ['												
• ['												
		用途/備考 REMARKS										
06AY-X-9409 -3 2/2		数量 用途了備考 0.TY REMARKS		4	2	4						
001-461-280-00 06AY-X-9409 -3 0H-5082-A 2/2			M20 SUS304 CODE 000-167-476-10	06-021-4035-1 4 CDDE 100-265-4251-10 NO. 100-265-4251-10	21-4036-1 100-295-431-10		TB1121 2006 1 CODE 000-133-909-10	n2/3/1/ NO. 575 +50ML+ 1 CODE 000-194-894-10 NO. 000-194-894-10				
06AY-X-9409 -3 2/2		数量 0'TY	sus304 000-167-476-10	21-4035-1 100-295-421-10	95-431-10	21-4037-1 100-295-441-10	21 2006 000-193-909-10	(† NO. 575 *50ML* 000-194-894-10				

C1354-M09-D(2)

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C1354-M10-E(1)

CODE NO.         CODE NO.           IPPE         IPPE           IPPE         IPPE <td< th=""><th>ODDE         MI         <thm< th=""></thm<></th></td<>	ODDE         MI         MI <thm< th=""></thm<>
工事社地 IINSTALLATION MATERI Final And Final And	ALLATION MA ALLATION MA ALLATION MA MMM 高度 高い AMM AMM AMM AMM AMSHE FLAT WASHER FLAT WASHER AMM AMM AMM AMM AMM AMM AMM AMM AMM AM

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C1354-M11-E(1)

FURUNO ELECTRIC CO ., LTD.

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

C1354-M10-E(2)

FURUNO ELECTRIC CO ., LTD.

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

										用途/備考 REMARKS		U0AT-A-9412 -4 1/2
	1	2	4	2 5-10	4	4	8	4	2	数量 0. TY		
CODE 000-1177-039-10 000-1177-039-10 SMM-0011-1 ROHS SMM-0011-1 ROHS CODE 661-4000-1111-10	30/4	M10 SUS CODE 0000-167-533-10	MI0 SUS304 CODE 000-167-232-10	M10X35 SUS304 CODE 000-162-786-10	M10X70 SUS316L CODE 000-192-641-10	M10 SUS316L CODE 000-167-490-10	M10 SUS316L CODE 000-167-416-10	M10 SUS316L CODE 000-167-389-10	06-027-4882-2 06-027-4882-2 CODE N0.	型名/規格 DESCRIPTIONS		CUDE         NU         UU1-461-330-00           TYPE         CH-5062-N
	13 I 13			0 . a 10	10 \$ 1 \$ 10	81 11	(D)	B]	10 200 BE	略 図 OUTLINE		
FASIENING BAND A' 47 *+97	¢'علام' Fastening Band	U+# U-NUT	ミが キ平座金 FLAT WASHER	六角术 Juh HEX. BOL T	六角术 JAF 全补/ HEXAGON HEAD SCREW	六角 <del>1</del> ット 1シュ HEX. NUT	平座金 FLAT WASHER	バネ座金 SPRING WASHER	軸固定具 SHAFT FIXTURE	名 称 NAME	工事材料表	
	6	8	7 F	9	2 1	4 +		2 8	-	播 NO.	H I	
		I I	1									
										<u>س</u>		-4 2/2
										用途/備考 REMARKS		1
				10 10	14 14 10 114 10 114 114 114 114 114 114	8	e 10	10 2	4	数量 用途/備考 0.17 REMARKS		U0AT-A-9411 -4
		D-9741, NO. 575 *50ML*         1           CODE         000-134-894-10	TB1121 2006 CODE 000-193-909-10	MIG SUSSION CODE 16 NO. 000-167-474-10	WI6 SUSS04 14 CODE 000-167-448-10 NO 000-167-448-10	Mile SUSS04         8           CODE         000-161-400-10	MI 6X75 SUS304 6 CODE 000-162-223-10 NO.	06-011-2209-1 R0HS 2 00DE 2209-1 R0HS 2 00DE 100-306-171-10	06-011-2111-0 R0HS 4 05-011-2111-0 R0HS 4 00DE 100-055-240-10			001-401-500-00 00A1-A-9411 -4 CH-5061-A
		11 NO. 575 *50ML* 000-194-894-10	500 TB1121 2006 TB121 2006 TB121 2006 TB122 2006 TB122 2006	-167-474-10	SUS304 000-167-448-10	D-167-400-10	75 SUS304 000-162-823-10	11-2209-1 ROHS 100-306-171-10	11-2111-0 ROHS 100-057-940-10	数量 0, TY		U0AT-A-9411 -4
		D19941 NO. 575 +50ML+ CODE NO.	500 [B1121 2006 000 [000-103-909-10]	M16 SUS304 CDDE M0. 000-167-474-10	MIE SUS304 CODE 000-167-448-10	MI6 SUS204 CODE NO. 000-167-400-10	MI 6X75 SUS304 MI 6X75 SUS304 CODE NO. 000-162-223-10	06-011-2209-1 R0HS CODE 100-306-171-10	06-011-2111-0 R0HS 000E 000E 00.0027-940-10	略 図 型名/規格 数量 0.11/NE DESCRIPTIONS 0.17	工事材料表 INSTAILATION INTERIALS	TYPE         CH-500-00         U08A1-A-9411         -4           TYPE         CH-5061-A         0

06AY-X-9413 -4		用途/備考 REMARKS											
		竣量 0`T7	7	4	ω	4	4	2	4	2	-	-	
CODE         NO.         001-461-320-00           TYPE         CH-5062-A		型名/規格 DESCRIPTIONS	06-027-4882-2 06-027-4882-2 00DE NO.	M10 SUS316L CODE 000-167-389-10 NO.	M10 SUS316L CODE NO.	M10 SUS316L CODE NO.	1本11 MIOX70 SUS316L CODE 000-192-641-10 NO. 000-192-641-10	M10X35 SUS304 CODE 000-162-786-10 NO.	M10 SUS304 CODE 000-167-232-10 N0.	M10 SUS CODE NO. 000-167-533-10	1X 30/40 SUS304 CODE 000-177-039-10 NO.	011	
0		惑 図 0UTLINE	Sin Contraction	8 10	¢	B L	70 10 10	01-910 01-910	12 12		13 I I	35 00	
	工事材料表	INSTALLATION MATERIALS 醫母 名 称 NO. NAME	軸固定具 SHAFT FIXTURE	n`ネ座金 SPRING WASHER	平座金 FLAT WASHER	六角 <del>7</del> % 1シュ HEX. NUT	六角ボルト全ネジ HEXAGON HEAD SCREW	大角术 JAF HEX. BOLT	きが キ平座金 FLAT WASHER	U+%F U-NUT	۶٬ ۲۰٬۶۰۲ ۲۰٬۶۰۲ Fastening Band	1. 17 +497 PIPE CAP	
		INST 一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一	-	2	m	4	م	G	1	8	6	0	
2/2													

 
 CODE
 NO.
 001-461-330-00

 TYPE
 CH-5062-N
 M16X75 SUS304 CODE 000-167-448-10 □%7941 NO.575 \*50ML\* 000-162-823-10 000-167-400-10 M16 SUS304 000-167-474-10 000-194-894-10 型名/規格 DESCRIPTIONS M16 SUS304 M16 SUS304 CODE CODE NO. CODE NO. CODE NO. 24 1111111 1 4 18 D K 略 図 OUTLINE 205 75 **FURUNO** 白 INSTALLATION MATERIALS 工事材料表 名 NAME SPRING WASHER HEXAGONAL NUT 5ガキマル平座金 六角ナット 1シュ FLAT WASHER HEX. BOLT バ ネ座金 SEALANT 3-11.4" 1 蕃 No. Si 12 Ξ 13 14 15

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC CO ..

		[		A-38
			CODE         NO.         001-458-100-00           TYPE         FP06-01601	06AY-X-9502 -1 1/1
乜	付属品表			
ACCE	ACCESSORIES			
₩ 8	名 NAME	略 図 OUTLINE	型名/規格	数量 用途/備考 0'TY REMARKS
-	\/ <del>\/\</del> 7° 5 <i>\</i> /%\	200	06-021-2112-0 ROHS	
	CUNIKUL UNII BRAGREI	Aires	CODE NO. 100-281-880-10	-
2	操作取付合 controol molantatio pase	000	06-027-2541-0	
		00	CODE 100-409-510-10	
m	+トラスタッピンネジ 1シュ ႽႠ! テ_エADDIMC ႽϚDEW	Puration in the second	5X20 SUS304	2
			CODE NO. 000-162-608-10	
4	k−μJ' ∋h' cosmetto dilic	020	DP-687 /J¤	2
		T	CODE NO. 000-165-997-10	
ى م	六角 XIJ 7IJ 44 XB	12 I	M4X12 SUS304	4
	MEAL ALUI BULI-D WASHER	W. Marine an	CODE 0000-162-939-10	

A-37 2/2 
 code
 NO.
 001-461-320-00
 06AY-X-9413 -4

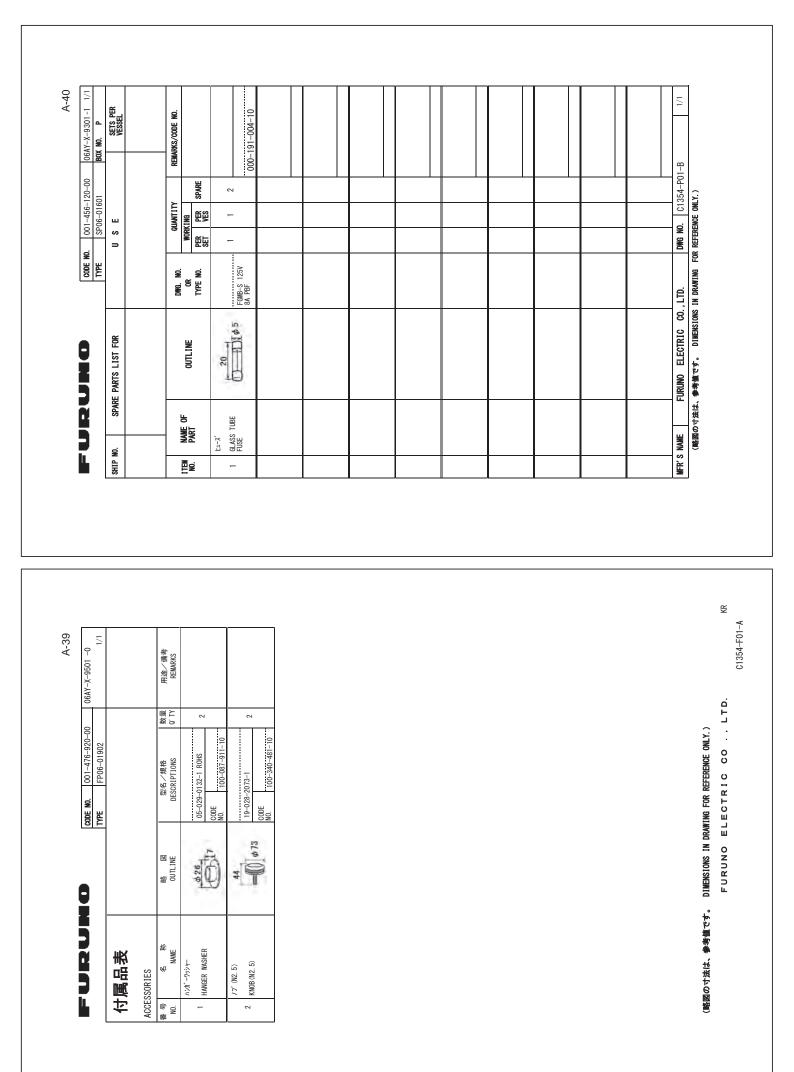
 TYPE
 CH-5062-A
 2.
 用途/備考 REMARKS 数量 0'TY 14 16 9 œ 000-194-894-10 000-162-823-10 000-167-400-10 000-167-448-10 000-167-474-10 000-193-909-10 ¤%7\$4⊦N0.575 \*50ML\* 型名/規格 DESCRIPTIONS M16X75 SUS304 TB1121 200G M16 SUS304 M16 SUS304 M16 SUS304 CODE CODE NO. CODE CODE CODE NO. CODE 140 1111111 4 18 11 13 U \$30 82 24 略 図 OUTLINE 225 205 75 T **ONUGUIO** 12 白 INSTALLATION MATERIALS 工事材料表 名 称 NAME LIQUID GASKETS SPRING WASHER HEXAGONAL NUT 31, 471,平座金 六角ナット 1シュ FLAT WASHER 液状扩 77% HEX. BOLT バネ座金 SEALANT >-11,4" 1 播 <sup>影</sup> 5 Ξ 12 13 14 15 16

C1354-M13-E(2)

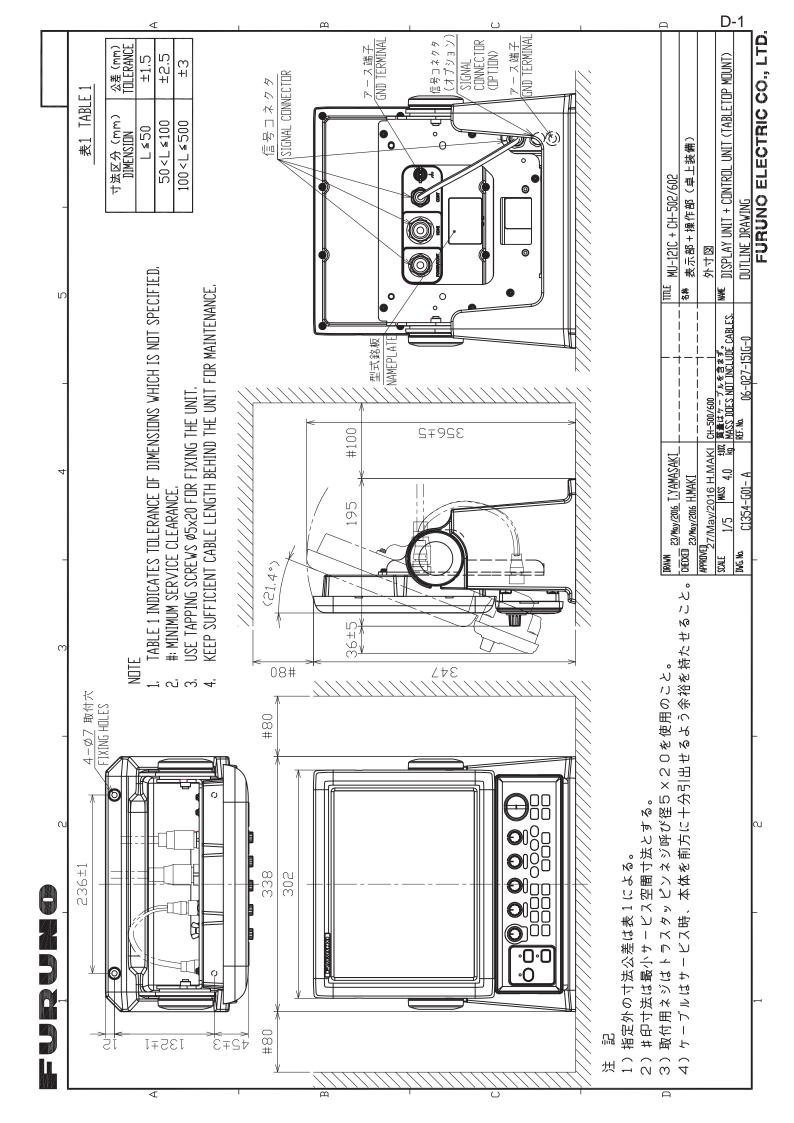
(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC CO ., LTD.

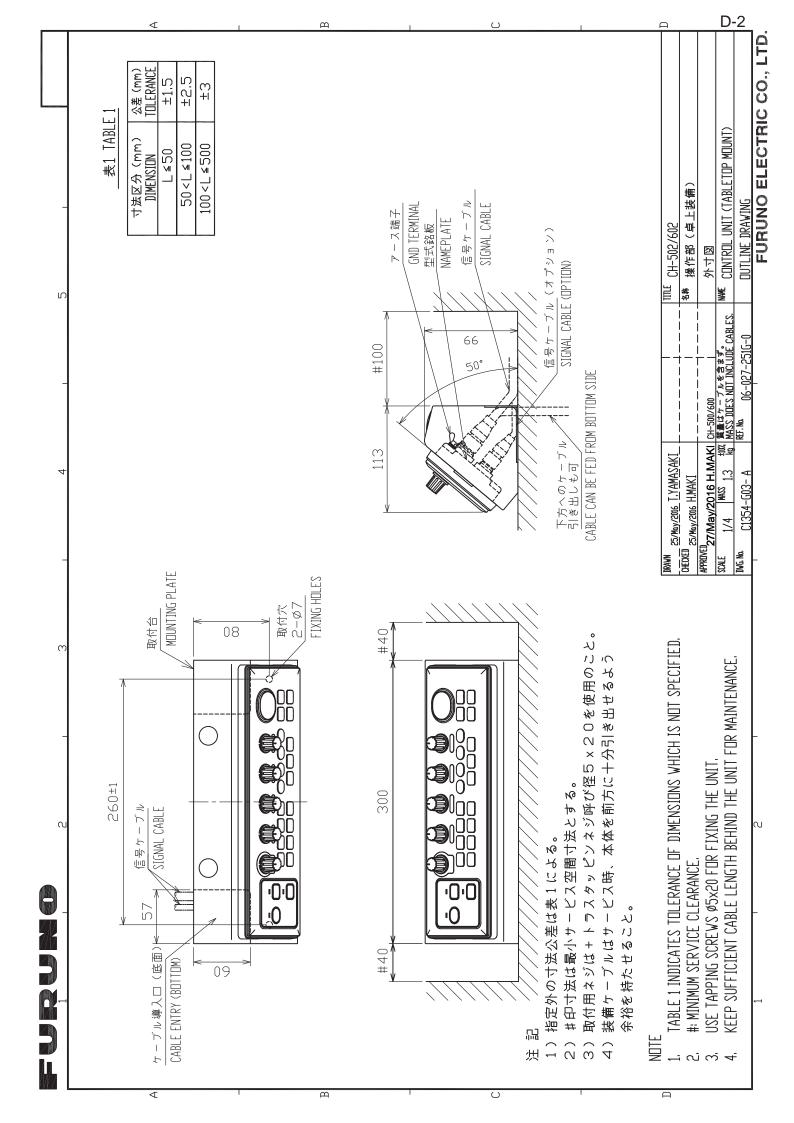
(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.) FURUNO ELECTRIC CO ..LTD.

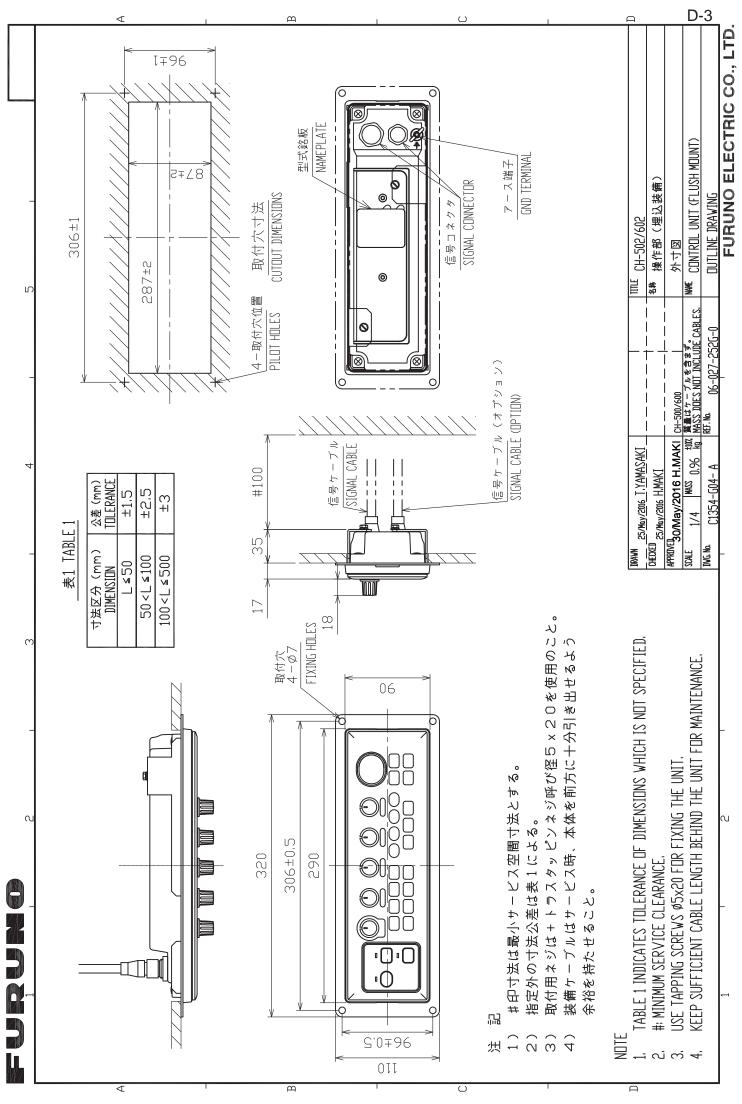
KR C1354-F02-B

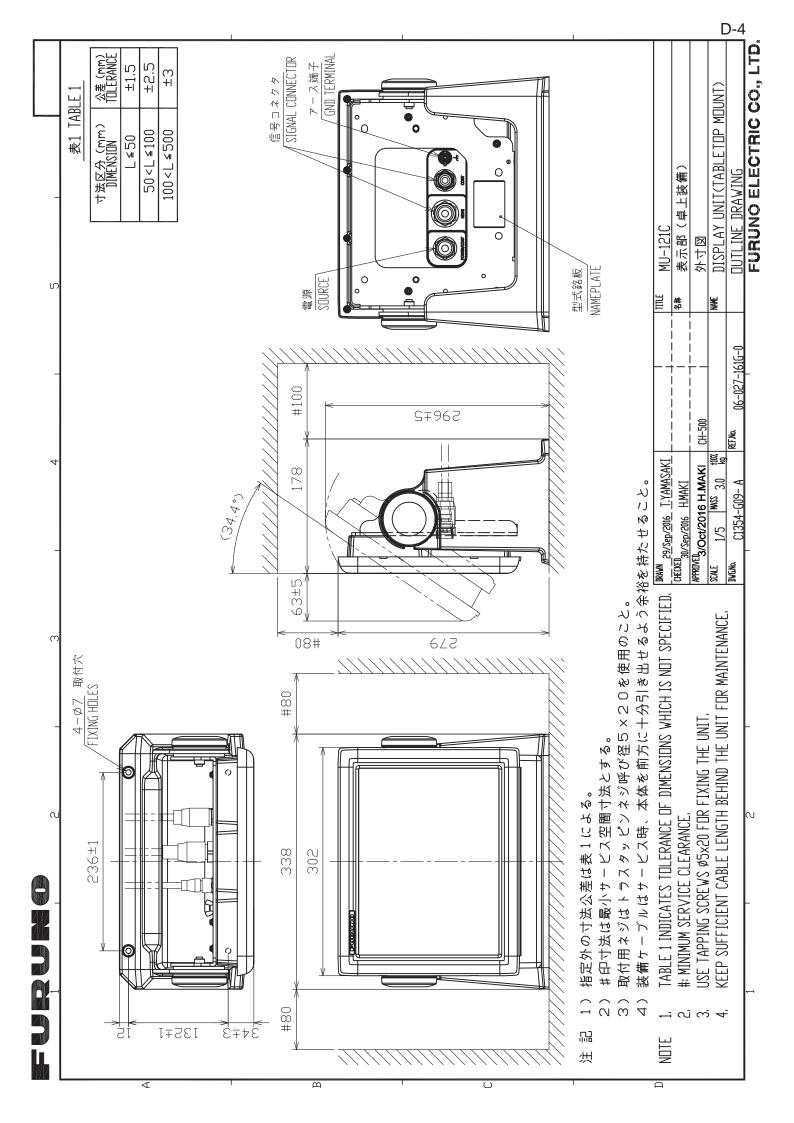


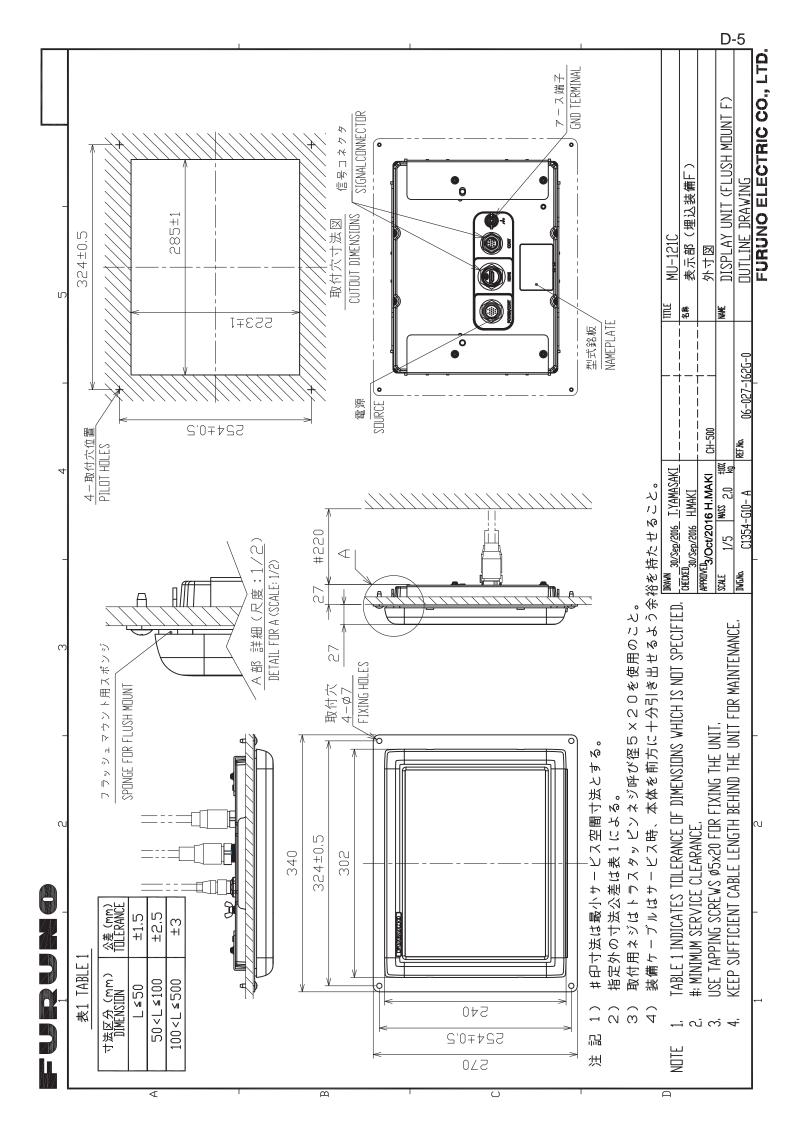
BOX NO. P	sets per Vessel	ode no.	55-10	92-10							1/1	-
	22	REMARKS/CODE NO.	000-193-055-10	000-157-492-10							03-A	
SP06-01702	ш	QUANTITY RKING PER SPARE	1 2	1 2		-		-			C1354-P03-A	E ONLY. )
	U S I	QUANT WORKING PER PER VES		-							DWG NO.	FOR REFERENC
TYPE		DWG. NO. Or Type No.	0287015. U	FGMB 125V 6A PBF							0. , LTD.	S IN DRAWING
	SPARE PARTS LIST FOR	OUTLINE	19 (	0 1 1 0 5							FURUNO ELECTRIC CO., LTD.	(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)
	SPARE	NAME OF Part	±∟−¢ BLADE FUSE	Lı-X' FUSE GLASS TUBE TYPE								國の寸法は、
	SHIP NO.	ITEN I	t التحرية 1 BLADE	لا المراجع 2 FUSE TUBE				+	-		MFR' S NAME	
· [	<u>s</u>			<b>n</b>			 					
06AY-X-9302 -2 1/1 BOX NO. P				-157-492-10							1/1	
490-00 06AY-X-9302-2 1/1 01 BOX NO. P	VESSEL	REMARKS/CODE NO.	2	2 000-157-492-10								
001-456-490-00 SP06-01701	U S E VESSEL	REWKKS/CODE NO.	1 2	000-157-492-10							DWG NO. [C1354-P02-B 1/1	REFERENCE ONLY.)
	U S E VESSEL	OUMTITY REWAKS/CODE NO. XIVIG PER SPARE		- 1 1 2 000-157-492-10							DWG NO. C1354-P02-B	IN DRAWING FOR REFERENCE ONLY.)
CODE NO. 001-456-490-00 TYPE SP06-01701		QUANTITY REMARKS/CODE NO. WORKING PER PER SPARE	1 1 2 000-102-054-10	1 2 000-157-492-10							DWG NO. C1354-P02-B	参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)
CODE NO. 001-456-490-00 TYPE SP06-01701	U S E VESSEL	DING. NO. QUANTITY REMARKS/CODE NO. OR WORKING TYPE NO. PER PER SPARE	0287010. U 1 1 2 000-102-05A-10	EMB-A 125V 1 1 2 000-157-492-110							C1354-P02-B	

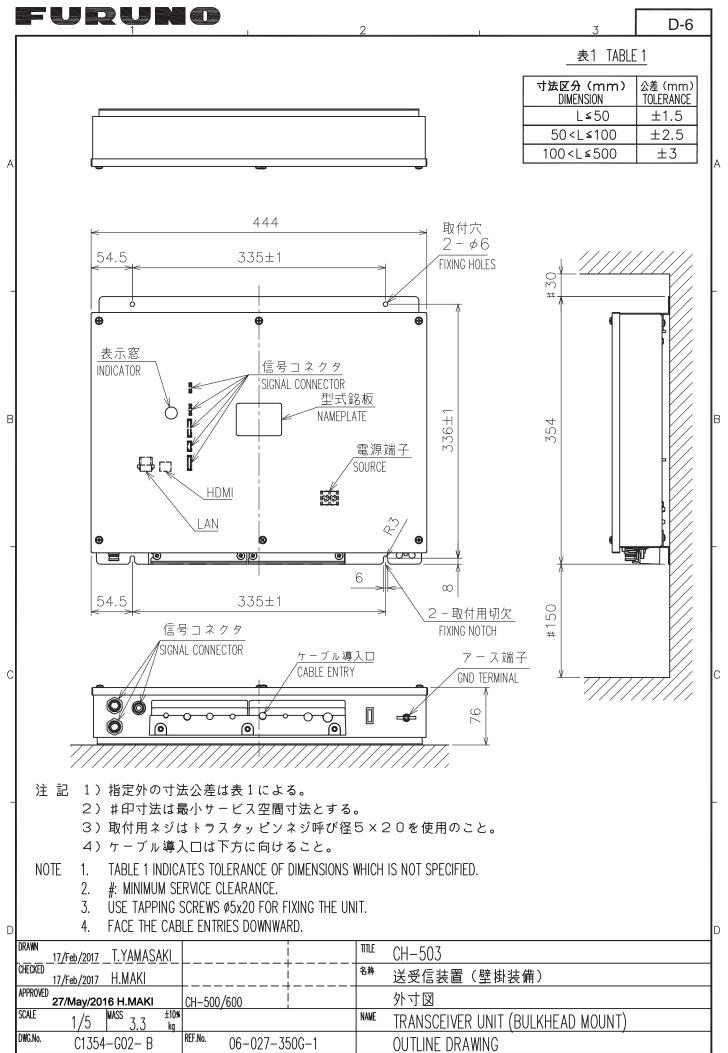










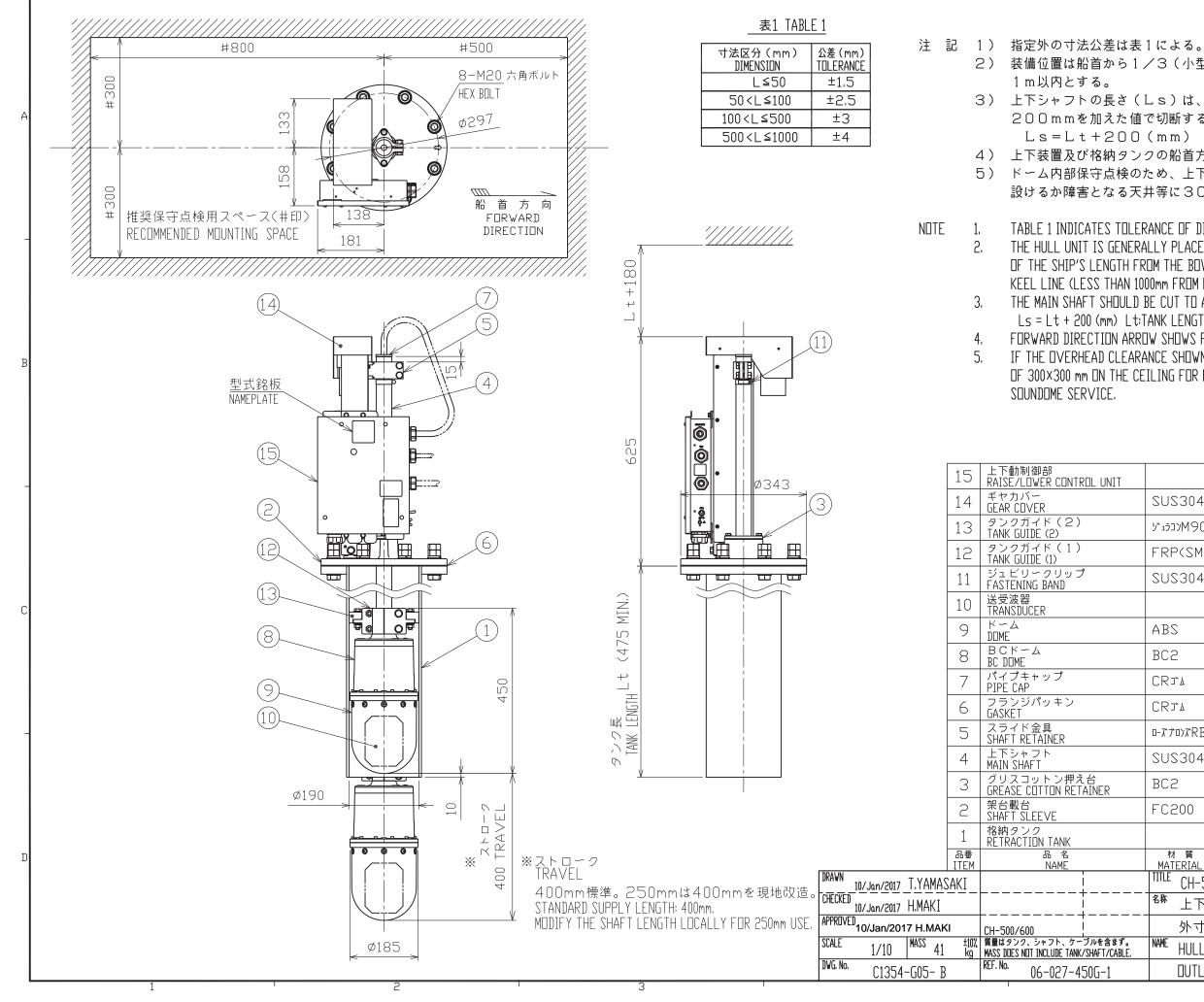


FURUNO ELECTRIC CO., LTD.









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2) 装備位置は船首から1/3(小型船では1/2)程度でキールから

3) 上下シャフトの長さ(Ls)は、格納タンクの長さ(Lt)に、

200mmを加えた値で切断すること。

4) 上下装置及び格納タンクの船首方向は左図のごとく。

5) ドーム内部保守点検のため、上下装置上部には図示のスペースを

設けるか障害となる天井等に300×300mm程度の角穴をあける。

TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED. THE HULL UNIT IS GENERALLY PLACED ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF THE SHIP'S LENGTH FROM THE BOW ON THE FORE-AFT LINE AND BESIDE THE KEEL LINE (LESS THAN 1000mm FROM KEEL LINE).

THE MAIN SHAFT SHOULD BE CUT TO A LENGTH (Ls) GIVEN BY THE FOLLOWING FORMULA. Ls = Lt + 200 (mm) Lt:TANK LENGTH

FORWARD DIRECTION ARROW SHOWS FORE OR AFT FOR HULL UNIT AND TANK.

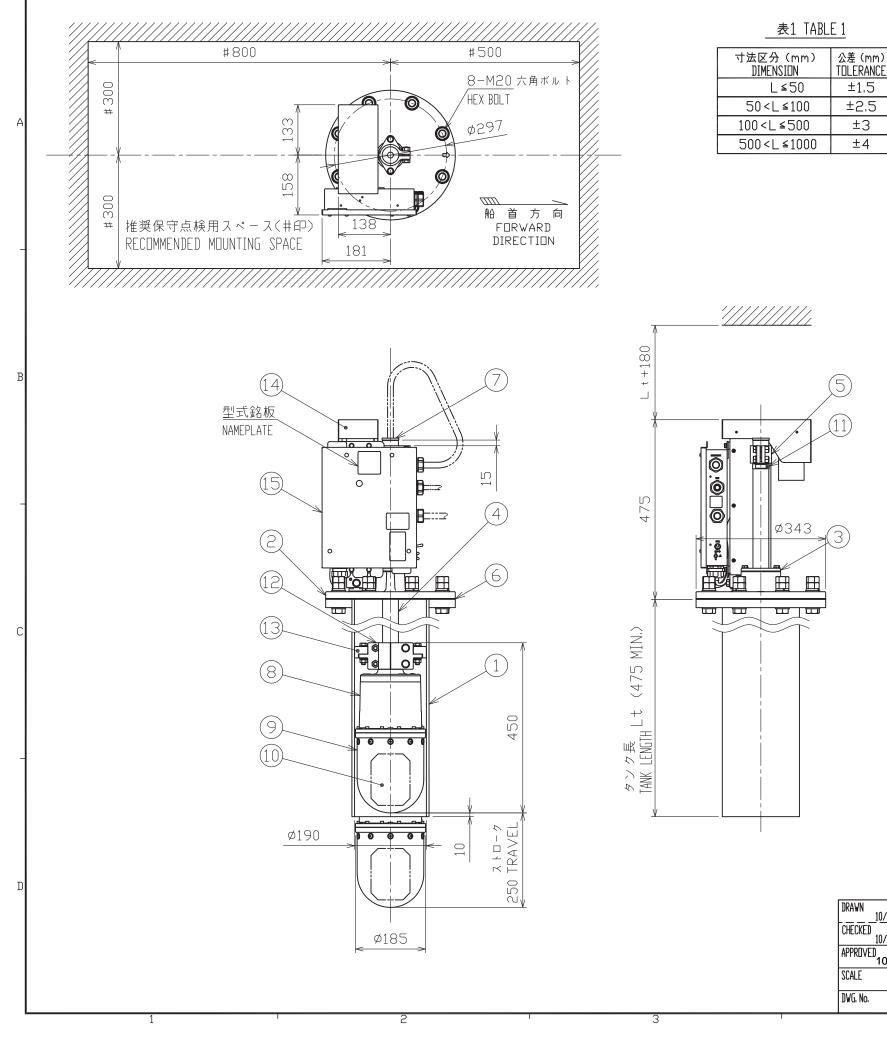
IF THE OVERHEAD CLEARANCE SHOWN IN THE DRAWING IS NOT OBTAINED, MAKE A HOLE DF 300×300 mm DN THE CEILING FOR FACILITATING INSTALLATION AND FUTURE

	1			_
SUS304	1	06-021-4006		
Ͽ <sup>ϫ</sup> ͽͻͻͶ᠑᠐	2	06-021-4032		
FRP(SMC)	2	06-021-4031		
SUS304	1	1X 30/40		
	1			С
ABS	1	06-027-4711		
BC2	1	06-027-4701		
CRゴム	1	SHN-0011		
CRゴム	1	6000-LHS		
RB-8 געםידיג-ם	1	06-021-4009		-
SUS304	1			
BC2	1	06-021-4025		
FC200	1	06-021-4020		
	1			
材質 MATERIAL	数量 QTY	図番 DWG, No,	摘要 REMARKS	D
TITLE CH-504				
<sup>名称</sup> 上下装	置(8	3インチ)400ス	トローク	
外寸図				
NAME HULL UN	IIT (8-	-INCH) 400 TRAVEL		
DUTLINE				
	I	FURUNO ELE	CTRIC CO., LTD.	









ᄺᄚ	iL I/	相圧力の「山ム左は衣」
	2)	装備位置は船首から1/
		1 m 以内とする。
	3)	上下シャフトの長さ(L
		50mmを加えた値で切
		Ls=Lt+50 (m
	4)	上下装置及び格納タンク
	5)	ドーム内部保守点検のた
		設けるか障害となる天井
NDTE	1.	TABLE 1 INDICATES TOLERA
	2.	THE HULL UNIT IS GENERAL
		OF THE SHIP'S LENGTH FRO
		KEEL LINE (LESS THAN 1000
	3.	THE MAIN SHAFT SHOULD BE
		Ls = Lt + 50 (mm) Lt:TAN
	4.	FORWARD DIRECTION ARROV
	5.	IF THE OVERHEAD CLEARAN
		OF 300×300 mm ON THE CEII
		SOUNDOME SERVICE.

	15	上下動制御部 RAISE/LOWER CONTROL UNIT	
	14	ギヤカバー GEAR COVER	S
	13	タンクガイド(2) TANK GUIDE(2)	<u>ک</u>
	12	タンクガイド(1) TANK GUIDE(1)	F
	11	ジュビリークリップ FASTENING BAND	S
	10	送受波器 TRANSDUCER	
	9	ドーム DOME	A
	8	BCドーム BC DDME	В
	7	パイプキャップ PIPE CAP	С
	6	フランジパッキン GASKET	С
	5	スライド金具 SHAFT RETAINER	0-
	4	上下シャフト MAIN SHAFT	S
	З	グリスコットン押え台 GREASE COTTON RETAINER	B
	2	架台載台 SHAFT SLEEVE	F
	1	格納タンク RETRACTION TANK	
	品番 ITEM	品 名 NAME	
<u> 0/Jan/2017 T.YAMAS</u>	SAKI_		II
0/Jan/2017 H.MAKI			名
0/Jan/2017 H.MAK	1	CH-500/600	
1/10 MASS 40	±10% kg	質量はタンク、シャフト、ケーブルを含まず。 MASS DDES NDT INCLUDE TANK/SHAFT/CABLE.	NA
C1354-G06- B		REF. No. 06-027-451G-1	

6

D-8

注記 1) 指定外の寸法公差は表1による。

/3(小型船では1/2)程度でキールから

Ls)は、格納タンクの長さ(Lt)に、

切断すること。

m m )

クの船首方向は左図のごとく。

ため、上下装置上部には図示のスペースを

井等に300×300mm程度の角穴をあける。

RANCE OF DIMENSIONS WHICH IS NOT SPECIFIED. ALLY PLACED ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OM THE BOW ON THE FORE-AFT LINE AND BESIDE THE OOmm FROM KEEL LINE).

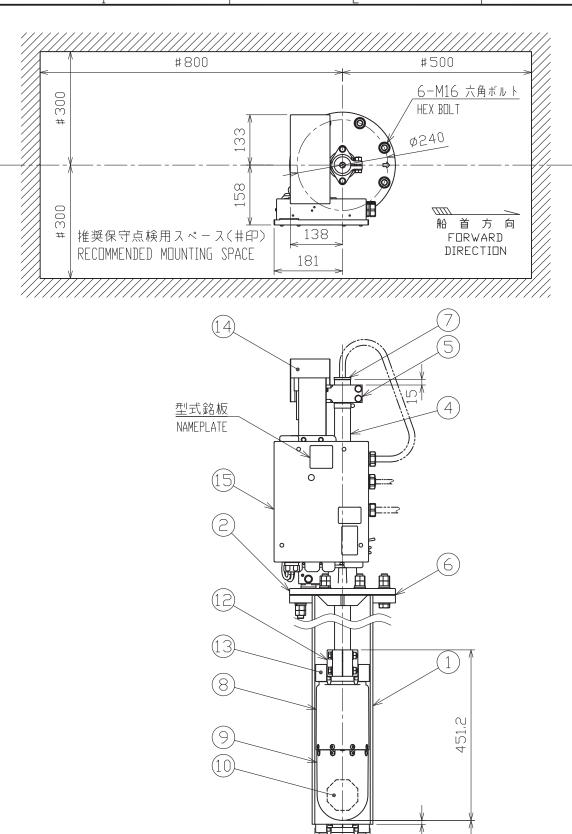
BE CUT TO A LENGTH (Ls) GIVEN BY THE FOLLOWING FORMULA. ANK LENGTH

JW SHOWS FORE OR AFT FOR HULL UNIT AND TANK.

NCE SHOWN IN THE DRAWING IS NOT OBTAINED, MAKE A HOLE B ILING FOR FACILITATING INSTALLATION AND FUTURE

1 SUS304 1 06-021-4006 /゙ュラコンM90 06-021-4032 2 RP(SMC) 2 06-021-4031 SUS304 1X 30/40 1 1 ABS 1 06-027-4711 BC2 06-027-4701 1 CR٦٬٣ SHN-0011 1 CRJĨA 6000-CHS 1 ם-*ג*דרסיד RB-8| 1 06-021-4009 SUS304 1 BC2 1 06-021-4025 -C500 06-021-4020 1 1 材 質 MATERIAL 数量 QTY 図番 DWG, No. 摘要 REMARKS TITLE CH-505 名称 上下装置(8インチ)250ストローク 外寸図 NAME HULL UNIT (8-INCH) 250 TRAVEL DUTLINE DRAWING FURUNO ELECTRIC CO., LTD.





Ø146,6

	DIMENSION TOLERANCE	
<u>1 ボルト</u>	L≤50 ±1.5	
	50 <l≤100 td="" ±2.5<=""><td></td></l≤100>	
	100 <l≦500 td="" ±3<=""><td></td></l≦500>	
	500 <l≤1000 td="" ±4<=""><td></td></l≤1000>	
方向		
ARD TIDN		
+ + 56		
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500mm)		
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展 111 111		
タンク振 TANK LENG		
TANK V		
_ <u>V</u>		
× 7 \ □ - <i>/</i>		
※ストローク TRAVEL	DRAWN	
400mm標準。250m	mは400mmを現地改造。 <u>13/Jul/2</u>	017
STANDARD SUPPLY LENGT	H: 400mm, 13/Jul/2	017
MUULEY THE SHAFT LENGT	TH LOCALLY FOR 250mm USE. APPROVED 14/Jul/	201

SCALE

DWG. No.

表1 TABLE 1

寸法区分(mm) 公差(mm)

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2

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		1	
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- 注 記 1) 指定外の寸法公差は表1による。
  - 1m以内とする。
  - 190mmを加えた値で切断すること。 Ls = Lt + 190 (mm)
  - 4) 上下装置及び格納タンクの船首方向は左図のごとく。
- NOTE 1. 2.
  - KEEL LINE (LESS THAN 1000mm FROM KEEL LINE).
  - 3.
  - Ls = Lt + 190 (mm) Lt:TANK LENGTH
  - 4. 5.
    - SOUNDOME SERVICE.

	15	上下動制御部 RAISE/LOWER CONTROL UNIT		1		
	14	ギヤカバー GEAR COVER	SUS304	1	06-021-4006	
	13	タンクガイド TANK GUIDE	POM	2	06-027-4881	
	12	軸固定具 SHAFT FIXTURE	SMC	2	06-027-4882	
	11	ジュビリークリップ FASTENING BAND	SUS304	1	1X 30/40	
	10	送受波器 TRANSDUCER		1		
	9	ドーム(D) SOUNDOME	ABS	1	06-013-2101	
	8	ドーム(U) TOP HOUSING(U)	BC2	1	06-013-2102	
	7	パイプキャップ PIPE CAP	CR٦٣٨	1	SHN-0011	
	6	フランジパッキン GASKET	CRJNA	1	06-013-2303	
	5	スライド金具 SHAFT RETAINER	RB−8געםדג-ם	1	06-021-4009	
	4	上下シャフト MAIN SHAFT	SUS304	1		
	3	グリスコットン押え台 GREASE COTTON RETAINER	BC2	1	06-021-4025	
	2	架台載台 SHAFT SLEEVE	FC200	1	06-027-4521	
	1	格納タンク RETRACTION TANK		1		
	品番 ITEM	品 名 NAME	材質 MATERIAL	数量 QTY	図番 DWG. No.	摘要 REMARKS
/Jul/2017 _T.YAMAS	SAKI_		TITLE CH-504			
Jul/2017 H.MAKI			▲ 上下装	置(6	Sインチ)400ス	トローク
4/Jul/2017 H.MAK		СН-500	外寸図			
1/10 MASS 34	kg	質量はタンク、シャフト、ケーブルを含まず。 MASS DDES NOT INCLUDE TANK/SHAFT/CABLE.	NAME HULL UN	IT (6-	-INCH) 400 TRAVEL	
С1354-G07- С		REF. №. 06-027-452G-2	DUTLINE	DRAW	/ING	
					FURUNO ELE	CTRIC CO., LTD.

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D-9
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2) 装備位置は船首から1/3(小型船では1/2)程度でキールから

3) 上下シャフトの長さ(Ls)は、格納タンクの長さ(Lt)に、

5) ドーム内部保守点検のため、上下装置上部には図示のスペースを

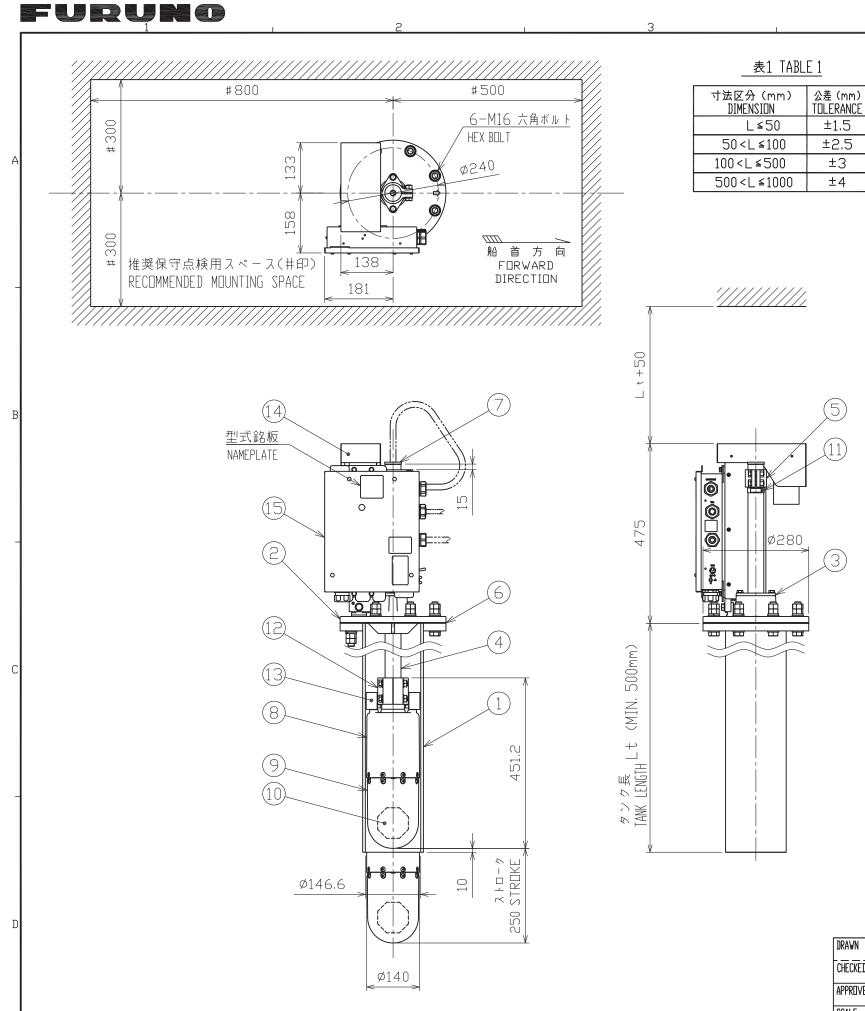
設けるか障害となる天井等に300×300mm程度の角穴をあける。

TABLE 1 INDICATES TOLERANCE OF DIMENSIONS WHICH IS NOT SPECIFIED. THE HULL UNIT IS GENERALLY PLACED ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF THE SHIP'S LENGTH FROM THE BOW ON THE FORE-AFT LINE AND BESIDE THE

THE MAIN SHAFT SHOULD BE CUT TO A LENGTH (Ls) GIVEN BY THE FOLLOWING FORMULA.

FORWARD DIRECTION ARROW SHOWS FORE OR AFT FOR HULL UNIT AND TANK.

IF THE OVERHEAD CLEARANCE SHOWN IN THE DRAWING IS NOT OBTAINED, MAKE A HOLE DF 300×300 mm DN THE CEILING FOR FACILITATING INSTALLATION AND FUTURE



2

3

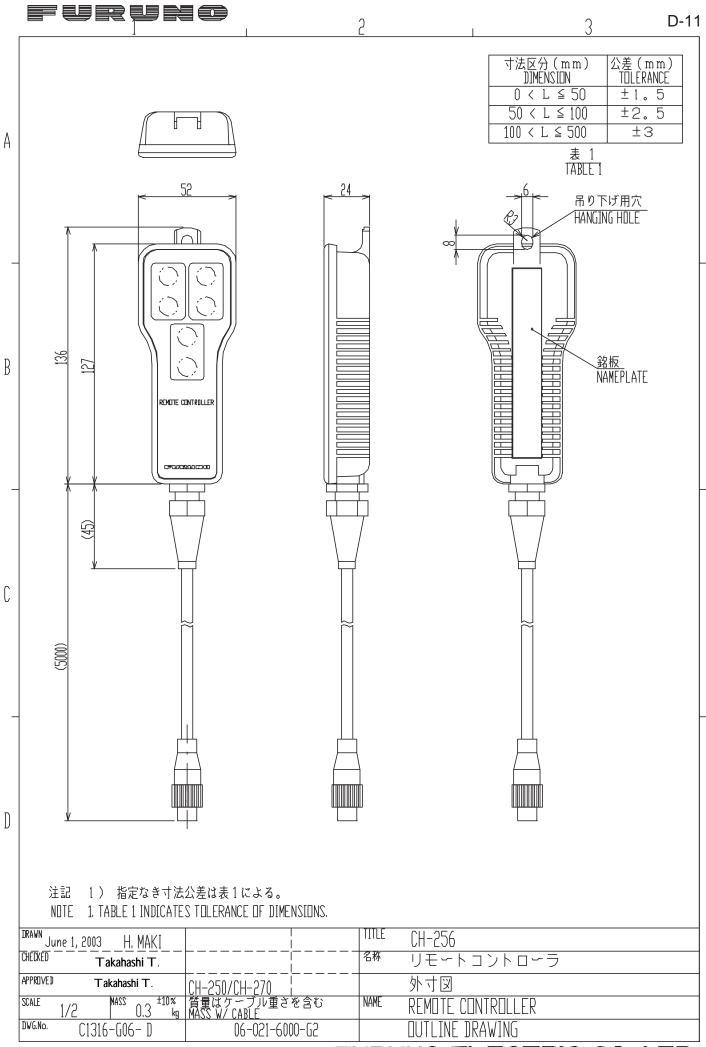
					CTRIC CO., LTD					
<u> </u>	(g) MASS DOES NOT INCLUDE TANK/SHAFT/CABLE. REF. No. 06-027-453G-2	DUTLINE		<u>-INCH) 250 TRAVEL</u> /ING	-					
	CH-500   10%, 質量はタンク、シャフト、ケーブルを含まず。	外寸図 NAME	IT //							
H.MAKI	+	-	置(台	5インチ)250ス	トローク					
<u>F.YAMASAKI</u>	i	TITLE CH-505								
品 TE	番 品名	材質 MATERIAL	数量 QTY	図番 DWG. No.	摘 要 REMARKS					
1	校生ないた		1							
2	ㅋㅋ ㅅ ㅎ ㅅ	FC200	1	06-027-4521						
3		BC2	1	06-021-4025						
4		SUS304	1							
5		ם-גים־דRB-8	1	06-021-4009						
6	フランジパッキン	CR٦٣٨	1	06-013-2303						
7		CR٦٣٨	1	SHN-0011						
8		BC2	1	06-013-2102						
9		ABS	1	06-013-2101						
10	K受波器		1							
11	· ジュビリークリップ	SUS304	1	1X 30/40						
12		SMC	2	06-027-4882						
12	<sup>+</sup> GEAR COVER つ タンクガイド	PDM	1	06-027-4881						
15	$1$ $\forall \forall \forall D \land \forall =$	SUS304	1	06-021-4006						
	<ul> <li>KEEL LINE (LESS THAN 10 Ls = Lt + 190 (mm) Lt;</li> <li>FORWARD DIRECTION ARR 5. IF THE OVERHEAD CLEAR OF 300×300 mm ON THE C SOUNDOME SERVICE.</li> </ul>	BE CUT TO A LE TANK LENGTH OW SHOWS FORE ANCE SHOWN IN	NGTH I OR A THE I	(Ls) GIVEN BY THE FT FOR HULL UNIT A DRAWING IS NOT OBT	AND TANK. AINED, MAKE A HOLE					
NDTE	2. THE HULL UNIT IS GENER DF THE SHIP'S LENGTH F	ALLY PLACED AI ROM THE BOW ON	RANCE OF DIMENSIONS WHICH IS NOT SPECIFIED. ALLY PLACED ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) ROM THE BOW ON THE FORE-AFT LINE AND BESIDE THE							
	<ul> <li>Ls=Lt+190</li> <li>4) 上下装置及び格納タン</li> <li>5) ドーム内部保守点検の 設けるか障害となる天</li> </ul>	クの船首方向 ため、上下装	置上名	『には図示のスペ						
	<ul> <li>3) 上下シャフトの長さ( 190mmを加えた値</li> </ul>	-		ソクの長さ(Lt)	) に、					
	1 m以内とする。									

DRAWN <u>15/Dec/2017 T.YA</u> CHECKED 15/Dec/2017 H.MA APPROVED 18/Dec/2017 H SCALE MASS 1/10 DWG. No. C1354-G08

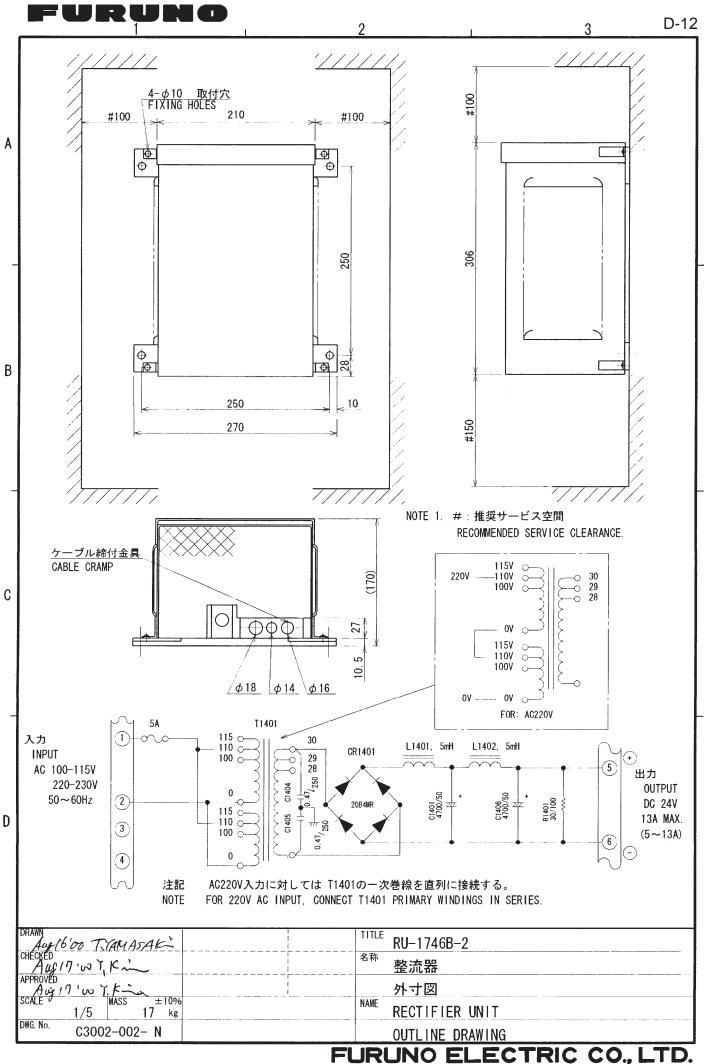
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D-10
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注記 1) 指定外の寸法公差は表1による。

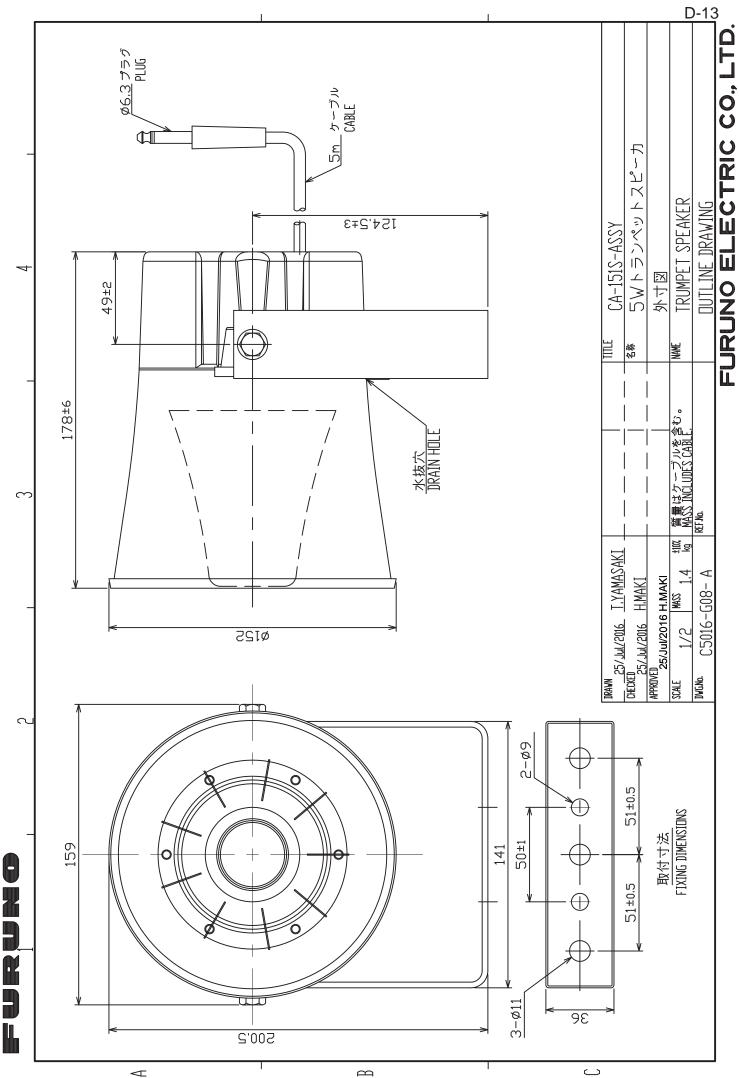
2) 装備位置は船首から1/3(小型船では1/2)程度でキールから

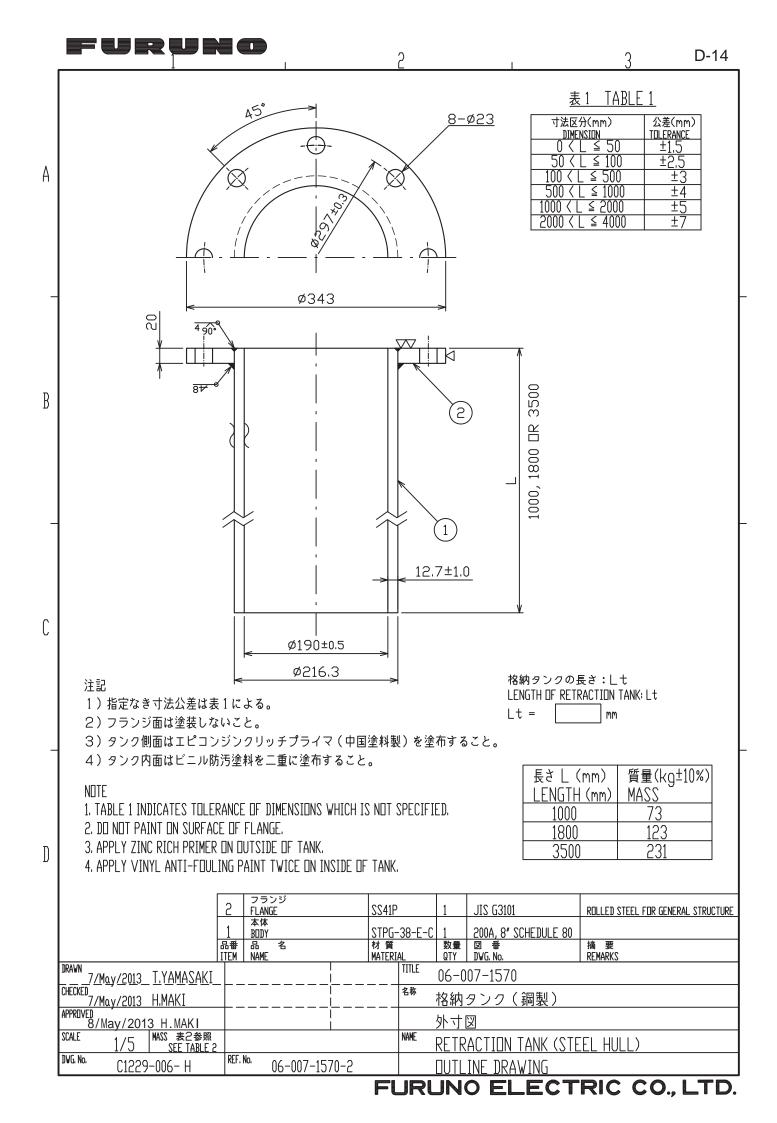


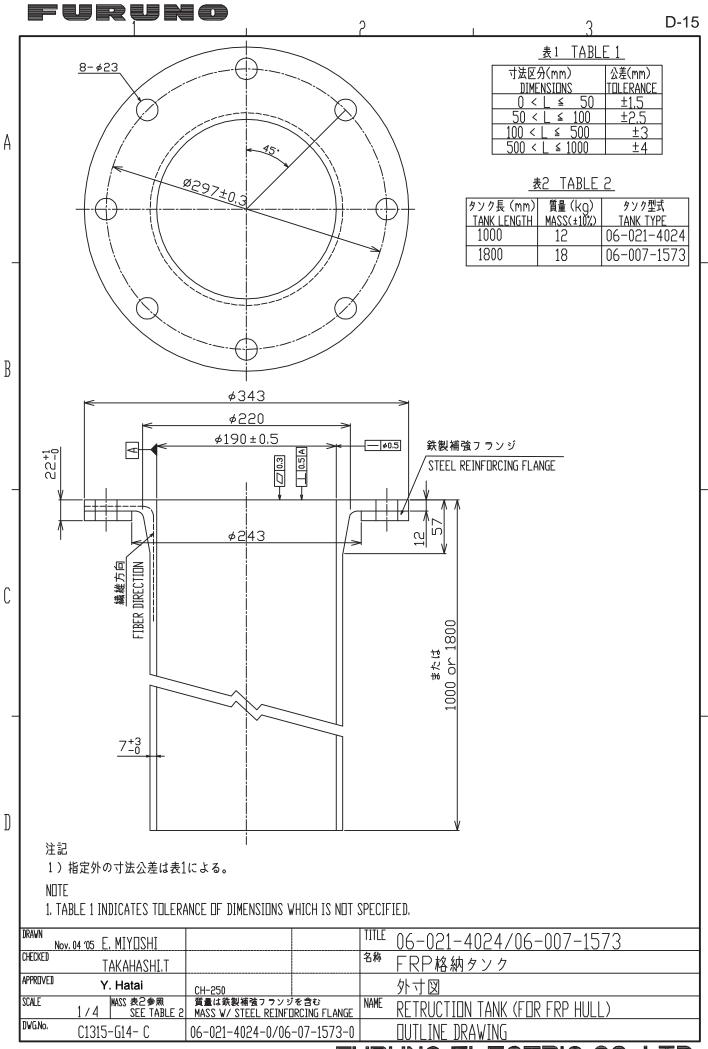
## FURUNO ELECTRIC CO., LTD.



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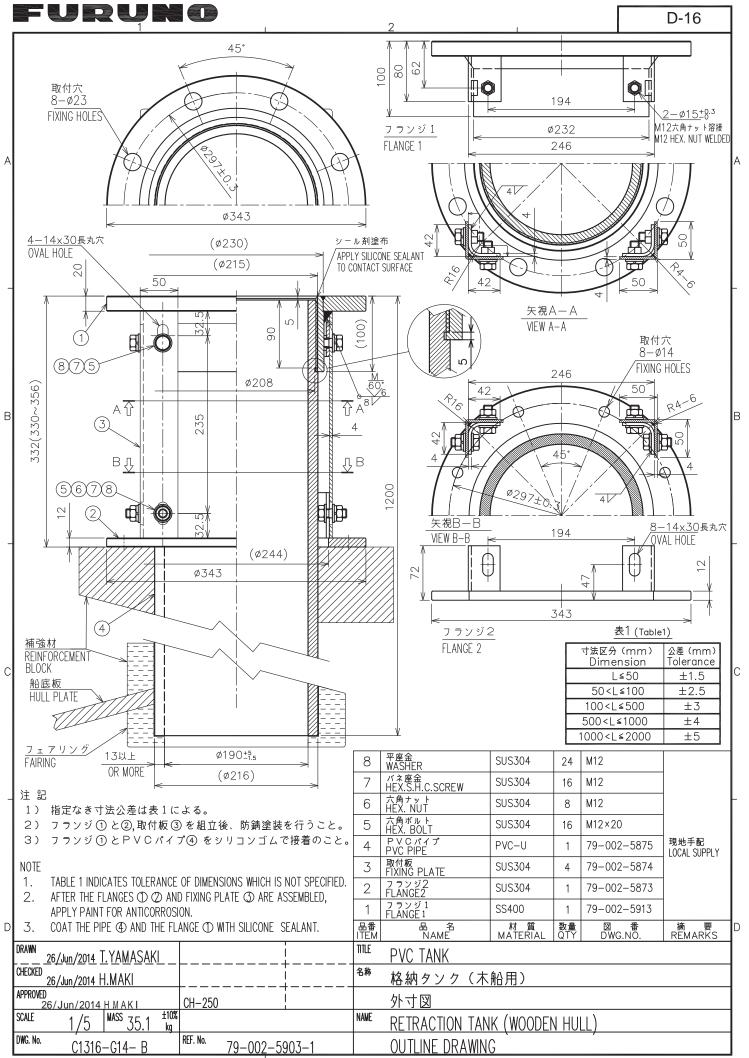


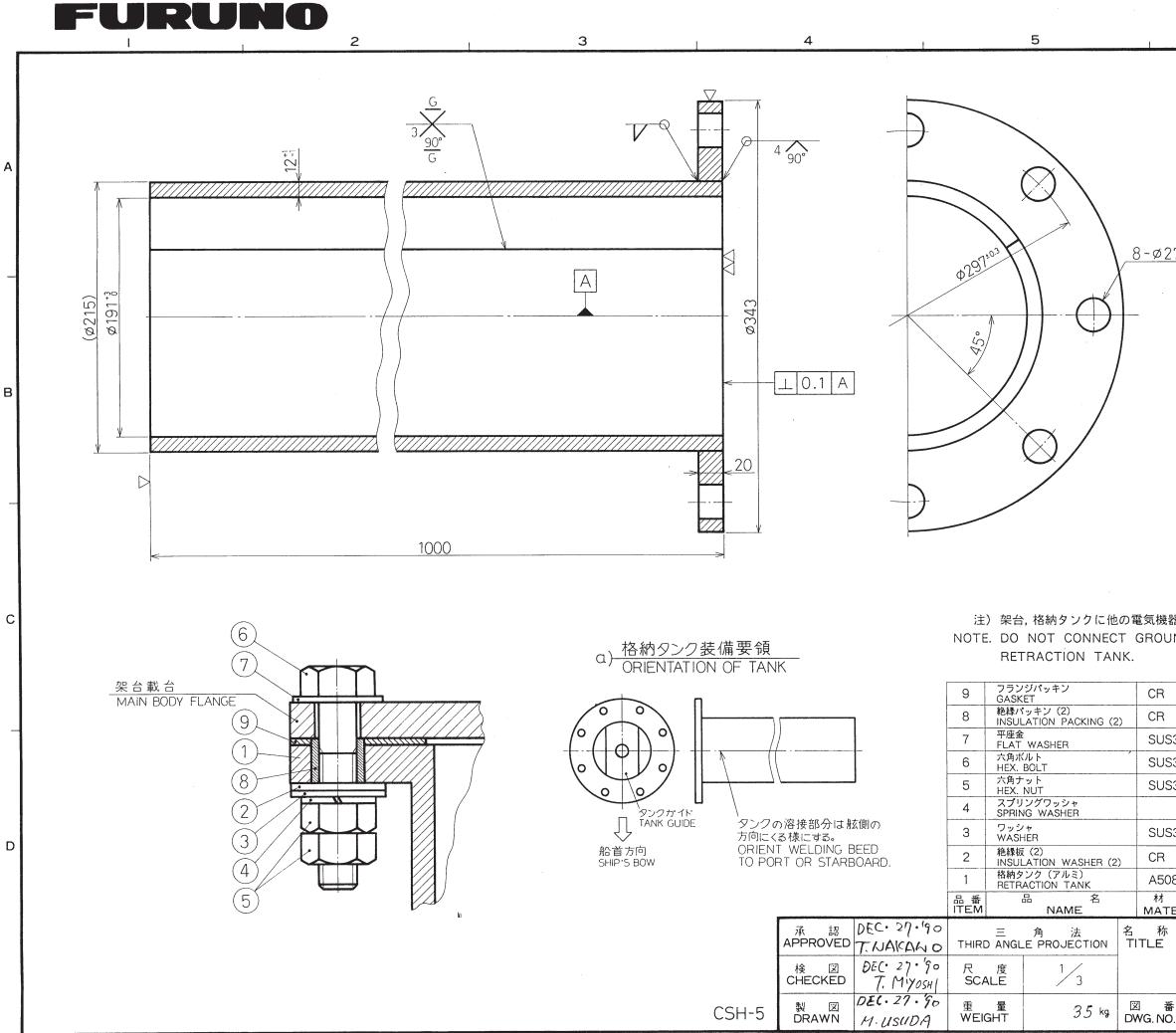




## FURUNO ELECTRIC CO., LTD.

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<u>Z</u>	番	C1273-G09-A
NG	NO	C12/3-009-A

格納タンク(アルミ)外寸図 RETRACTION TANK (ALUMINUM)

CR	1	SHJ-0009-1		
CR	8	MS-1000-68		
SUS304	8	M20 用		
SUS304	8	M20 × 100		
SUS304	8	M20		
	8			
SUS304	8	SHG-0002	-	D
CR	8	SHĠ-0004		
A5083	1	10-044-2601		
材 質 MATERIAL	数量 Q′TY	図番 DWG.NO.	摘  要 REMARKS	
称				

注) 架台, 格納タンクに他の電気機器のアースを取らないこと。 NOTE. DO NOT CONNECT GROUNDING WIRE OF OTHER EQUIPMENT TO

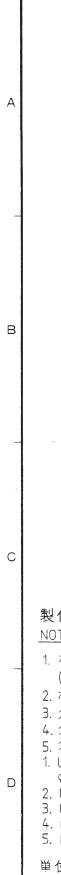
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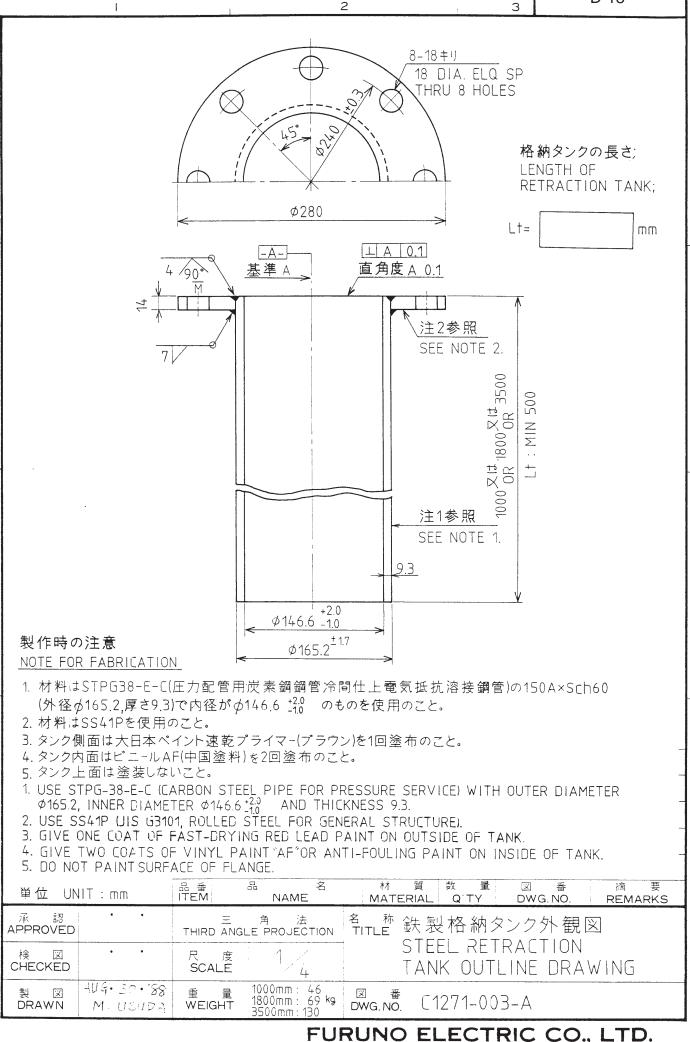
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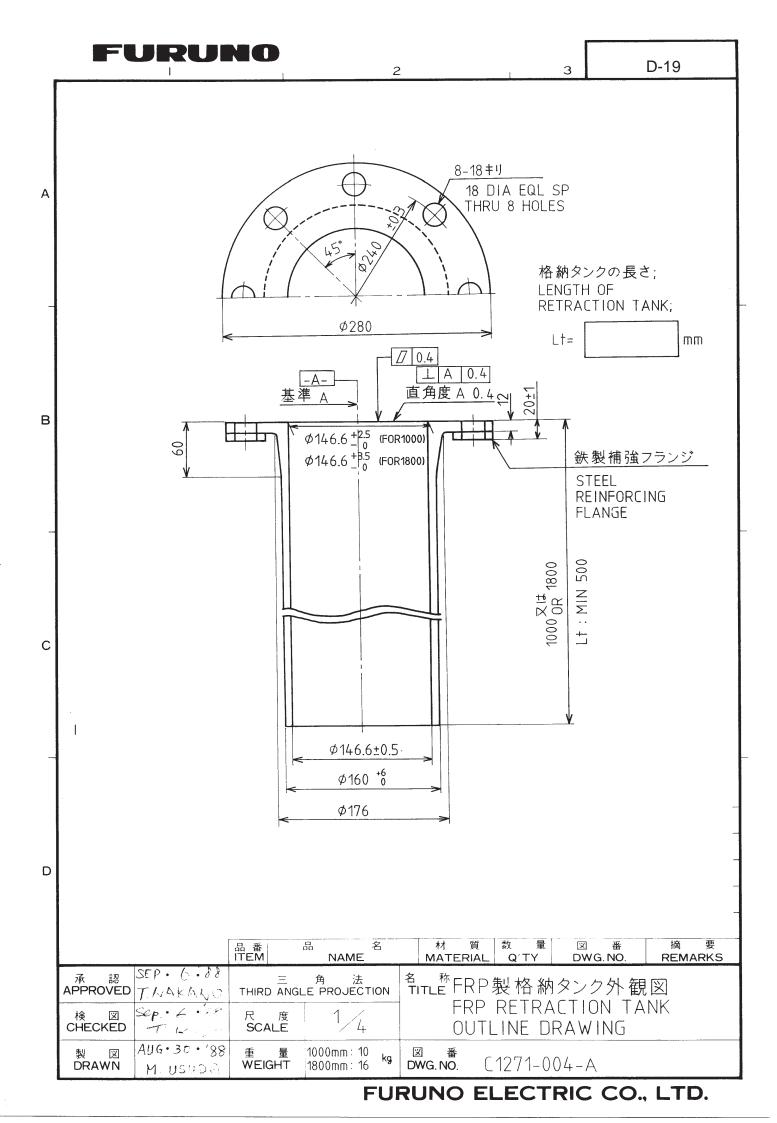
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2

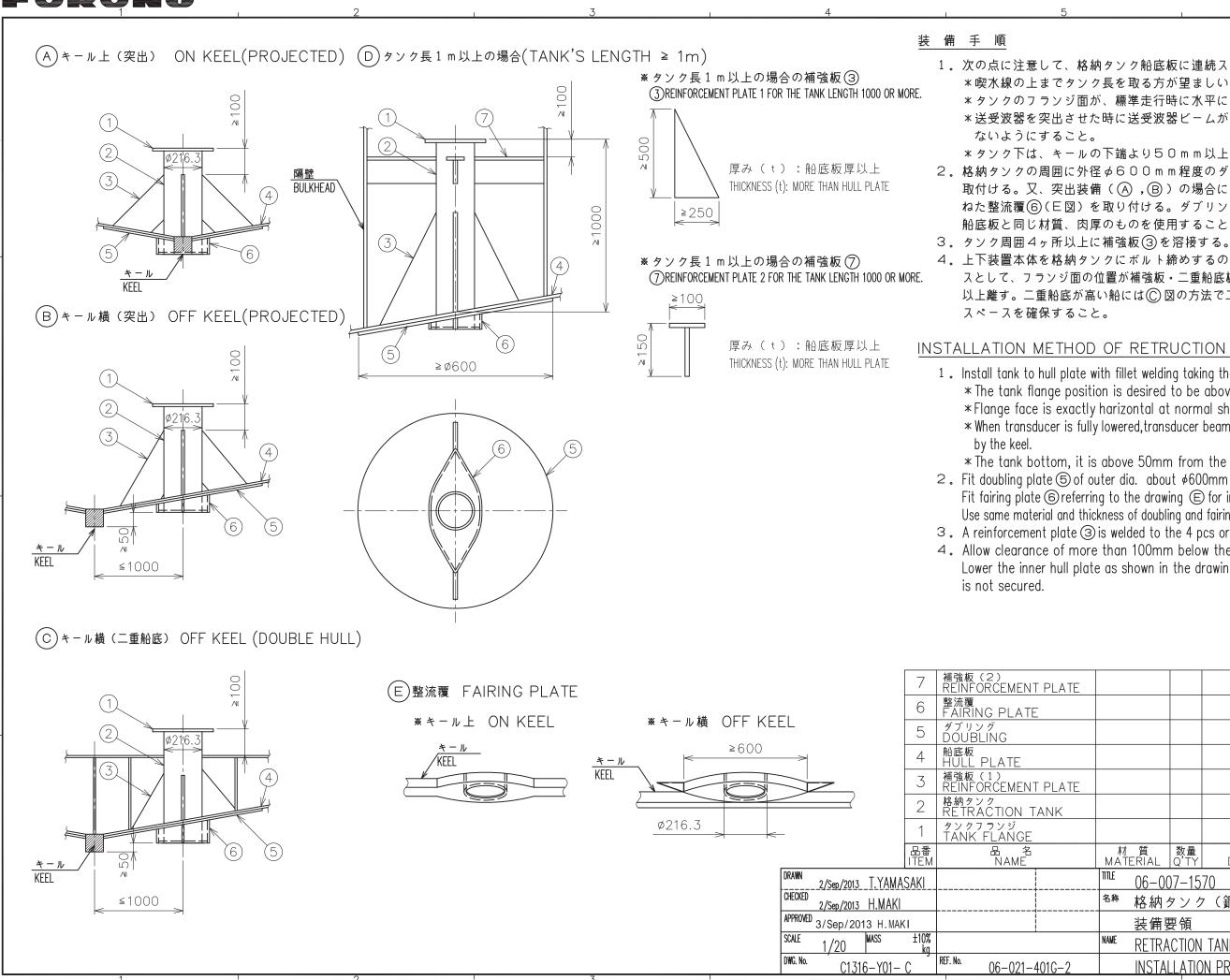
#### D-18







FURUNO



D-20

1。次の点に注意して、格納タンク船底板に連続スミ肉溶接する。 \* 喫水線の上までタンク長を取る方が望ましい。 \*タンクのフランジ面が、標準走行時に水平になる事。 \*送受波器を突出させた時に送受波器ビームがキールで遮られ \*タンク下は、キールの下端より50mm以上、上であること。 2。格納タンクの周囲に外径々600mm程度のダブリング(5)を 取付ける。又、突出装備(A), B)の場合には、網除けを兼 ねた整流覆(6)(E図)を取り付ける。ダブリングと整流覆には、 船底板と同じ材質、肉厚のものを使用すること。 4. 上下装置本体を格納タンクにボルト締めするのに必要なスペー スとして、フランジ面の位置が補強板。二重船底板より100mm 以上離す。二重船底が高い船には〇図の方法で二重船底板を下げ、

### INSTALLATION METHOD OF RETRUCTION TANK

1. Install tank to hull plate with fillet welding taking the following points into account; \* The tank flange position is desired to be above water line. \*Flange face is exactly harizontal at normal ship's trim. \* When transducer is fully lowered, transducer beam is desired not to be blocked

\* The tank bottom, it is above 50mm from the lower end of the keel. 2. Fit doubling plate (5) of outer dia. about  $\phi$ 600mm around the tank on hull plate. Fit fairing plate 6 referring to the drawing E for installation method A and B. Use same material and thickness of doubling and fairing plate as hull plate. 3. A reinforcement plate ③ is welded to the 4 pcs or more around the tank. 4. Allow clearance of more than 100mm below the flange face for easy bolting.

Lower the inner hull plate as shown in the drawing ©if the specified clearance

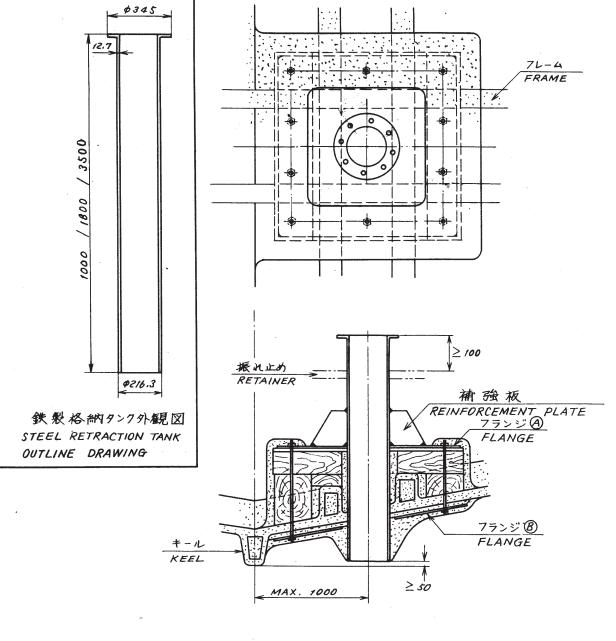
				-			
材質 MATERIAL	数量 Q'TY	図 番 DWG.NO.	摘 要 REMARKS	D			
 ITTE 06-(	)07–15	70					
 <sup>名称</sup> 格納タンク(鋼船、アルミ船)							
装備要領							
NAME RETR	ACTION	TANK (STEEL/AL	UMINUM HULL)				
		N PROCEDURÉ	,				
	' I	FURUNÓ ELE	CTRIC CO., LTD.	_			

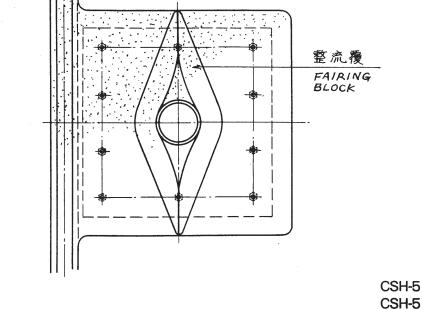


B

D

単位 UNIT: mm





- 格納タンクの装備は次の条件を満すこと。 1)取付位置は船首からり3(小型船の場合はり2)程度。
- 2) キールより1m以内。

4

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3) フランジのボルト師ののため、フランジ下面と障害物(二重船) 100 mm 以上のスペースがあること。

5

- 4) タンクの光端はキールの光端より50mm上であること。 5) タンクのフランジ面は標準走航時に水平であること。
- 裕納タンクの装備は、次の要領を参考にして行うこと。
  1) フレーム間の船底にタンクが通る兄をあける。 2.

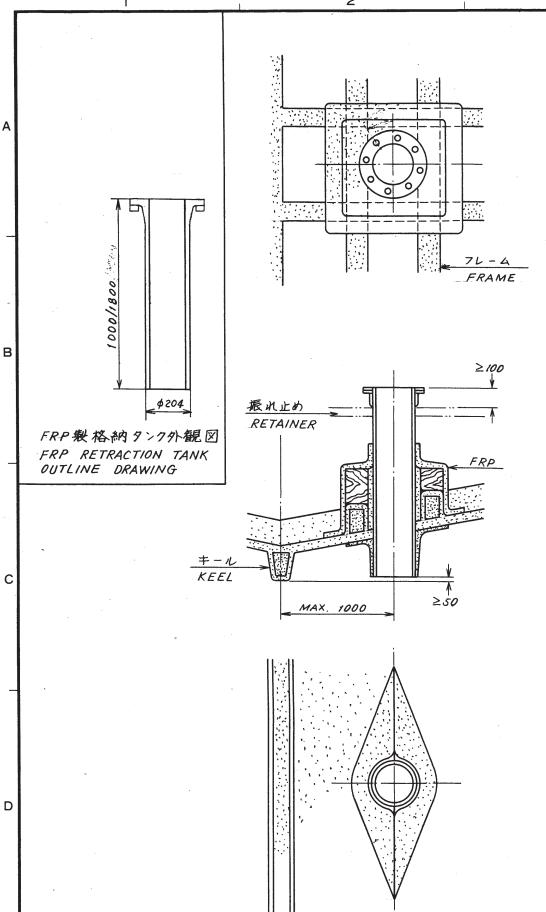
  - タンプあるいはタンクと同径の中子を貫通させ、その回りに FRPでフレーム、船底間に固定する。 フランジ(のの取付冗に合わせて取付台にボルトを立ててお ボルトを船底から貫通させる。 FRP 硬化後タンクあるいは中子を抜き取る。 2)
  - 3)
  - 4)
  - フランジタをタンクに溶接する。 5)
  - フランジ(A)下面反びタンタ外周にFRP-鉄接着剤を塗 浸水を防ぐため充分にFRPで必要/固所を塗り固める。 6) 70 大による抵抗反び気泡発生を最少限にあさえる様
  - 必要に応じてタンクのフランジ面 下部 100mmの位置 8) またフランジ(A) 溶接時、タンクの周囲 3,4ヶ所でア
- 注: 強度及び水蜜性について、船主、造船所担当者、施工者の 材料等を決定すること。
- 1. SATISFY THE FOLLOWING CONDITIONS IN DECIDING THE RETRACTION TAN 1) ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF SHIP'S LENGTH FROM BOW 2) WITHIN 1000 mm FROM KEEL LINE.
- 3) ALLOW CLEARANCE OF MORE THAN 100 mm BENEATH TANK FLANGE TO
- 4) KEEP LOWEST END OF TANK 50 mm ABOVE BOTTOM OF KEEL.
- 5) TANK FLANGE SHOULD BE EXACTLY HORIZONTAL WHEN SHIP IS NORMAL
- 2. INSTALL THE RETRACTION TANK REFERRING TO THE PROCEDURE BELOW. 1) CUT OUT A HOLE FOR PASSING THE TANK ON THE HULL PLATE.
- 2) PASS THE TANK OR A CORE HAVING THE SAME DIAMETER AS THE TAN BED WITH WOODEN BLOCK AND FRP AROUND THE TANK OR THE CORE.
- 3) WHEN FABRICATING THE MOUNTING BED, STAND THE BOLTS ON THE BI MAKE THE FLANGE (B) TO ENSURE FIXING OF THE FLANGE (A).
- 4) AFTER FRP IS STIFFENED, DRAW OUT THE TANK OR THE CORE FROM T
- 5) WELD THE FLANGE (A) TO THE TANK.
- 6) APPLY A STEEL-FR? ADHESIVE TO THE TANK AND THE FLANGE (A), AN PLACE. SETTLE THE FLANGE (A) WITH BOLTS AND NUTS.
- 7) APPLY FRP AROUND THE PARTS OF THE TANK PROTRUDING FROM THE MAKE A FAIRING BLOCK WITH FRP AROUND THE PROTRUDING PARTS O AERATION
- 8) IF REQUIRED, INSTALL A REINFORCEMENT PLATE WHEN THE FLANGE (A) PROVIDE REINFORCEMENT ANGLES BETWEEN THE TANK AND THE ADJAC
- CAUTION : DISCUSSION SHOULD TAKE PLACE AND AGREEMENT BE REACHED WIT REINFORCEMENT AND WATERTIGHTNESS OF THE HULL TO COMPLY N

			品 番 ITEM	品 名 NAME	
	承認 APPROVED	NOV. 9.177		角 法 GLE PROJECTION	名 TI
CSH-5	検 図 CHECKED	Nov. 8 . 177	尺 度 SCALE	1/20	
CSH-5 MARK-2 CH-12/14/16/24/26	製 図 DRAWN	1977. 11. 7 M. Dec.	重量 WEIGHT	kg	⊠ DM
		• •			

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6 D	-21
民等)との間に	
	A
フランジ(の乗せられる取付台を作り	
く。 必要があれば フランジ ⑧を作り	
布した後タンクを取りつける。 特にタンク回りは流禄型に成型し	
、努めること。 より隔壁等に向けて振れ止めを設けるこ ランジ (3) に向けて、補強板を溶接する。	٤.
加聞で充分協議し、取付位置、方法、	в
	, ,
VK MOUNTING SITE.	
FACILITATE BOLTING.	
LLY TRIMMED.	
IK THRU THE HULL PLATE. MAKE A MOUNT THIS BED IS USED TO MOUNT THE FLAN ED FOR FIXING THE FLANGE (A). IF NECE	GE \land .
THE MOUNTING BED.	
ID INSTALL THE TANK WITH FLANGE (A) I	N
HULL BOTTOM FOR SUFFICIENT REINFORCE OF THE TANK TO MINIMIZE THE EFFECT OF	
) IS WELDED TO THE TANK. IT IS ADVISA ENT BULKHEAD OR CEILING.	ABLE TO-
TH THE SHIPYARD FOR SUFFICIENT WITH THE REGULATIONS CONCERNED,	- D
· 材質数量 図番 摘	要
	ARKS
称 鉄製格約タンク船底装備図(FA ITLE STEEL RETRACTION TANK INSTALLATION ON FRP HUL	A
<sup>⊠</sup> ∰ C1243-019-F	
JNO ELECTRIC CO., LT	D.





R

- 格納9>1の装備は次の条件を満すこと。 1) 取付位置は船首からり3(小型船の場合はり2)程度。 キールより1m以内。 2) 3)
- フランジのボルト締めのためフランジ下面と障害物(二重船底等)との間に 100mm以上のスペースがあること。

5

- タンクの先端はキールの先端より50mm上であること。 タンクのフランジ面は標準走航時に水平であること。
- 2. 浸水を防ぐため充分にFRPで必要個所を塗り固める。特にタンク回りは流線型に成型し

3

CSH-5

CSH-5 MARK-2

CH-12/14/16/24/26

- 水による抵抗及び気泡発生を最少限にあさえる様努めること。 3. 必要に応じてタンクのフランジ面下部 100mmの位置より隔壁等に向けて振れ止めを設けること。
- 注: 強度及び水密性について、船主、造船所担当者、施工者の間で充分協議し、取付位置、方法、 材料等を決定すること。
  - 1. SATISFY THE FOLLOWING CONDITIONS IN DECIDING THE RETRACTION TANK MOUNTING SITE. 1) ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF SHIP'S LENGTH FROM BOW. 2) WITHIN 1000mm FROM KEEL LINE.
  - 3) ALLOW CLEARANCE OF MORE THAN 100mm BENEATH TANK FLANGE TO FACILITATE BOLTING. 4) KEEP LOWEST END OF TANK 50mm ABOVE BOTTOM OF KEEL.
  - 5) TANK FLANGE SHOULD BE EXACTLY HORIZONTAL WHEN SHIP IS NORMALLY TRIMMED.
  - 2. APPLY FRP AROUND THE PARTS OF THE TANK PROTRUDING FROM THE HULL BOTTOM FOR SUFFICIENT REINFORCEMENT. MAKE A FAIRING BLOCK WITH FRP AROUND THE PROTRUDING PARTS OF THE TANK TO MINIMIZE THE EFFECT OF AERATION.
  - 3. IT IS ADVISABLE TO: PROVIDE REINFORCEMENT ANGLES BETWEEN THE TANK AND THE ADJACENT BULKHEAD OR CEILING.
- CAUTION: DISCUSSION SHOULD TAKE PLACE AND AGREEMENT BE REACHED WITH THE SHIPYARD FOR SUFFICIENT REINFORCEMENT AND WATERTIGHTNESS OF THE HULL TO COMPLY WITH THE REGULATIONS CONCERNED.

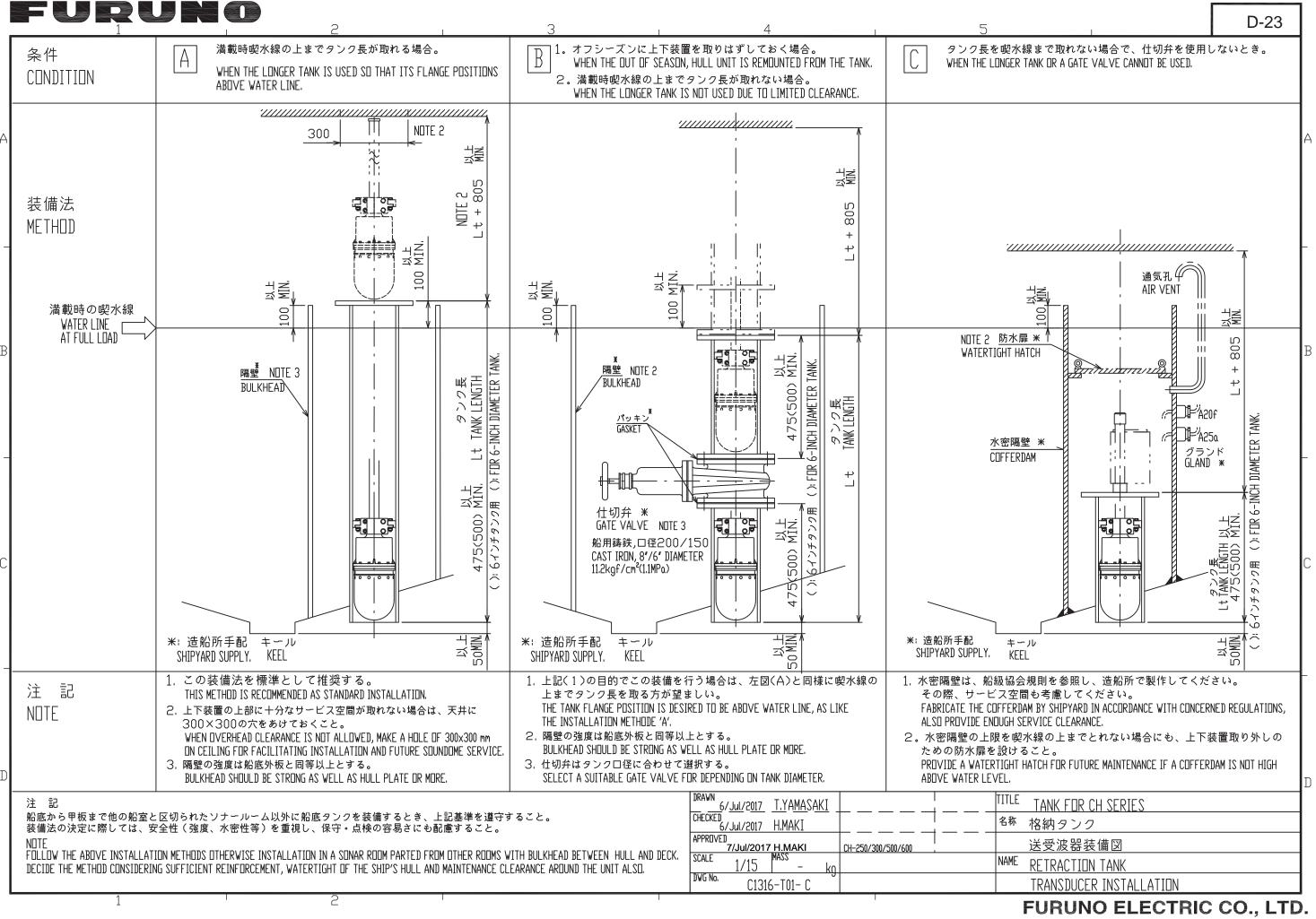
		品 番 ITEM		品 NAN	名 /IE	N
承認 APPROVED	• •	THIRD	三 )ANGL	角 _E PROJ	法 ECTION	名 TIT
検 図 CHECKED	May. 14.1980	尺 SCA	度 LE	1	20	
製 図 DRAWN	July · 18 · 1978 M. Mely.	重 WEIC	量 GHT		kg	⊠ DWC



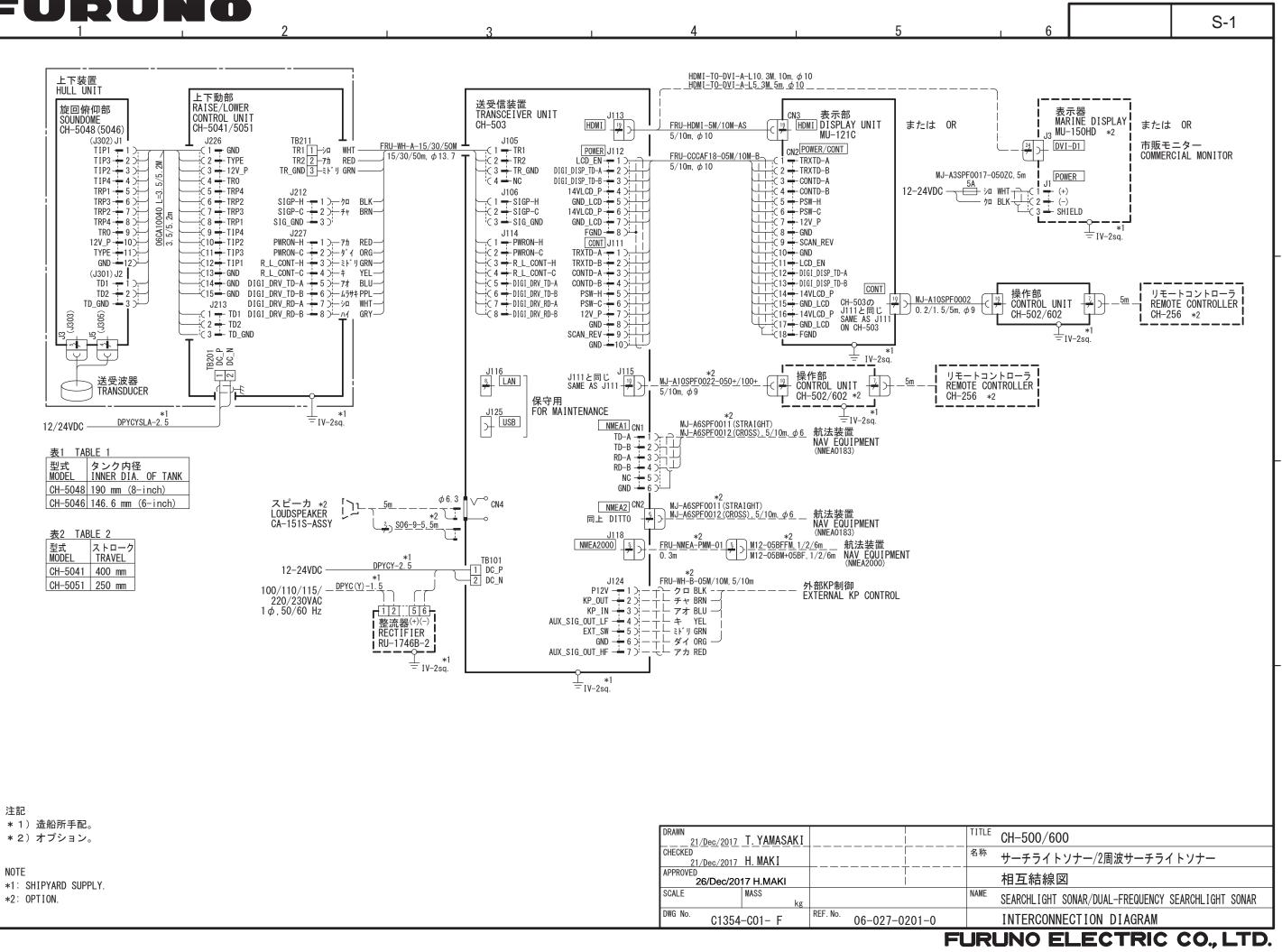
D-22



# FURUNO







D

A

В

С

	注記 * 1 )造船所手配。							
	*2)オプション。	DRAWN 21	1/Dec/2017	T. YAMASAK	I			IT
		CHECKED		H. MAKI				名
	NOTE *1: SHIPYARD SUPPLY.	APPROVED	)	)17 H.MAKI				-
	*2: OPTION.	SCALE		MASS	g			NA
L		DWG No.	C1354	4-C01- F	REF. No	06-027-	-0201-0	